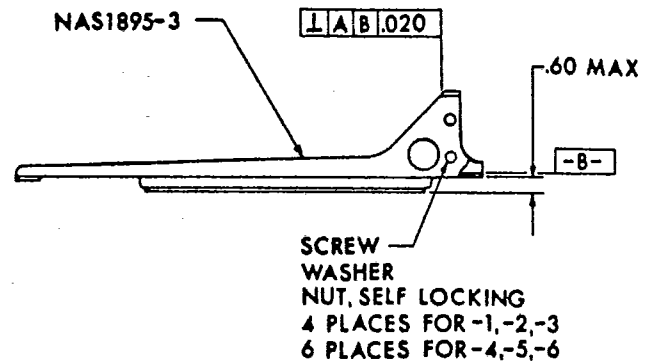
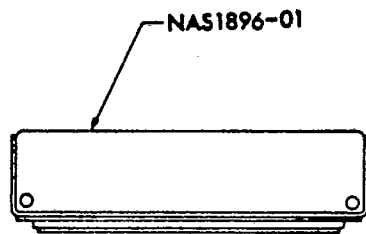
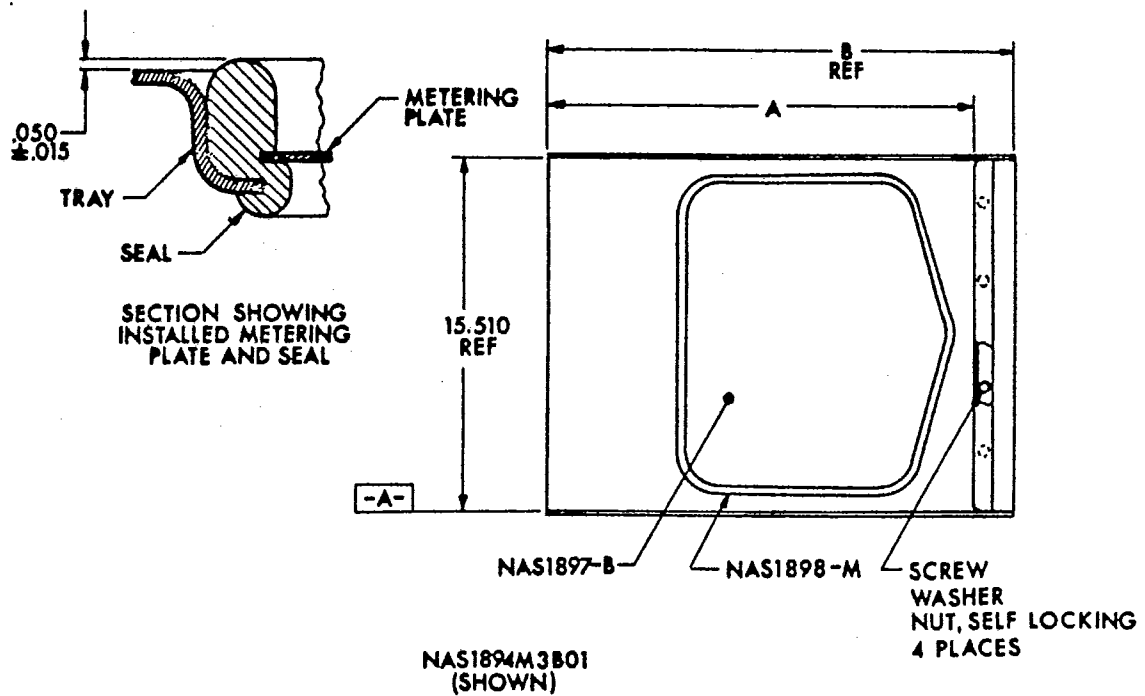




AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC.
1250 EYE STREET, N.W.
WASHINGTON, D.C. 20005



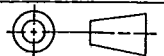
TRAY PART NUMBER	TYPE OF ASSY	A	B REF
NAS1895-1	SHORT	12.22	13.78
-2	SHORT LONG	12.22	20.84
-3	LONG	19.22	20.84
-4	SHORT HIGH	12.22	13.78
-5	SHORT LONG HIGH	12.22	20.84
-6	LONG HIGH	19.22	20.84

LIST OF CURRENT SHEETS	
SHEET NUMBER	REV NUMBER
1	1
2	1

① INACTIVE FOR NEW DESIGN AFTER JULY 14, 1989. NO SUPERSEDING STANDARD.

CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE

THIRD
ANGLE
PROJECTION



PROCUREMENT
SPECIFICATION

TITLE

TRAY ASSEMBLY, 11/2 ATR

CLASSIFICATION
STANDARD PART

NAS 1894

Documents

Document of 2



AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC.
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WASHINGTON, D.C. 20005

THIS DRAWING SUPERSEDES ALL ANTECEDENT STANDARD DRAWINGS FOR THE SAME PRODUCT AND SHALL BECOME EFFECTIVE NO LATER THAN SIX MONTHS FROM THE LAST DATE OF APPROVAL SHOWN HEREON.

SCREW, .1380-32 X .31 STEEL.
NUT, SELF LOCKING, .1380-32 STEEL.
WASHER - ALUMINUM ALLOY PER QQ-A-250/5. CONDITION T3 OR T4.
SEAL - SEE NAS1898.
TRAY - SEE NAS1895.
METERING PLATE - SEE NAS1897.
CONNECTOR PLATE - SEE NAS1896.

SCREW: CADMIUM PLATE PER QQ-P-416, TYPE II, CLASS 2 OR 3.
NUT, SELF LOCKING: CADMIUM PLATE PER QQ-P-416, TYPE II, CLASS 2 OR 3.
WASHER: NONE.

NAS1894M3B01 (SHOWN)

CONNECTOR PLATE, BLANK PER NAS1896-01.
METERING PLATE, LONG, BLANK PER NAS1897-B.
-TRAY, LONG PER NAS1895-3.
-SEAL, LONG PER NAS1898-M.

NAS1894-5-02 = 1 1/2 ATR TRAY ASSY. USING HIGH, SHORT, LONG TRAY AND BLANK CONNECTOR PLATE, NO SEAL AND NO METERING PLATE.

NAS1894L1A01 = 1 1/2 ATR TRAY ASSY, USING SHORT SEAL, SHORT TRAY, SHORT BLANK METERING PLATE AND BLANK CONNECTOR PLATE.

NAS1894L1YA01= 1½ ATR TRAY ASSY. USING SHORT SEAL, SHORT TRAY WITH "Y" MOUNT HOLE PATTERN, SHORT BLANK METERING PLATE, AND BLANK CONNECTOR PLATE.

1. INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5.
2. TOLERANCES: .XX±.03, .XXX±.010, ANGLES ± 1°.
3. DIMENSIONS ARE IN INCHES.
4. DETAILS OF CONSTRUCTION AND DESIGN CONFIGURATIONS ARE OPTIONAL WITHIN THE LIMITS OF THIS STANDARD.
5. A 1½ ATR TRAY ASSEMBLY CONSISTS OF: ONE NAS1895-() TRAY, ONE NAS1896-() CONNECTOR PLATE, AND ONE NAS1897-() METERING PLATE AND NAS1898-() SEAL WHEN REQUIRED.

NO LICENSE UNDER ANY APPLICABLE PATENT IS
CONVEYED TO THE USER BY THE INFORMATION
PROVIDED HEREIN.

⑦ INACTIVE FOR NEW DESIGN AFTER JULY 14, 1989. NO SUPERSEDING STANDARD.