AHRI Standard 1250 (I-P)

2014 Standard for Performance Rating of Walk-in Coolers and Freezers

Air-Conditioning, Heating, and Refrigeration Institute

2111 Wilson Boulevard, Suite 500
Arlington, VA 22201, USA
www.ahrinet.org

PH 703.524.8800
FX 703.528.3816

Documents
Document Sharing Hub

Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

IMPORTANT

SAFETY DISCLAIMER

AHRI does not set safety standards and does not certify or guarantee the safety of any products, components or systems designed, tested, rated, installed or operated in accordance with this standard/guideline. It is strongly recommended that products be designed, constructed, assembled, installed and operated in accordance with nationally recognized safety standards and code requirements appropriate for products covered by this standard/guideline.

AHRI uses its best efforts to develop standards/guidelines employing state-of-the-art and accepted industry practices. AHRI does not certify or guarantee that any tests conducted under its standards/guidelines will be non-hazardous or free from risk.

Note:

This standard supersedes AHRI Standard 1250 (I-P)-2009
For SI ratings, Refer to AHRI Standard 1251 (SI) – 2014

Price $10.00 (Members) $20.00 (Non-Members)
Printed in U. S.A.

©Copyright 2014, by Air-Conditioning, Heating, and Refrigeration Institute
Registered United States Patent and Trademark Office

Documents
Document Sharing Hub

Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

TABLE OF CONTENTS

PAGE

Section 1	Purpose	1
Section 2	Scope	1
Section 3	Definitions	1
Section 4	Test Requirements	3
Section 5	Rating Requirements	5
Section 6	Calculation for Walk-in Box Load	18
Section 7	Calculation for Annual Walk-in Energy Factor	20
Section 8	Symbols and Subscripts	40
Section 9	Minimum Data Requirements for Published Ratings	43
Section 10	Marking and Nameplate Data	43
Section 11.	Conformance Conditions	43

TABLES

Table 1	Instrumentation Accuracy	3
Table 2	Test Operating and Test Condition Tolerances for Steady-state Test	4
Table 3	Fixed Capacity Matched Refrigerator System, Condensing Unit Located Indoor	5
Table 4	Fixed Capacity Matched Refrigerator System, Condensing Unit Located Outdoor	6
Table 5	Two Capacity Matched Refrigerator System, Condensing Unit Located Outdoor	6
Table 6	Variable Capacity Matched Refrigerator System, Condensing Unit Located Outdoor	8
Table 7	Fixed Capacity Matched Freezer System, Condensing Unit Located Indoor	10
Table 8	Fixed Capacity Matched Freezer System, Condensing Unit Located Outdoor	10
Table 9	Two Capacity Matched Freezer System, Condensing Unit Located Outdoor	11
Table 10	Variable Capacity Matched Freezer System, Condensing Unit Located Outdoor	13
Table 11	Fixed Capacity Refrigerator Condensing Unit, Condensing Unit Located Indoor	15
Table 12	Fixed Capacity Refrigerator Condensing Unit, Condensing Unit Located Outdoor	16
Table 13	Fixed Capacity Freezer Condensing Unit, Condensing Unit Located Indoor	16
Table 14	Fixed Capacity Freezer Condensing Unit, Condensing Unit Located Outdoor	17

Documents
Document Sharing Hub

Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

TABLES (continued)

PAGE

Table 15 Refrigerator Unit Cooler 17

Table 16 Freezer Unit Cooler 18

Table 17 EER for Remote Commercial Refrigerated Display Merchandisers and Storage Cabinets 30

Table 18 Unit Cooler Nominal Values for Condensing Unit Energy Calculations 33

FIGURES

Figure 1 Schematic of the Operation for Units with Single Capacity Compressor 21

Figure 2 Schematic of the Various Modes of Operation for Units with Two Capacity Compressors 23

Figure 3 Schematic of the Various Modes of Operation for Units with Variable Capacity Compressors 26

APPENDICES

Appendix A. References – Normative 44

Appendix B. References – Informative 46

Appendix C. Methods of Testing Walk-in Cooler and Freezer Systems – Normative 47

Appendix D. Weather Data in Region IV – Normative 60

TABLES FOR APPENDICES

Table C1 Unit Cooler Fan Power Measurements 49

Table C2 Test Readings 49

Table C3 Data to be Recorded 51

Table C4 Unit Cooler Nominal Values for Condensing Unit Energy Calculations 58

Table D1 Bin Temperatures and Corresponding Bin Hours for AWEF Calculation 60

FIGURES FOR APPENDICES

Figure C1 Method 1: DX-Dual Instrumentation 52

Figure C2 Method 2: DX- Calibrated Box 53

Documents
Document Sharing Hub

Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

PERFORMANCE RATING OF WALK-IN COOLERS AND FREEZERS

Section 1. Purpose

1.1 *Purpose*. The purpose of this standard is to establish, for walk-in coolers and freezers: definitions; test requirements; rating requirements; minimum data requirements for Published Ratings; operating requirements; marking and nameplate data and conformance conditions.

1.1.1 *Intent*. This standard is intended for the guidance of the industry, including manufacturers, designers, installers, contractors and users.

1.1.2 *Review and Amendment*. This standard is subject to review and amendment as technology advances.

Section 2. Scope

2.1 *Scope*. This standard applies to mechanical refrigeration equipment consisting of an integrated single package refrigeration unit, or separate Unit Cooler and condensing unit sections, where the condensing section can be located either outdoor or indoor. Controls may be integral, or can be provided by a separate party as long as performance is tested and certified with the listed mechanical equipment accordingly.

2.2 *Exclusions.* This standard does not apply to:

2.2.1 Enclosures used for telecommunications switch gear or other equipment requiring cooling
2.2.2 Enclosures designed for medical, scientific or research purposes
2.2.3 Performance testing and efficiency characterization of large parallel rack refrigeration systems (condensing unit)

Section 3. Definitions

All terms in this document will follow the standard industry definitions in the *ASHRAE Wikipedia* website (https://www.ashrae.org/resources--publications/free-resources/ashrae-terminology) unless otherwise defined in this section.

3.1 *Annual Walk-in Energy Factor (AWEF).* A ratio of the total heat, not including the heat generated by the operation of refrigeration systems, removed, in Btu, from a walk-in box during one year period of usage for refrigeration to the total energy input of refrigeration systems, in watt-hours, during the same period.

3.2 *Energy Efficiency Ratio, (EER).* A ratio of the Refrigeration Capacity in Btu/h to the power input values in watts at any given set of Rating Conditions expressed in Btu/W·h.

3.3 *Forced-circulation Free-delivery Unit Coolers (Unit Coolers).* A factory-made assembly, including means for forced air circulation and elements by which heat is transferred from air to refrigerant without any element external to the cooler imposing air resistance. These may also be referred to as Air Coolers, Cooling Units, Air Units or Evaporators.

3.4 *Gross Refrigeration Capacity.* The heat absorbed by the refrigerant, Btu/h. This is the sum of the Net Refrigeration Capacity and the heat equivalent of the energy required to operate the Unit Cooler. This includes both sensible and latent cooling.

3.5 *Load Factor.* A ratio of the Total Walk-in System Heat Load to the steady-state Net Refrigeration Capacity.

3.6 *Load Period.* A twenty-four hour day.

3.6.1 *High Load Period.* The period of the day corresponding to frequent door openings, product loading events, and other design Load Factors. For the purposes of this standard, this period shall be 8 continuous hours.

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

3.6.2 *Low Load Period.* The period of the day other than the High Load Period. For the purposes of this standard, this period shall be the remaining 16 continuous hours of the total Load Period.

3.7 *Net Refrigeration Capacity.* The refrigeration capacity available for space and product cooling, Btu/h. It is equal to the Gross Refrigeration Capacity less the heat equivalent of energy required to operate the Unit Cooler (e.g.: evaporator fans, defrost)

3.8 *Positive Displacement Condensing Unit*. A specific combination of refrigeration system components for a given refrigerant, consisting of one or more electric motor driven positive displacement compressors, condensers, and accessories as provided by the manufacturer.

3.9 *Published Rating.* A statement of the assigned values of those performance characteristics, under stated rating conditions, by which a unit may be chosen to fit its application. These values apply to all units of like nominal size and type (identification) produced by the same manufacturer. The term Published Rating includes the rating of all performance characteristics shown on the unit or published in specifications, advertising or other literature controlled by the manufacturer, at stated Rating Conditions.

3.9.1 *Application Rating*. A rating based on tests performed at application Rating Conditions, (other than Standard Rating Conditions).

3.9.2 *Standard Rating*. A rating based on tests performed at Standard Rating Conditions.

3.10 *Rating Conditions.* Any set of operating conditions under which a single level of performance results and which causes only that level of performance to occur.

3.10.1 *Standard Ratings Conditions.* Rating conditions used as the basis of comparison for performance characteristics.

3.11 *Refrigeration Capacity*. The capacity associated with the increase in total enthalpy between the liquid refrigerant entering the expansion valve and superheated return gas multiplied by the mass flow rate of the refrigerant.

3.12 *Saturation Temperature.* Refrigerant temperature at the Unit Cooler inlet or outlet determined either by measuring the temperature at the outlet of the two-phase refrigerant flow, for a Liquid Overfeed Unit Cooler, or by measuring refrigerant pressure and determining the corresponding temperature from reference thermodynamic tables or equations for the refrigerant, ºF. For zeotropic refrigerants, the corresponding temperature to a measured pressure is the refrigerant Dew Point.

3.13 *"Shall" or "Should". "*Shall" or "should" shall be interpreted as follows:

3.13.1 *Shall*. Where "shall" or "shall not" is used for a provision specified, that provision is mandatory if compliance with the standard is claimed.

3.13.2 *Should.* "Should," is used to indicate provisions which are not mandatory, but which are desirable as good practice.

3.14 *Steady-state*. An operating state of a system, including its surroundings, in which the extent of change with time is within the required limits within this standard.

3.15 *Test Reading.* The recording of one full set of the test measurements required to assess the performance of the test unit. The reading of a specific test instrument at a specific point in time. The test measurement may be averaged with other measurements of the same parameter at the same time to determine a Test Reading or averaged over the duration of the test to determine the value for the test run. Refer to Table C1 for Test Reading minimum time rate, number of Test Readings and minimum test duration.

3.16 *Total Walk-in System Heat Load.* Total heat load to the walk-in system including Walk-in Box Load and the heat load to the box contributed by the operation of the refrigeration system.

3.16.1 *Walk-in System High Load ($\dot{W}LH$)*. Total Walk-in System Heat Load during a High Load Period.

3.16.2 *Walk-in System Low Load ($\dot{W}LL$)*Total Walk-in System Heat Load during a Low Load Period.

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

3.17 *Volatile Refrigerant.* A refrigerant which changes from liquid to vapor in the process of absorbing heat.

3.18 *Walk-in Box Load.* Heat load to the walk-in box resulting from conduction, infiltration and internal heat gains from equipment that is not related to the refrigeration system, such as lights and anti-sweat heaters, etc.

3.18.1 *High Box Load (BLH).* Walk-in Box Load during a High Load Period.

3.18.2 *Low Box Load (BLL).* Walk-in Box Load during a Low Load Period.

Section 4. Test Requirements

4.1 *Instruments.* All measuring instruments shall be selected to meet or exceed the accuracy criteria listed in Table 1 for each type of measurement. All temperature measurement shall be made in accordance with Table 2, Test Tolerance. Precision instruments and automated electronic data acquisition equipment shall be used to measure and record temperature, pressure and refrigerant flow rate test parameters. All measuring instruments and instrument systems (e.g. data acquisition coupled to temperature, pressure, or flow sensors) shall be calibrated by comparison to primary or secondary standards with calibrations traceable to National Institute of Standards and Technology (NIST) measurements, other recognized national laboratories, or derived from accepted values of natural physical constants. All test instruments shall be calibrated annually, whenever damaged, or when the accuracy is called into question.

Table 1. Instrumentation Accuracy

Measurement	Medium	Minimum Accuracy
Temperature, °F	Air dry-bulb	± 0.5
	Air wet-bulb	
	Refrigerant liquid	
	Refrigerant vapor	± 0.5
	Air Dew Point	± 0.5
	Others	± 1.0
Relative humidity, %[1]	Air	± 3
Pressure	Refrigerant, psi	Pressure corresponding to ± 0.2 °F of saturation temperature
	Air, in Hg	±0.05
Flow	Refrigerant	1 % of reading
	Liquids	1 % of reading
Electrical	Motor kilowatts/amperes/voltage	1 % of reading
	Auxiliary kilowatt input (e.g. heater)	

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

Table 1. Instrumentation Accuracy (cont.)		
Measurement	Medium	Minimum Accuracy
Speed	Motor / fan shaft	1 % of reading
Specific Gravity	Brine	1 % of reading
Time	Hours / minutes / seconds	0.5 % of time interval

Note:
1. Relative humidity and air dew point measurements are intended to confirm the dry coil condition.

Table 2. Test Operating and Test Condition Tolerances for Steady-state Test

	Test Operating Tolerance [1]	Test Condition Tolerance [2]
Indoor dry-bulb, °F		
Entering temperature	± 4.0	± 0.5
Indoor wet-bulb, °F		
Entering temperature	± 4.0	± 0.5
Outdoor dry-bulb, °F		
Entering temperature	± 4.0	±1.0
Outdoor wet-bulb, °F	±2.0	
Entering temperature		±1.0
Electrical voltage, % of reading.	±1.0	
Electrical Frequency, % of reading		

Notes:
1. Test Operating Tolerance is the maximum permissible range of any measurement. When expressed as a percentage, the maximum allowable variation is the specified percentage of the average value.
2. Test Condition Tolerance is the maximum permissible variation of the average value of the measurement from the specified test condition.

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

4.2 *Method of Test.* The method of test for walk-in cooler and freezer systems that have matched Unit Coolers and condensing units, and the procedures of testing condensing units and Unit Coolers individually are described in Appendix C of this standard.

4.3 *Test Conditions.* Walk-in systems, condensing units and Unit Coolers shall be tested under the standard rating conditions defined in Section 5.

Section 5. Rating Requirements

5.1 *Standard Ratings*. Standard Ratings shall be established at the Standard Rating Conditions in the following listed tables and shall include its associated power input and Energy Efficiency Ratio (EER). When tested with a specified motor, the associated compressor speed (external drive compressors only) shall also be included as part of the rating. The power required to operate all included accessories such as condenser fans, water pumps, controls, and similar accessories shall be accounted for in the power input and Energy Efficiency Ratio. When external accessories such as water pumps, remote fans, and similar accessories are required for the operation of the unit but not included with the unit, the manufacturer shall clearly state that the rated power input and Energy Efficiency Ratio do not account for additional power required by these external accessories. If a water-cooled condenser is used, the cooling water flow rate and pressure drop shall be specified as part of the rating.

Table 3. Fixed Capacity Matched Refrigerator System, Condensing Unit Located Indoor

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[1], ˚F	Compressor Operating Mode	Test Objective
Off Cycle Fan Power	35	<50	-	-	Compressor Off	Measure fan input wattage during compressor off cycle, $\dot{E}F_{comp,off}$
Refrigeration Capacity	35	<50	90	75	Compressor On	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss}$, input power, $\dot{E}_{ss}$ and EER at Rating Condition

Note:
1. Required only for evaporative condensing units.

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

Table 4. Fixed Capacity Matched Refrigerator System, Condensing Unit Located Outdoor

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[1], ˚F	Compressor Operating Mode	Test Objective
Off Cycle Fan Power	35	<50	-	-	Compressor Off	Measure fan input wattage during compressor off cycle, $\dot{EF}_{comp,off}$
Refrigeration Capacity A	35	<50	95	75	Compressor On	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,A}$, input er, $\dot{E}_{ss,A}$, and EER at Rating Condition
Refrigeration Capacity B	35	<50	59	54	Compressor On	Determine Net Refrigeration Capacity, $\dot{q}_{ss,B}$, of Unit Cooler and system input power, $\dot{E}_{ss,B}$, at moderate condition
Refrigeration Capacity C	35	<50	35	34	Compressor On	Determine Net Refrigeration Capacity,$\dot{q}_{ss,C}$, of Unit Cooler and system input power, $\dot{E}_{ss,C}$, at cold condition

Note:
1. Required only for evaporative condensing units.

Table 5. Two Capacity Matched Refrigerator System, Condensing Unit Located Outdoor

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[1], ˚F	Compressor Operating Mode	Test Objective
Off Cycle Fan Power	35	<50	-	-	Compressor Off	Measure fan input wattage during compressor off cycle, $\dot{EF}_{comp,off}$
Refrigeration Capacity A Low Speed	35	<50	95	75	Minimum Capacity	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,A}^{k=1}$, and input power, $\dot{E}_{ss,A}^{k=1}$, at Rating Condition and minimum compressor capacity

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

Table 5. Two Capacity Matched Refrigerator System, Condensing Unit Located Outdoor (cont.)

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[1], ˚F	Compressor Operating Mode	Test Objective
Refrigeration Capacity A High Speed	35	<50	95	75	Maximum Capacity	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,A}^{k=2}$, input power, $\dot{E}_{ss,A}^{k=2}$, and EER at Rating Condition and maximum compressor capacity
Refrigeration Capacity B Low Speed	35	<50	59	54	Minimum Capacity	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,B}^{k=1}$, and system input power, $\dot{E}_{ss,B}^{k=1}$, at moderate condition and minimum compressor capacity
Refrigeration Capacity B High Speed	35	<50	59	54	Maximum Capacity	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,B}^{k=2}$, and system input power, $E_{ss,B}^{k=2}$, at moderate condition and maximum compressor capacity
Refrigeration Capacity C Low Speed	35	<50	35	34	Minimum Capacity	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,C}^{k=1}$, and system input power, $\dot{E}_{ss,C}^{k=1}$, at cold condition and minimum compressor capacity
Refrigeration Capacity C High Speed	35	<50	35	34	Maximum Capacity	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,C}^{k=2}$, and system input power, $\dot{E}_{ss,C}^{k=2}$ at cold condition and maximum compressor capacity

Note:
1. Required only for evaporative condensing units.

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

Table 6. Variable Capacity Matched Refrigerator System, Condensing Unit Located Outdoor

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[2], ˚F	Compressor Operating Mode	Test Objective
Off Cycle Fan Power	35	<50	-	-	Compressor Off	Measure fan input wattage during compressor off cycle, $\dot{E}F_{comp,off}$
Refrigeration Capacity A Low Speed	35	<50	95	75	Minimum Capacity, k=1	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,A}^{k=1}$, and system input power, $\dot{E}_{ss,A}^{k=1}$ at Rating Condition and minimum compressor capacity
Refrigeration Capacity A Variable Speed	35	<50	95	75	Intermediate Capacity[1], k=i	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,A}^{k=i}$, and system input power, $\dot{E}_{ss,A}^{k=i}$, at Rating Condition and intermediate compressor capacity
Refrigeration Capacity A High Speed	35	<50	95	75	Maximum Capacity, k=2	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,A}^{k=2}$, system input power, $\dot{E}_{ss,A}^{k=2}$ and EER at Rating Condition and maximum compressor capacity
Refrigeration Capacity B Low Speed	35	<50	59	54	Minimum Capacity, k=1	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,B}^{k=1}$, and system input power, $\dot{E}_{ss,B}^{k=1}$ at moderate condition and minimum compressor capacity
Refrigeration Capacity B Variable Speed	35	<50	59	54	Intermediate Capacity[1], k=i	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,B}^{k=i}$, and system input power, $\dot{E}_{ss,B}^{k=i}$, at moderate condition and intermediate compressor capacity

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

Table 6. Variable Capacity Matched Refrigerator System, Condensing Unit Located Outdoor (cont.)

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[2], ˚F	Compressor Operating Mode	Test Objective
Refrigeration Capacity B High Speed	35	<50	59	54	Maximum Capacity, k=2	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,B}^{k=2}$ and system input power, $\dot{E}_{ss,B}^{k=2}$, at moderate condition and maximum compressor capacity
Refrigeration Capacity C Low Speed	35	<50	35	34	Minimum Capacity, k=1	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,C}^{k=1}$, and system input power, $\dot{E}_{ss,C}^{k=1}$, at cold condition and minimum compressor capacity
Refrigeration Capacity C Variable Speed	35	<50	35	34	Intermediate Capacity[1], k=i	Determine Net Refrigeration Capacity of Unit Cooler $\dot{q}_{ss,C}^{k=i}$, and system input power, $\dot{E}_{ss,C}^{k=1}$, at cold condition and intermediate compressor capacity
Refrigeration Capacity C High Speed	35	<50	35	34	Maximum Capacity, k=2	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,C}^{k=2}$ and system input power, $\dot{E}_{ss,C}^{k=1}$, at cold condition and maximum compressor capacity

Notes:

1. For the intermediate capacity test, the compressor capacity shall be set to 40% of its maximum capacity if possible. Otherwise, it shall be set to the capacity that is the closest to the 40% of its maximum capacity.
2. Required only for evaporative condensing units.

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

Table 7. Fixed Capacity Matched Freezer System, Condensing Unit Located Indoor

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[1], ˚F	Compressor Operating Mode	Test Objective
Off Cycle Fan Power	-10	<50	-	-	Compressor Off	Measure fan input wattage during compressor off cle, $\dot{EF}_{comp,off}$
Refrigeration Capacity	-10	<50	90	75	Compressor On	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,i}$, system input power, $\dot{E}_{ss,i}$, and EER at Rating Condition
Defrost Frost Load	-10	Varying	90	75	System Dependent	Test according to Appendix C Section C11, $\dot{DF}$, $\dot{Q}_{DF}$.

Note:
1. Required only for evaporative condensing units.

Table 8. Fixed Capacity Matched Freezer System, Condensing Unit Located Outdoor

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb , ˚F	Condenser Air Entering Wet-bulb[1], ˚F	Compressor Operating Mode	Test Objective
Off Cycle Fan Power	-10	<50	-	-	Compressor Off	Measure fan input wattage during compressor off cycle, $\dot{EF}_{comp,off}$
Refrigeration Capacity A	-10	<50	95	75	Compressor On	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,A}$, system input power, $\dot{E}_{ss,A}$, and EER at Rating Condition
Refrigeration Capacity B	-10	<50	59	54	Compressor On	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,B}$, and system input er, $\dot{E}_{ss,B}$, at moderate condition

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

Table 8. Fixed Capacity Matched Freezer System, Condensing Unit Located Outdoor (cont.)

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb , ˚F	Condenser Air Entering Wet-bulb[1], ˚F	Compressor Operating Mode	Test Objective
Refrigeration Capacity C	-10	<50	35	34	Compressor On	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,C}$, and system input er, $\dot{E}_{ss,C}$, at cold condition
Defrost Frost Load	-10	Varying	95	75	System Dependent	Test according to Appendix C Section C11, $\dot{D}F$, $\dot{Q}_{DF}$.

Note:
1. Required only for evaporative condensing units.

Table 9. Two Capacity Matched Freezer System, Condensing Unit Located Outdoor

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[1], ˚F	Compressor Operating Mode	Test Objective
Off Cycle Fan Power	-10	<50	-	-	Compressor Off	Measure fan input wattage during compressor off cycle, $\dot{E}F_{comp,off}$
Refrigeration Capacity A Low Speed	-10	<50	95	75	Minimum Capacity, k=1	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,A}^{k=1}$, and input power, $\dot{E}_{ss,A}^{k=1}$, at Rating Condition and minimum compressor capacity
Refrigeration Capacity A High Speed	-10	<50	95	75	Maximum Capacity, k=2	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,A}^{k=2}$, input power, $\dot{E}_{ss,A}^{k=2}$, and EER at Rating Condition and maximum compressor capacity

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

Table 9. Two Capacity Matched Freezer System, Condensing Unit Located Outdoor (cont.)

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[1], ˚F	Compressor Operating Mode	Test Objective
Refrigeration Capacity B Low Speed	-10	<50	59	54	Minimum Capacity, k=1	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,B}^{k=1}$, and system input power, $\dot{E}_{ss,B}^{k=1}$, at moderate condition and minimum compressor capacity
Refrigeration Capacity B High Speed	-10	<50	59	54	Maximum Capacity, k=2	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,B}^{k=2}$, and system input power, $E_{ss,B}^{k=2}$, at moderate condition and maximum compressor capacity
Refrigeration Capacity C Low Speed	-10	<50	35	34	Minimum Capacity, k=1	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,C}^{k=1}$, and system input power, $\dot{E}_{ss,C}^{k=1}$, at cold condition and minimum compressor capacity
Refrigeration Capacity C High Speed	-10	<50	35	34	Maximum Capacity, k=2	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,C}^{k=2}$, and system input power, $\dot{E}_{ss,C}^{k=2}$ at cold condition and maximum compressor capacity
Defrost Frost Load	-10	Varying	95	75	System Dependent	Test according to Appendix C Section C11, $\dot{DF}$, $\dot{Q}_{DF}$.

Note:
1. Required only for evaporative condensing units.

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

Table 10. Variable Capacity Matched Freezer System, Condensing Unit Located Outdoor

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[2], ˚F	Compressor Operating Mode	Test Objective
Off Cycle Fan Power	-10	<50	-	-	Compressor Off	Measure fan input wattage during compressor off cycle, $\dot{EF}_{comp,off}$
Refrigeration Capacity A Low Speed	-10	<50	95	75	Minimum Capacity, k=1	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,A}^{k=1}$, and system input power, $\dot{E}_{ss,A}^{k=1}$ at Rating Condition and minimum compressor capacity
Refrigeration Capacity A Variable Speed	-10	<50	95	75	Intermediate Capacity[1], k=i	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,A}^{k=i}$, and system input power, $\dot{E}_{ss,A}^{k=i}$, at Rating Condition and intermediate compressor capacity
Refrigeration Capacity A High Speed	-10	<50	95	75	Maximum Capacity, k=2	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,A}^{k=2}$, system input power, $\dot{E}_{ss,A}^{k=2}$ and EER at Rating Condition and maximum compressor capacity
Refrigeration Capacity B Low Speed	-10	<50	59	54	Minimum Capacity, k=1	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,B}^{k=1}$, and system input power, $\dot{E}_{ss,B}^{k=1}$ at moderate condition and minimum compressor capacity

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

Table 10. Variable Capacity Matched Freezer System, Condensing Unit Located Outdoor (cont.)

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[2], ˚F	Compressor Operating Mode	Test Objective
Refrigeration Capacity B Variable Speed	-10	<50	59	54	Intermediate Capacity[1], k=i	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,B}^{k=i}$, and system input power, $\dot{E}_{ss,B}^{k=i}$, at moderate condition and intermediate compressor capacity
Refrigeration Capacity B High Speed	-10	<50	59	54	Maximum Capacity, k=2	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,B}^{k=2}$ and system input power, $\dot{E}_{ss,B}^{k=2}$, at moderate condition and maximum compressor capacity
Refrigeration Capacity C Low Speed	-10	<50	35	34	Minimum Capacity, k=1	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,C}^{k=1}$, and system input power, $\dot{E}_{ss,C}^{k=1}$, at cold condition and minimum compressor capacity
Refrigeration Capacity C Variable Speed	-10	<50	35	34	Intermediate Capacity[1], k=i	Determine Net Refrigeration Capacity of Unit Cooler $\dot{q}_{ss,C}^{k=i}$, and system input power, $\dot{E}_{ss,C}^{k=1}$, at cold condition and intermediate compressor capacity

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

Table 10. Variable Capacity Matched Freezer System, Condensing Unit Located Outdoor (cont.)

Test Title	Unit Cooler Air Entering Dry-bulb, ˚F	Unit Cooler Air Entering Relative Humidity, %	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[2], ˚F	Compressor Operating Mode	Test Objective
Refrigeration Capacity C High Speed	-10	<50	35	34	Maximum Capacity, k=2	Determine Net Refrigeration Capacity of Unit Cooler, $\dot{q}_{ss,C}^{k=2}$ and system input power, $\dot{E}_{ss,C}^{k=1}$, at cold condition and maximum compressor capacity
Defrost Frost Load	-10	Varying	95	75	System Dependent	Test according to Appendix C Section C11, $\dot{DF}$, $\dot{Q}_{DF}$.

Notes:

1. For the intermediate capacity test, the compressor capacity shall be set to 50% of its maximum capacity if possible. Otherwise, it shall be set to the capacity that is the closest to the 50% of its maximum capacity.
2. Required only for evaporative condensing units.

Table 11. Fixed Capacity Refrigerator Condensing Unit, Condensing Unit Located Indoor[1]

Test Title	Suction Dewpoint, ˚F	Return Gas[2], ˚F	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[3], ˚F	Compressor Operating Mode	Test Objective
Refrigeration Capacity Compressor On	23	41	90	75	Compressor On	Determine Gross Refrigeration Capacity, $\dot{Q}_{gross,i}$, and input er, $\dot{E}_{CU,on}$, of condensing unit at Rating Condition

Notes:

1. Subcooling shall be set according to equipment specification and reported as part of standard rating.
2. Measured at the condensing unit inlet location.
3. Required only for evaporative condensing units.

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)

Table 12. Fixed Capacity Refrigerator Condensing Unit, Condensing Unit Located Outdoor[1]

Test Title	Suction Dewpoint, ˚F	Return Gas[2], ˚F	Condenser Air Entering Dry-bulb, ˚F	Condenser Air Entering Wet-bulb[3], ˚F	Compressor Operating Mode	Test Objective
Refrigeration Capacity, Ambient Condition A	23	41	95	75	Compressor On	Determine Gross Refrigeration Capacity, $\dot{Q}_{gross,A}$, and input power, $\dot{E}_{CU,on,A}$, of condensing unit at Rating Condition
Refrigeration Capacity Ambient Condition B	23	41	59	54	Compressor On	Determine Gross Refrigeration Capacity, $\dot{Q}_{gross,B}$, and input power, $\dot{E}_{CU,on,B}$, of condensing unit at moderate condition
Refrigeration Capacity Ambient Condition C	23	41	35	34	Compressor On	Determine Gross Refrigeration Capacity, $\dot{Q}_{gross,C}$, and input power, $\dot{E}_{CU,on,C}$, of condensing unit at cold condition

Notes:
1. Subcooling shall be set according to equipment specification and reported as part of standard rating.
2. Measured at the condensing unit inlet location.
3. Required only for evaporative condensing units.

Table 13. Fixed Capacity Freezer Condensing Unit, Condensing Unit Located Indoor[1]

Test Title	Suction Dewpoint, ˚F	Return Gas[2], ˚F	Condenser Air Entering Dry-bulb , ˚F	Condenser Air Entering Wet-bulb[3], ˚F	Compressor Operating Mode	Test Objective
Refrigeration Capacity, Compressor On	-22	5	90	75	Compressor On	Determine Gross Refrigeration ty, $\dot{Q}_{gross,i}$, and input power, $\dot{E}_{CU,on}$, of condensing unit at Rating Condition

Notes:
1. Subcooling shall be set according to equipment specification and reported as part of standard rating.
2. Measured at the condensing unit inlet location.
3. Required only for evaporative condensing units.

Documents
Document Sharing Hub
Full document details: AHRI Standard 1250-2014 (I-P) - Performance Rating of Walk-in Coolers and Freezers (copy 2)