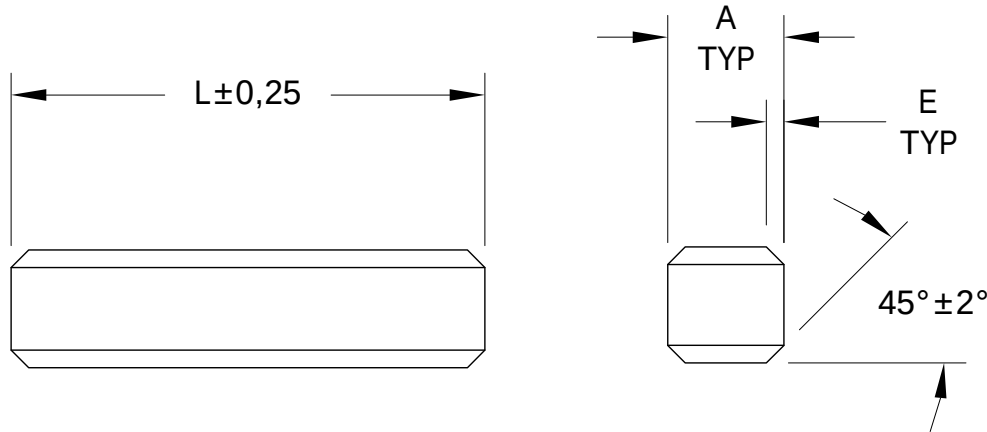


FED. SUPPLY CLASS

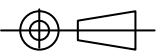
5315



② TABLE I – DIMENSIONS AND DASH NUMBERS

A	2	3	4	5	6
TOLERANCE	+0,000 -0,025	+0,000 -0,025	+0,000 -0,030	+0,000 -0,030	+0,000 -0,030
E MIN	0,16	0,16	0,16	0,25	0,25
E MAX	0,25	0,25	0,25	0,40	0,40
LENGTH L	DASH NUMBER				
6	1	20			
8	2	21	39		
10	3	22	40	57	
12	4	23	41	58	
14	5	24	42	59	74
16	6	25	43	60	75
18	7	26	44	61	76
20	8	27	45	62	77
22		28	46	63	78
25		29	47	64	79
28		30	48	65	80
32		31	49	66	81
36		32	50	67	82
40			51	68	83
45			52	69	84
50				70	85
56				71	86
63					87
70					88

THIRD
ANGLE
PROJECTION



CUSTODIAN

NATIONAL AEROSPACE STANDARDS COMMITTEE

REVISION

2

PROCUREMENT
SPECIFICATION

NONE

TITLE

**KEY, MACHINE, SQUARE CROSS SECTION,
BOTH ENDS SQUARE, CRES STEEL, METRIC**

CLASSIFICATION
PART STANDARD

NA0136
SHEET 1 OF 2



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MATERIAL:

CORROSION RESISTANT STEEL PER AMS5640 (UNS S30300, S30323, S30310).

FINISH:

PASSIVATE PER QQ-P-35 AMS2700, METHOD 1, CLASS 4.

CODE:

DASH NUMBER INDICATES SIZE AS TABULATED.

EXAMPLE OF PART NUMBER:

NA0136-1 = KEY, SQUARE 2 mm X 2 mm X 6 mm LONG

NOTES:

- (1) PARTS TO BE FREE FROM BURRS, CRACKS, AND SHARP EDGES.
BREAK SHARP EDGES 0,1 TO 0,4.
- (2) (2) DIMENSIONS IN MILLIMETERS AND APPLY AFTER FINISH UNLESS OTHERWISE SPECIFIED.
- (2) (3) SURFACE ROUGHNESS: SIDES TO BE 1,6 μ m Ra MAX PER ASME B46.1.
- (4) UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.
- (5) SEE DESIGN STANDARD NA0139 FOR RECOMMENDED KEY SLOT AND KEYWAY.
- (6) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
- (2) (7) UNLESS OTHERWISE SPECIFIED HEREIN, REFERENCED DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF MANUFACTURE. HOWEVER, EXISTING MATERIAL INVENTORY CERTIFIED TO A PREVIOUS REVISION OF THE APPLICABLE MATERIAL SPECIFICATION(S) IS ACCEPTABLE FOR USE UNTIL DEPLETION.
- (8) THIS STANDARD CONFORMS WITH ISO RECOMMENDATION R773 DATED JANUARY 1969.
- (2) (9) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.

REVISION

2

NA0136
SHEET 2



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