Draft for Public Comment

Form 36

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Responsible committee: ISE/111 Steel Castings and Forgings

Interested committees:

Title: Draft BS EN ISO 11970 Specification and qualification of welding procedures for production welding of steel castings.

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Introduction

This draft standard is based on national and international discussions. Your comments on this draft are invited and will assist in the preparation of the consequent standard.

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Template for comments and secretariat observations

Date: xx/xx/20xx	Document: ISO/DIS xxxx

1	2	(3)	4	5	(6)	7
MB	Clause No./ Subclause No./Annex **(e.g. 3.1)**	Paragraph/ Figure/Table/Note	**Type of comment**	**Commend (justification for change) by the MB**	**Proposed change by the MB**	**Secretariat observations on each comment submitted**
	3.1	Definition 1	ed	Definition is ambiguous and needs clarifying.	Amend to read '...so that the mains connector to which no connection...'	
	6.4	Paragraph 2	te	The use of the UV photometer as an alternative cannot be supported as serious problems have been encountered in its use in the UK.	Delete reference to UV photometer.	

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DRAFT International Standard

ISO/DIS 11970

Specification and qualification of welding procedures for production welding of steel castings

Descriptif et qualification de modes opératoires de soudage pour le soudage de production des aciers moulés

ICS: 25.160.10; 77.140.80

ISO/TC **17**/SC **11**

Secretariat: **ANSI**

Voting begins on:
2024-02-05

Voting terminates on:
2024-04-29

This document is circulated as received from the committee secretariat.

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Foreword

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The committee responsible for this document is ISO/TC 17, *Steel*, Subcommittee SC 11, *Steel castings*.

This third edition cancels and replaces the second edition (ISO 11970:2016), which has been technically revised. In particular, appropriate reference standards have been added and minor grammatical changes were made.

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Introduction

All welding procedure qualifications for production welding of steel castings are intended to be in accordance with this document.

All new welding procedure tests are to be carried out in accordance with this document from the date of its issue. However, this document does not invalidate previous welding procedure tests made to former national standards or specifications such as ASME Section IX or to previous editions of this document.

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