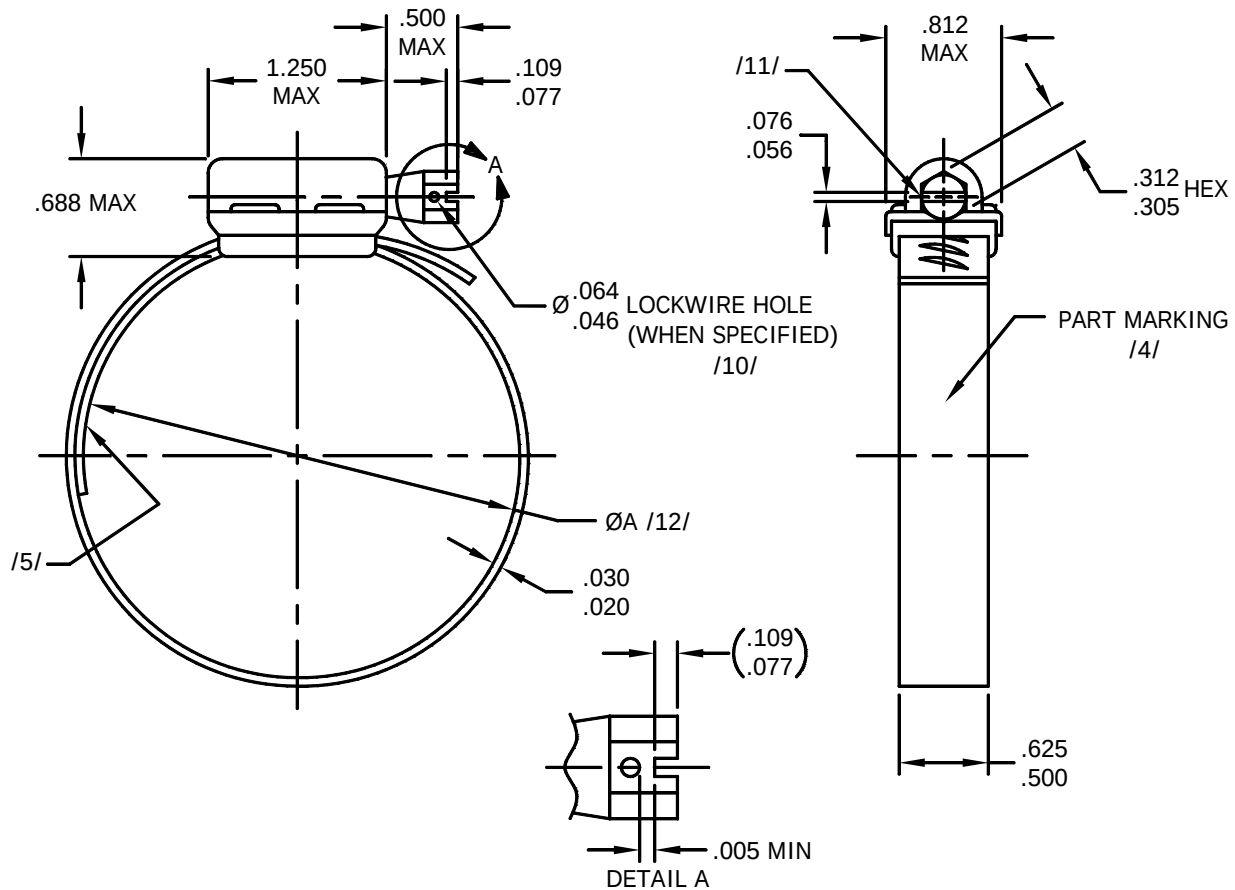


FED.SUPPLY CLASS

4730



AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC.
1000 WILSON BLVD.
ARLINGTON, VA 22209

THIS DRAWING SUPERSEDES ALL ANTECEDENT STANDARD DRAWINGS FOR THE SAME
PRODUCT AND SHALL BECOME EFFECTIVE NO LATER THAN SIX MONTHS FROM THE LAST
REVISION DATE:

REVISION DATE: JUNE 30, 2014

ISSUE DATE: FEBRUARY 1997

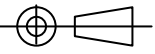
THIRD ANGLE PROJECTION 	CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE	REVISION 4
PROCUREMENT SPECIFICATION NAS1925	TITLE CLAMP, HOSE	CLASSIFICATION PART STANDARD NAS1924 SHEET 1 OF 3

TABLE I – DIMENSIONS

DASH NUMBER	MINIMUM INSIDE ØA /12/	MAXIMUM INSIDE ØA /12/
22	.438	.625
24	.500	.688
26	.563	.750
30	.687	.875
34	.812	1.000
38	.937	1.125
44	.953	1.328
46	1.000	1.375
48	1.078	1.453
56	1.328	1.703
58	1.375	1.750
66	1.625	2.000
74	1.875	2.250
82	2.215	2.500
91	2.406	2.781
98	2.625	3.000
107	2.906	3.281
114	3.125	3.500

MATERIAL:

BAND AND SCREW HOUSING: TYPE 301 AUSTENITIC CRES (UNS S30100).

SCREW: TYPE 304/305 AUSTENITIC CRES (UNS S30400) (UNS S30500) OR 410 MARTENSITIC CRES (UNS S41000).

FINISH:

CRES: PASSIVATE IN ACCORDANCE WITH AMS2700, METHOD 1, CLASS 4.

CODE:

DASH NUMBER INDICATES HOSE CLAMP SIZE.

CODE LETTER "H" FOLLOWING THE DASH NUMBER INDICATES LOCKWIRE HOLE.

NO CODE LETTER "H" FOLLOWING THE DASH NUMBER INDICATES NO LOCKWIRE HOLE.

EXAMPLE OF PART NUMBER:

NAS1924-22 H

H = LOCKWIRE HOLE

DIAMETER RANGE .438 TO .625, SEE TABLE

BASIC PART NUMBER

REVISION

4

NAS1924
SHEET 2



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