
Standard Specification for Concrete Made by Volumetric Batching and Continuous Mixing

AASHTO Designation: M 241M/M 241-23

Technically Revised: 2023

Technical Subcommittee: 3b, Fresh Concrete

ASTM Designation: C685/C685M-17



**American Association of State Highway and Transportation Officials
555 12th Street NW, Suite 1000
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AASHTO M 241M/M 241-23 is identical to ASTM C685/C685M-17 except for the following provisions:

1. All references to the ASTM Standards contained in ASTM C685/C685M-17 listed in the following table shall be replaced with the corresponding AASHTO Standard.

<i>Referenced Standards</i>	
ASTM	AASHTO
C31/C31M	R 100M/R 100
C33/C33M	M 6 and M 80
C39/C39M	T 22M/T 22
C138/C138M	T 121M/T 121
C143/C143M	T 119M/T 119
C150/C150M	M 85
C172/C172M	R 60M/R 60
C173/C173M	T 196M/T 196
C231/C231M	T 152
C260/C260M	M 154M/M 154
C330/C330M	M 195
C494/C494M	M 194M/M 194
C595/C595M	M 240M/M 240
C618	M 295

2. Section 6 (Ordering Information), Section 11 (Strength), and Section 12 (Failure to Meet Strength Requirements) are excluded.
3. Table 2 in M 157 shall be used in lieu of Table 2 of ASTM C685/C685M-17.
4. Paragraph 5.2.2 is void and superseded by the following:
5.2.2 Supplementary Cementitious Materials—Coal fly ash or natural pozzolans shall conform to Specification M 295. Slag cement shall conform to M 302.