Draft for Public Comment

Form 36

DPC: 24/30496285 DC

BSI Group Headquarters

389 Chiswick High Road London W4 4AL

Tel: +44 (0)20 8996 9000
Fax: +44 (0)20 8996 7400
www.bsigroup.com

Date: 05 September 2024
Origin: European

Latest date for receipt of comments: 29 October 2024

Project No. 2024/01999

Responsible committee: ACE/12 Aerospace fasteners and fastening systems

Interested committees:

Title: Draft BS EN 4162 BS Aerospace series - Screw, 100° countersunk normal head, offset cruciform recess, coarse tolerance normal shank, medium length thread, in alloy steel, cadmium plated - Classification: 1 100 MPa (at ambient temperature)/235 °C.

Please notify the secretary if you are aware of any keywords that might assist in classifying or identifying the standard or if the content of this standard

i) has any issues related to 3rd party IPR, patent or copyright
ii) affects other national standard(s)
iii) requires additional national guidance or information

WARNING: THIS IS A DRAFT AND MUST NOT BE REGARDED OR USED AS A BRITISH STANDARD. THIS DRAFT IS NOT CURRENT BEYOND 29 October 2024

This draft is issued to allow comments from interested parties; all comments will be given consideration prior to publication. No acknowledgement will normally be sent. **See overleaf for information on the submission of comments.**

No copying is allowed, in any form, without prior written permission from BSI except as permitted under the Copyright, Designs and Patent Act 1988 or for circulation within a nominating organization for briefing purposes. Electronic circulation is limited to dissemination by e-mail within such an organization by committee members.

Further copies of this draft may be purchased from BSI Shop http://shop.bsigroup.com or from BSI Customer Services, Tel: +44(0) 20 8996 9001 or email cservices@bsigroup.com. British, International and foreign standards are also available from BSI Customer Services.

Information on the co-operating organizations represented on the committees referenced above may be obtained from https://standardsdevelopment.bsigroup.com/.

Responsible Committee Secretary: Dr Beata Mroz-Orlikowska (BSI)
Direct tel: 020 8996 7773
E-mail: beata.mroz-orlikowska@bsigroup.com

Documents
Document Sharing Hub
Full document details: 24/30496285 DC

Introduction

This draft standard is based on national and international discussions. Your comments on this draft are invited and will assist in the preparation of the consequent standard.

For international standards, comments will be reviewed by the relevant UK national committee before sending the consensus UK vote and comments to the international committee, which will then decide appropriate action. If the international standard is approved, it is usual for the text to be published as a British Standard.

For national standards, comments will be reviewed by the relevant UK national committee and the resulting standards published as a British Standard.

UK Vote

Please indicate whether you consider the UK should submit a negative (with supporting technical reasons) or positive vote on this draft. Please indicate if you are aware of any reason why this draft standard should not be published as a British Standard.

Submission of Comments

- **Annotated drafts are not acceptable and will be rejected.**
- All comments should be submitted online at **https://standardsdevelopment.bsigroup.com/**. You will need to register in order to comment.

Template for comments and secretariat observations

Date: xx/xx/20xx	Document: ISO/DIS xxxx

1	2	(3)	4	5	(6)	7
MB	Clause No./ Subclause No./Annex **(e.g. 3.1)**	Paragraph/ Figure/Table/Note	**Type of comment**	**Commend (justification for change) by the MB**	**Proposed change by the MB**	**Secretariat observations on each comment submitted**
	3.1	Definition 1	ed	Definition is ambiguous and needs clarifying.	Amend to read '...so that the mains connector to which no connection...'	
	6.4	Paragraph 2	te	The use of the UV photometer as an alternative cannot be supported as serious problems have been encountered in its use in the UK.	Delete reference to UV photometer.	

Documents
Document Sharing Hub

Full document details: 24/30496285 DC

EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

DRAFT
prEN 4162

September 2024

ICS 49.030.20

Will supersede EN 4162:2016

English Version

Aerospace series - Screw, 100° countersunk normal head, offset cruciform recess, coarse tolerance normal shank, medium length thread, in alloy steel, cadmium plated - Classification: 1 100 MPa (at ambient temperature)/235 °C

Série aérospatiale - Vis à tête fraisée 100° normale, à empreinte cruciforme déportée, tige normale à tolérance large, filetage moyen, en acier allié, cadmiées - Classification: 1 100 MPa (à température ambiante)/235 °C

Luft- und Raumfahrt - 100°-Senkschraube mit Flügelkreuzschlitz, mittlere Gewindelänge, aus legiertem Stahl, verkadmet - Klasse: 1 100 MPa (bei Raumtemperatur)/235 °C

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee ASD-STAN.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.

Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

Warning : This document is not a European Standard. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a European Standard.

EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

© 2024 CEN All rights of exploitation in any form and by any means reserved worldwide for CEN national Members.

Ref. No. prEN 4162:2024 E

Documents
Document Sharing Hub

Full document details: 24/30496285 DC

Contents

Page

European foreword 3
1 Scope 4
2 Normative references 4
3 Terms and definitions 5
4 Required characteristics 5
4.1 Configuration — Dimensions — Masses 5
4.2 Tolerances of form and position 5
4.3 Materials 5
4.4 Surface treatment 5
5 Designation 9
6 Marking 9
7 Technical specification 9
7.1 General 9
7.2 Approval of manufacturers 10
7.3 Qualification of screws 10
Bibliography 11

Documents
Document Sharing Hub
Full document details: 24/30496285 DC