
Standard Specification for Air-Entraining Admixtures for Concrete

AASHTO Designation: M 154M/M 154-24

Technically Revised: 2024

Technical Subcommittee: 3b, Fresh Concrete

ASTM Designation: C260/C260M-10a(2016)



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AASHTO M 154M/M 154-24 is identical to ASTM C260/C260M-10a(2016) except for the following provision:

- 1. All references to the ASTM Standards contained in ASTM C260/C260M-10a(2016) listed in the following table shall be replaced with the corresponding AASHTO Standard.

Referenced Standards	
ASTM	AASHTO
C183/C183M	R 71
C185	T 137
C233/C233M	T 157M/T 157
C494/C494M	M 194M/M 194
C595/C595M	M 240M/M 240

- 2. Section 8.1 of ASTM C260/C260M-10a(2016) shall be replaced with the following:
8.1 Determine the properties enumerated in Section 6 in accordance with Test Method T 157M/T 157. It is recommended that, whenever practicable, tests be made in accordance with the section on Materials for Tests for Specific Uses in Test Method T 157M/T 157, using the cementitious materials proposed for the specific work.
- 3. Table 1 Physical Requirements of ASTM C260/C260M-10a(2016) shall be revised to include compressive strength and flexural strength at 56 days with the same requirements as listed for 28 days. The 56-day requirement shall be applicable only when specified by the purchaser.
- 4. It is permitted to use Type IL cement conforming to M 240M/M 240 or ASTM C595/C595M, in addition to those listed in Section 11.1 of ASTM C494/C494M.