

FED. SUPPLY CLASS

5120

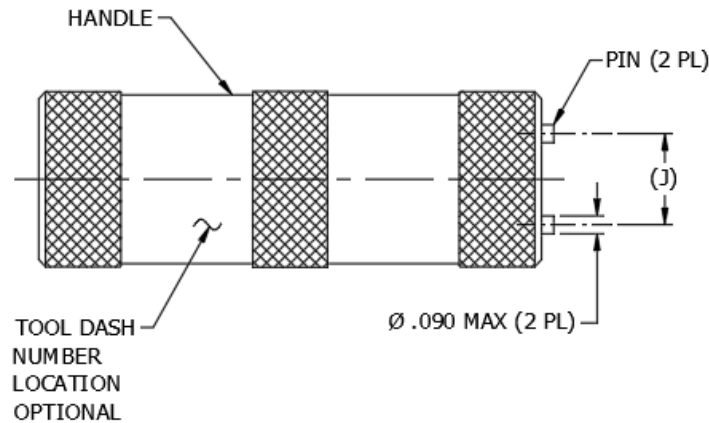


FIGURE 1 – ALIGNMENT TOOL

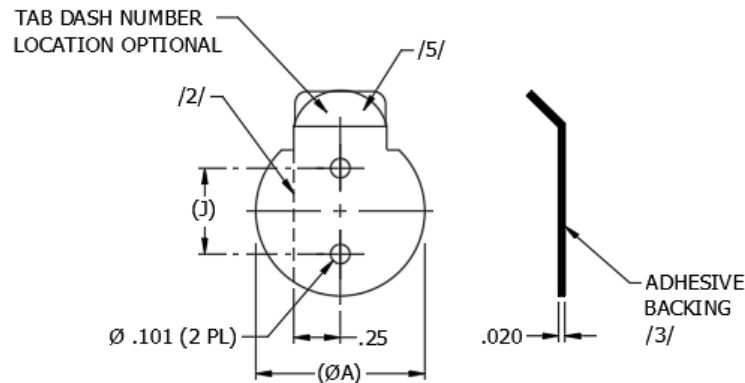


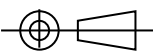
FIGURE 2 – METAL INSTALLATION TAB

TABLE I – METAL INSTALLATION TAB

ALIGNMENT TOOL DASH NUMBER	INSTALLATION TAB DASH NUMBER	(J)	(ØA)
G2	T2	.358	.90
G3	T3	.367	.90
G4	T4	.405	.90
G6	T6	.467	.90
G7	T7	.500	.90
G9	T9	.591	1.13
G10	T10	.655	1.13
G11	T11	.718	1.13

⑦ COMPLETELY REVISED

THIRD
ANGLE
PROJECTION



CUSTODIAN
NATIONAL AEROSPACE STANDARDS COMMITTEE

REVISION

7

PROCUREMENT
SPECIFICATION

NONE

TITLE
**INSTALLATION TAB AND ALIGNMENT TOOL
FOR INSERTS, MOLDED IN**

CLASSIFICATION
PART STANDARD

NAS1837
SHEET 1 OF 4

USE OF OR RELIANCE UPON THIS DOCUMENT OR ANY NATIONAL AEROSPACE STANDARD IS ENTIRELY VOLUNTARY. AIA DOES NOT QUALIFY SUPPLIERS OR CERTIFY CONFORMANCE OF ITEMS PRODUCED UNDER NATIONAL AEROSPACE STANDARDS. AIA MAKES NO REPRESENTATION OR CLAIM RESPECTING (1) THE SUITABILITY OF ITEMS FOR ANY PARTICULAR APPLICATION OR (2) THE EXISTENCE OF OR APPLICABILITY THERETO OF PATENT OR TRADEMARKS RIGHTS.

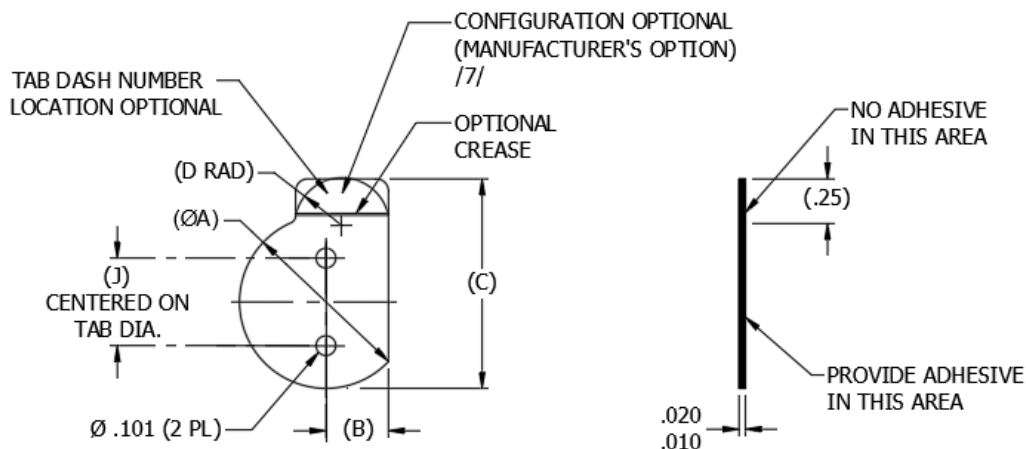


FIGURE 3 – PLASTIC INSTALLATION TAB

TABLE II – PLASTIC INSTALLATION TAB /16/

ALIGNMENT TOOL DASH NUMBER	INSTALLATION TAB DASH NUMBER	(J)	(ØA)	(B)	(C)	(D RAD)
G2	T2	.358	.90	.33	1.14	.25
G3	T3	.367	.90	.33	1.14	.25
G4	T4	.405	.90	.33	1.14	.25
G6	T6	.467	.90	.37	1.14	.25
G7	T7	.500	.90	.37	1.14	.25

MATERIAL:

ALIGNMENT TOOL:

HANDLE – AL ALLOY
PINS – CRES

INSTALLATION TAB:

ADHESIVE-BACKED AL ALLOY OR PLASTIC
FOR PLASTIC TAB, MECHANICAL PROPERTIES ONLY PER L-P-535,
COMPOSITION A OR B, TYPE II, CLASS OPTIONAL.

⑦ COMPLETELY REVISED

REVISION

7

NAS1837
SHEET 2



Document Sharing Hub