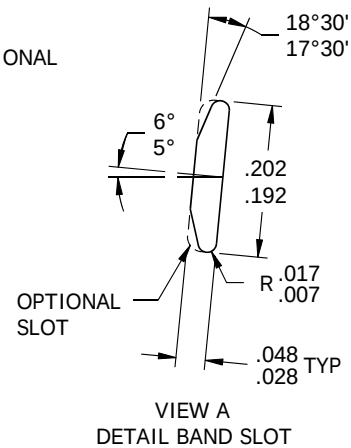
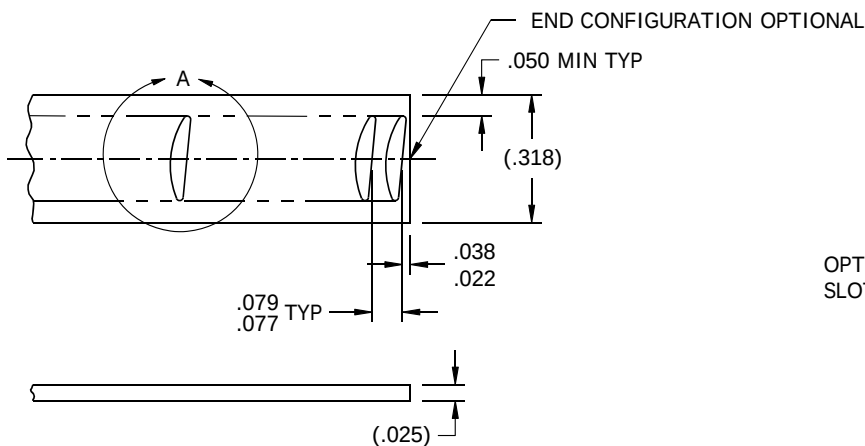
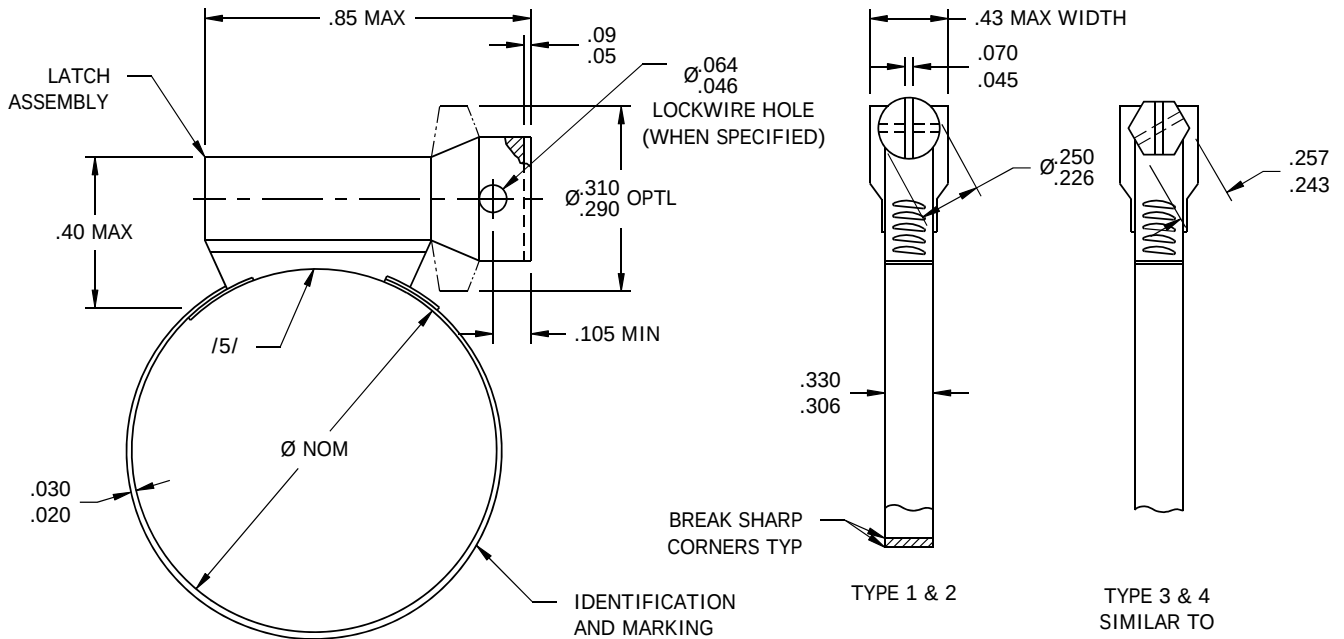


FED.SUPPLY CLASS

4730



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THIRD
ANGLE
PROJECTION

CUSTODIAN
NATIONAL AEROSPACE STANDARDS COMMITTEE

REVISION

4

PROCUREMENT
SPECIFICATION

TITLE

**CLAMP, HOSE, BAND, TANGENTIAL WORM,
LIGHT WEIGHT**

CLASSIFICATION
PART STANDARD

NAS1923

NAS1923
SHEET 1 OF 4

TABLE I – DIMENSIONS AND WEIGHT

DASH NUMBER	Ø NOM	DIAMETRAL ADJUST RANGE		MAX. WT. IN LBS. LATCH STYLES 1 & 2	MAX. WT. IN LBS. LATCH STYLES 3 & 4
		MINIMUM	MAXIMUM		
NAS1922-0050 () ()	.50	.43	.63	.017	.020
NAS1922-0075 () ()	.75	.55	.87	.019	.022
NAS1922-0100 () ()	1.00	.71	1.10	.021	.024
NAS1922-0125 () ()	1.25	.94	1.42	.022	.025
NAS1922-0150 () ()	1.50	.98	1.77	.024	.027
NAS1922-0175 () ()	1.75	1.26	2.05	.026	.029
NAS1922-0200 () ()	2.00	1.57	2.36	.028	.031
NAS1922-0225 () ()	2.25	1.85	2.64	.030	.033
NAS1922-0275 () ()	2.75	2.44	3.23	.034	.038
NAS1922-0350 () ()	3.50	3.03	3.82	.038	.042
NAS1922-0400 () ()	4.00	3.62	4.41	.043	.046
NAS1922-0450 () ()	4.50	4.21	5.00	.049	.050
NAS1922-0525 () ()	5.25	4.80	5.59	.051	.054
NAS1922-0575 () ()	5.75	5.39	6.18	.059	.062
NAS1922-0625 () ()	6.25	5.98	6.77	.060	.064
NAS1922-0700 () ()	7.00	6.57	7.36	.064	.070
NAS1922-0750 () ()	7.50	7.17	7.95	.071	.073
NAS1922-0825 () ()	8.25	7.76	8.54	.079	.081
NAS1922-0875 () ()	8.75	8.35	9.13	.082	.083
NAS1922-0925 () ()	9.25	8.94	9.72	.089	.092
NAS1922-1000 () ()	10.00	9.53	10.31	.092	.096

MATERIAL:

BAND, SCREW HOUSING, AND SCREW - 18-8 AUSTENITIC STAINLESS STEEL.

FINISH:

PASSIVATE ALL PARTS PER AMS2700, METHOD 1, CLASS 4.
BLACK OXIDE COATING PER MIL-DTL-13924, CLASS 4.

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NAS1922
SHEET 2



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