

FED. SUPPLY CLASS

PACK

1.0 SCOPE: This standard provides a method for the packaging of precision machined items, excluding common hardware items.

2.0 REFERENCES

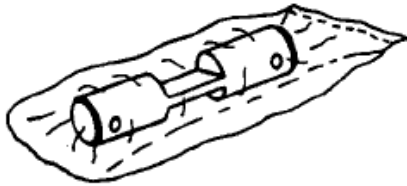
2.1 General Packaging Standard NAS850

3.0 REQUIREMENTS

3.1 General

3.1.1 Requirements of General Packaging Standard NAS850 are a part of this standard, except as noted herein.

3.2 Unit Packaging



3.2.1 The quantity per unit package shall be as follows unless otherwise specified by the procurement document:

One (1) each

3.2.2 All items shall be preserved in accordance with NAS850 including those requiring internal slushing.

3.2.3 Package each item by wrapping and/or bagging in a material not detrimental to the finish.

3.2.4 Cushioning shall be applied to protect all mating and/or critical surfaces and shall be free of foreign contaminants. All protrusions or extensions of the item shall be padded to prevent damage to the item and/or unit package.

3.2.5 The closure of the bag, envelope, should provide for the protection intended.

3.3 Intermediate Packaging

3.3.1 Intermediate packaging shall be in accordance with applicable requirements of NAS850.

3.4 Packing

3.4.1 Exterior packing shall be in accordance with applicable requirements of NAS850.

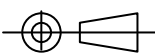
3.5 Marking

3.5.1 Unit, intermediate, and exterior containers shall be marked in accordance with applicable requirements of NAS850.

3.5.2 All unit packages shall have the following additional identification:

"CAUTION: Precision Items — Handle With Care. Keep Item in Package Until Ready for Use."

THIRD
ANGLE
PROJECTION



CUSTODIAN
ENGINEERING MANAGEMENT COMMITTEE

REVISION
3

PROCUREMENT
SPECIFICATION
NONE

TITLE
PRECISION MACHINED ITEMS, PACKAGING OF

CLASSIFICATION
PACKAGING STANDARD

NAS3434
SHEET 1 OF 2

FED. SUPPLY CLASS

PACK

3.5.3 All unit containers for matched items shall have the following additional identification:

"Matched Items" - (Serial number if applicable)

"DO Not Separate Unit Ready for Use or Inspection"

3.5.4 All items internally slushed shall indicate type of preservative used and date.

4.0 QUALITY ASSURANCE

4.1 Packages which do not conform to these requirements are subject to rejection and return to supplier at his expense.

5.0 NOTES

5.1 Definition: Precision Machined Items. Items with tolerances .001 inches or less and machined surfaces with a micro-finish of 32 or less.

AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC.
1000 WILSON BLVD.
ARLINGTON, VA 22209

THIS DRAWING SUPERSEDES ALL ANTECEDENT STANDARD DRAWINGS FOR THE SAME
PRODUCT AND SHALL BECOME EFFECTIVE NO LATER THAN SIX MONTHS FROM THE LAST
REVISION DATE.

FORM 09-01

REVISION

3

NAS3434

SHEET 2 OF 2



Document Sharing Hub

USE OF OR RELIANCE UPON THIS DOCUMENT OR ANY NATIONAL AEROSPACE STANDARD IS ENTIRELY VOLUNTARY. AIA DOES NOT QUALIFY SUPPLIERS OR CERTIFY

Copyright Aerospace Industries Association of America Inc. ALL RIGHTS RESERVED. AIA MAKES NO REPRESENTATION OR CLAIM RESPECTING (1) THE SUITABILITY OF
Provided by IHS under license with AIA/NAS Licensee= www.sepana.ir/5991803002, User=sam, albert
No reproduction or networking permitted without license from IHS. Not for Resale, 01/04/2016 08:18:39 MST TRADEMARKS RIGHTS.

Full document details: AIA NAS3434 2013