

FED. SUPPLY CLASS

1560

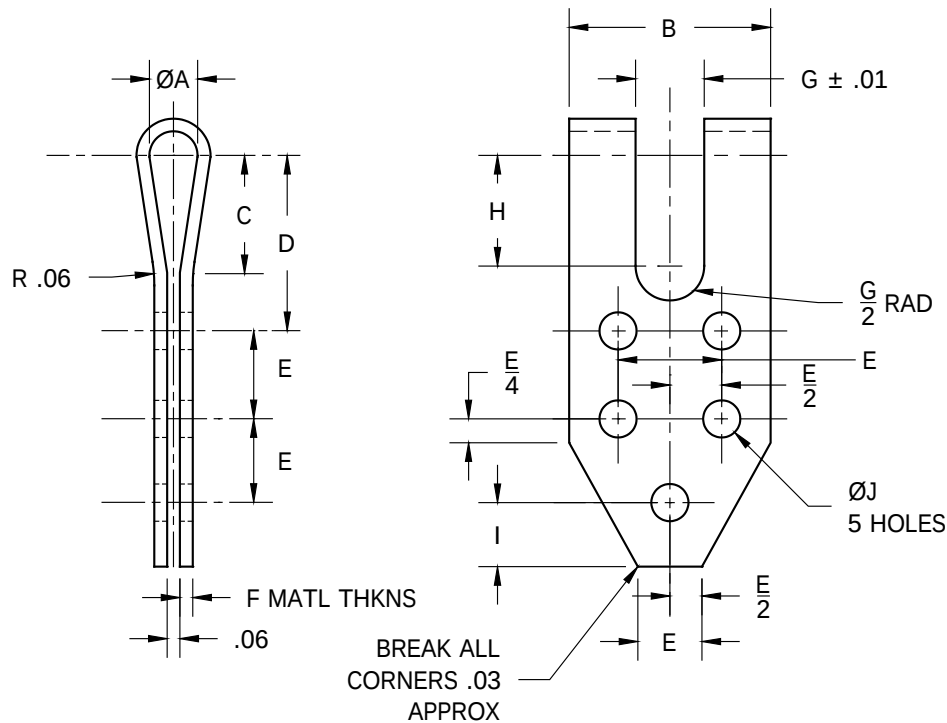


TABLE I - DIMENSIONS

DASH NO.	ØA	B	C	D	E	F	G	H	I	ØJ
3K	.26	.75	.64	.74	.37	.035	.28	.50	.21	.096 +.002 -.000
3	.33	1.00	.74	.93	.50	.042	.36	.56	.27	.128 +.002 -.000
4	.39	1.13	.95	1.21	.50	.050	.41	.75	.31	.159 +.003 -.000
4K	.43	1.25	1.11	1.33	.53	.050	.45	.88	.35	.159 +.003 -.000
5	.45	1.38	1.18	1.46	.56	.050	.47	.94	.37	.159 +.003 -.000
6	.51	1.50	1.40	1.73	.69	.065	.53	1.13	.41	.191 +.003 -.000
6K	.59	1.75	1.62	2.04	.75	.065	.61	1.31	.43	.257 +.004 -.000
7	.68	2.00	1.85	2.16	.90	.065	.70	1.50	.52	.257 +.004 -.000
7K	.76	2.25	2.08	2.26	1.07	.065	.78	1.69	.63	.257 +.004 -.000
8	.84	2.50	2.31	2.54	1.24	.065	.86	1.88	.68	.316 +.004 -.000
8K	.93	2.75	2.54	2.66	1.31	.065	.95	2.06	.77	.316 +.004 -.000
10	1.01	3.00	2.77	3.07	1.38	.065	1.03	2.25	.82	.377 +.004 -.000

⑤ COMPLETELY REVISED

THIRD ANGLE PROJECTION	
PROCUREMENT SPECIFICATION	NONE

CUSTODIAN	NATIONAL AEROSPACE STANDARDS COMMITTEE
TITLE	TERMINAL, TANK STRAP, FORKED

REVISION	5
CLASSIFICATION PART STANDARD	NAS24 SHEET 1 OF 2

AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC.
1000 WILSON BLVD.
ARLINGTON, VA 22209

THIS DRAWING SUPERSEDES ALL ANTECEDENT STANDARD DRAWINGS FOR THE SAME
PRODUCT AND SHALL BECOME EFFECTIVE NO LATER THAN SIX MONTHS FROM THE LAST
REVISION DATE.

REVISION DATE: MAY 31, 2012

ISSUE DATE: OCTOBER 1946

MATERIAL:

STEEL 4130 (UNS G41300), PER ~~MIL-S-18729~~ AMS6345, AMS6350, OR AMS6351.

FINISH:

CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2, OR ZINC PLATE PER ~~QQ-Z-325, TYPE I CLASS 3~~
ASTM B633 TYPE I, SC1.

CADMIUM PLATED PARTS WITH CLASS 3 PLATING MAY BE FURNISHED FROM SUPPLIER'S STOCK UNTIL 30 NOVEMBER 1975.

EXAMPLES OF PART NUMBER:

NAS24 - 4
 .39 LOOP, 1.13 WIDE
 BASIC PART NUMBER

NAS24 - 4K
 .43 LOOP, 1.25 WIDE
 BASIC PART NUMBER

NOTES:

- (1) THIS TERMINAL IS STANDARD FOR USE WITH TRUNNIONS NAS25 OR NAS26.
- (2) NORMALIZE AFTER FORMING.
- (3) REMOVE ALL BURRS AND BREAK SHARP EDGES .005 – .015.
- (4) DIMENSIONS IN INCHES AND APPLY AFTER FINISH UNLESS OTHERWISE SPECIFIED.
- (5) TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMALS $\pm .03$.
- (6) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
- (7) UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.
- (8) UNLESS OTHERWISE SPECIFIED HEREIN, REFERENCED DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF MANUFACTURE. HOWEVER, EXISTING MATERIAL INVENTORY CERTIFIED TO A PREVIOUS REVISION OF THE APPLICABLE MATERIAL SPECIFICATION(S) IS ACCEPTABLE FOR USE UNTIL DEPLETION.
- (9) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.

REVISION

5

NAS24
SHEET 2

SHEET 2

⑤ COMPLETELY REVISED

USE OF OR RELIANCE UPON THIS DOCUMENT OR ANY NATIONAL AEROSPACE STANDARD IS ENTIRELY VOLUNTARY. AIA DOES NOT QUALIFY SUPPLIERS OR CERTIFY

Copyright Aerospace Industries Association of America Inc. All rights reserved. This document is a U.S. GOVERNMENT WORK PRODUCED UNDER NATIONAL AEROSPACE STANDARD. AIA MAKES NO REPRESENTATION OR CLAIM RESPECTING (1) THE SUITABILITY OF Provided by IHS under license with AIA/NAS. AIA MAKES NO REPRESENTATION OR CLAIM RESPECTING (1) THE SUITABILITY OF Licensee= www.sepana.ir/591830302, User=sam_albert No reproduction or networking permitted without license from IHS. Not for resale. 01/04/2016 11:31:00 MST TRADEMARK RIGHTS.

Full document details: AIA NAS24 2012

AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC.
11000 WILSON BLVD.
ARLINGTON, VA 22209

THIS DRAWING SUPERSEDES ALL ANTECEDENT STANDARD DRAWINGS FOR THE SAME PRODUCT AND SHALL BECOME EFFECTIVE NO LATER THAN SIX MONTHS FROM THE LAST REVISION DATE.

FORM 09-01