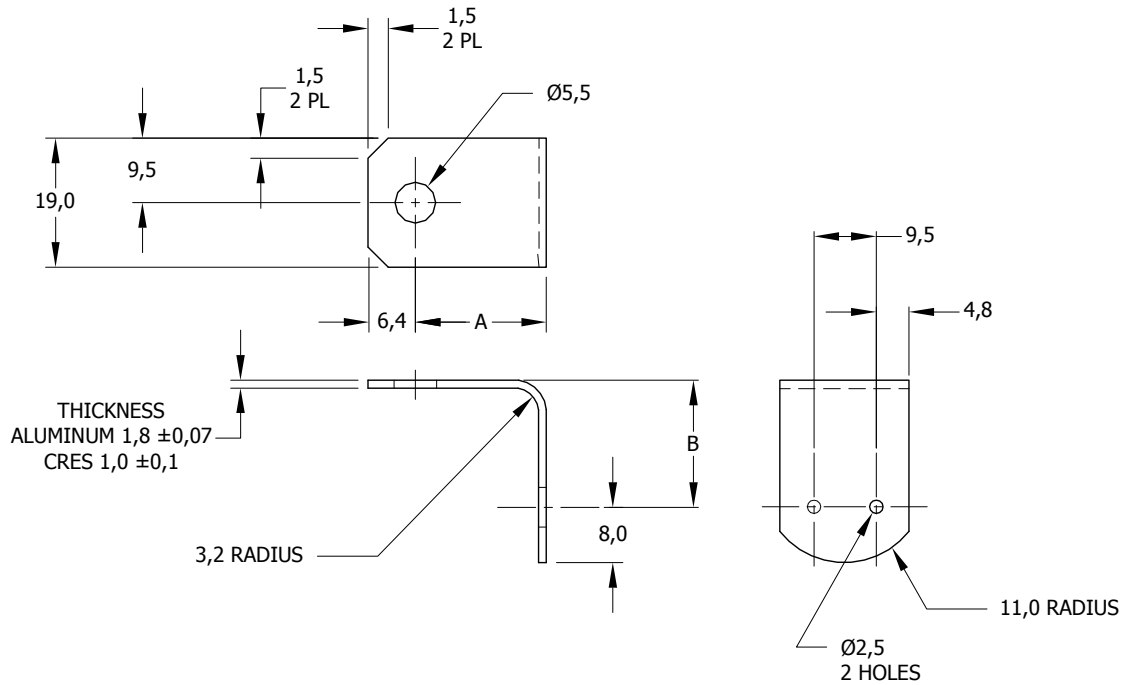


FED. SUPPLY CLASS

5340



MATERIAL:

ALUMINUM ALLOY, ALCLAD 2024-O IN ACCORDANCE WITH AMS-QQ-A-250/5 (UNS A82024).
HEAT TREATED TO CONDITION T42 PER MIL-H-6888 AMS2770 (BASIC PART NUMBER NA0121)

CRES ANNEALED 321 PER MIL-S-6721 AMS5510 (UNS S32100) (BASIC PART NUMBER NA0122)

FINISH:

ALUMINUM ALLOY - CHEMICAL FILM PER MIL-DTL-5541, CLASS 3.

CRES - PASSIVATE PER AMS2700 METHOD 1, CLASS 4.

① COMPLETELY REVISED

THIRD ANGLE PROJECTION	CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE	REVISION 1
PROCUREMENT SPECIFICATION NONE	TITLE BRACKET, 90 DEGREE ANGLE, 2-RIVET ATTACH, METRIC	CLASSIFICATION PART STANDARD NA0121 AND NA0122 SHEET 1 OF 2

CODE:

FIRST DASH NUMBER: DIMENSION "A" IN 2,0 INCREMENTS; 10,0 MIN

SECOND DASH NUMBER: DIMENSION "B" IN 2,0 INCREMENTS; 10,0 MIN

EXAMPLE OF PART NUMBER:

NA0121-16-20 ALUMINUM ALLOY BRACKET WITH 16,0 "A" DIMENSION AND 20,0 "B" DIMENSION

NA0122-12-24 CRES BRACKET WITH 12,0 "A" DIMENSION AND 24,0 "B" DIMENSION

NOTES:

- (1) DIMENSIONS IN MILLIMETERS.
- (2) TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMALS $\pm 0,25$, ANGLES $\pm 0,5^\circ$.
- (3) SURFACE TEXTURE 3,2 μm Ra MAX PER ASME B46.1
- (4) PERMANENTLY MARK WITH NA PART NUMBER AND MANUFACTURER'S NAME OR TRADEMARK
- (5) REMOVE BURRS, SHARP EDGES AND SLIVERS.
- (6) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
- (7) UNLESS OTHERWISE SPECIFIED HEREIN, REFERENCED DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF MANUFACTURE. HOWEVER, EXISTING MATERIAL INVENTORY CERTIFIED TO A PREVIOUS REVISION OF THE APPLICABLE MATERIAL SPECIFICATION(S) IS ACCEPTABLE FOR USE UNTIL DEPLETION.
- (8) UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.
- (9) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.

① COMPLETELY REVISED

REVISION
1
NA0121 AND NA0122
SHEET 2



Documents

Document Sharing Hub