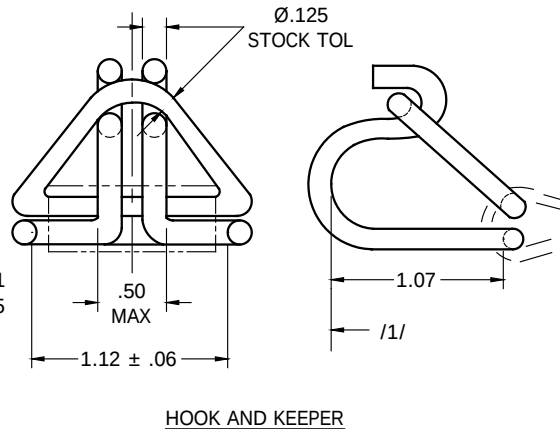
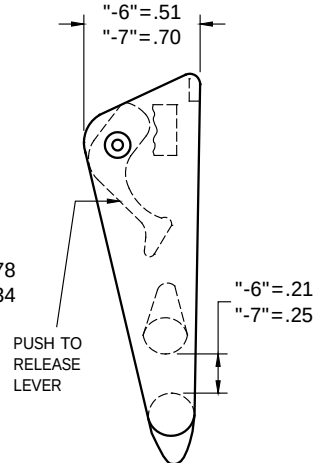
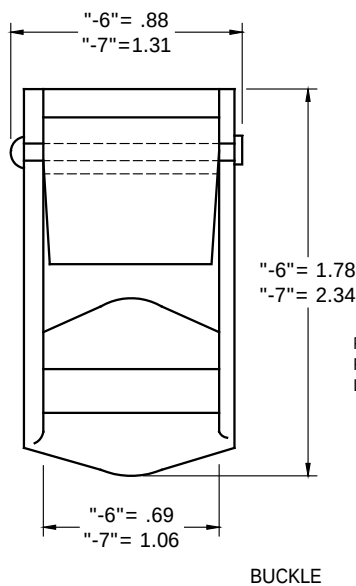
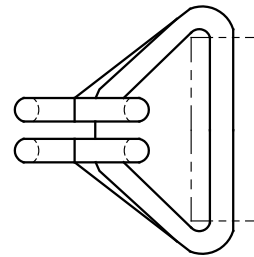
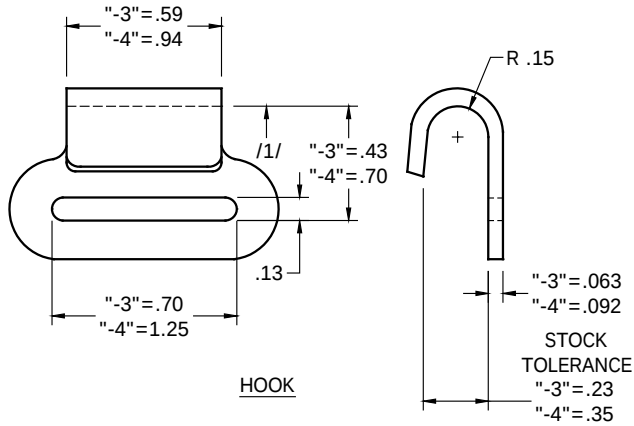
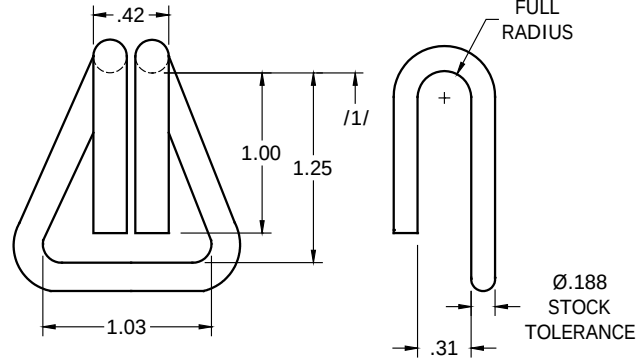
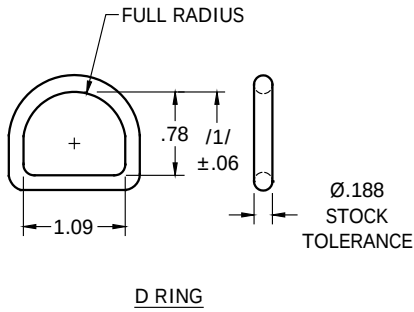


FED. SUPPLY CLASS

5340



AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC.
1000 WILSON BLVD.
ARLINGTON, VA 22209

THIS DRAWING SUPERSEDES ALL ANTECEDENT STANDARD DRAWINGS FOR THE SAME
PRODUCT AND SHALL BECOME EFFECTIVE NO LATER THAN SIX MONTHS FROM THE LAST
REVISION DATE:

REVISION DATE: MAY 31, 2013

ISSUE DATE: NOVEMBER 1960

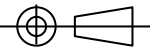
THIRD ANGLE PROJECTION 	CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE	REVISION 4
PROCUREMENT SPECIFICATION NONE	TITLE FITTING, TIE DOWN STRAP END, LIGHT DUTY	CLASSIFICATION PART STANDARD NAS1382 SHEET 1 OF 2

TABLE I – DASH NUMBERS AND DIMENSIONS

4

FITTING	DASH NUMBER	STRAP SIZE INCH (REF)	WT LBS MAX
D RING	1	1	.039
WIRE HOOK	2	1	.100
HOOK	~~3~~	~~5/8~~	~~.011~~
	4	1	.045
HOOK AND KEEPER	5	1	.230
BUCKLE	~~6~~	~~5/8~~	~~.049~~
	7	1	.127

/2/

/2/

MATERIAL:

"1", "3", "4" & "5": 4130 STEEL (UNS G41300) PER AMS-S-6758.

"2": 1010 STEEL (UNS G10100) PER ASTM A108 OR 4130 (UNS G41300) STEEL PER AMS-S-6758.

"6" & "7": FRAME AND CAM – ZINC ALLOY PER QQ-Z-363 ASTM B86.

PIN – 1020 STEEL (UNS G10200).

FINISH:

STEEL, CADMIUM PLATE, AMS-QQ-P-416, TYPE II, CLASS 2.

EXAMPLE OF PART NUMBER:

NAS1382-3 = SHEET METAL HOOK FOR 5/8 STRAP.

NOTES:

- /1/ MEASURE STRAP ASSEMBLIES FROM THIS POINT.
- /2/ "3" & "6" FITTINGS ARE INACTIVE FOR DESIGN AFTER 15 MARCH 1979.
- (3) TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMALS $\pm .03$.
- (4) DIMENSIONS IN INCHES AND APPLY AFTER FINISH UNLESS OTHERWISE SPECIFIED.
- (5) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
- (6) UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.
- (7) UNLESS OTHERWISE SPECIFIED HEREIN, REFERENCED DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF MANUFACTURE. HOWEVER, EXISTING MATERIAL INVENTORY CERTIFIED TO A PREVIOUS REVISION OF THE APPLICABLE MATERIAL SPECIFICATION(S) IS ACCEPTABLE FOR USE UNTIL DEPLETION.
- (8) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.

REVISION

4

NAS1382
SHEET 2



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