



NATIONAL AEROSPACE STANDARD

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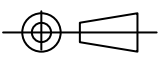
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FORM 09-01

THIRD ANGLE PROJECTION		CUSTODIAN ENGINEERING MANAGEMENT COMMITTEE	REVISION 2
PROCUREMENT SPECIFICATION	TITLE PACKAGE, MULTIPLE CAVITY	CLASSIFICATION PACKAGING STANDARD	NAS3440 SHEET 1 OF 2
NONE			

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INACTIVE FOR DESIGN AFTER 31 OCTOBER 2012 NATIONAL AEROSPACE STANDARD

AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC. 1725 DE SALES STREET, N. W. WASHINGTON, D. C. 20036

1.0 **SCOPE** This standard provides a method for the packaging of like items in individual cavities, compartments, or sections of multiple-type packages.

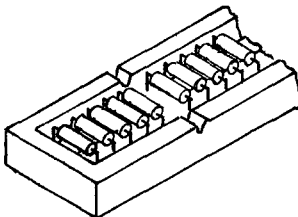
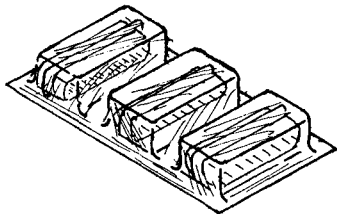
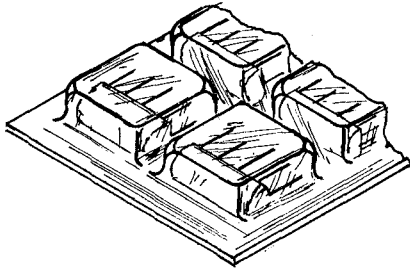
2.0 REFERENCES

- 2.1 General Packaging Standard NAS 850.
- 2.2 Field Force, Protection For Standard NAS 853.

3.0 REQUIREMENTS

3.1 GENERAL

- 3.1.1 Requirements of General Packaging Standard NAS 850 are a part of this standard except as noted herein.
- 3.1.2 Terminals, pins, or other projections shall be protected by means of the design of the container or by use of inserts or devices within the multiple package.
- 3.1.3 Tape or other sealing material when used shall not contact the item.
- 3.1.4 All items shall be uniformly oriented within the package so that identifying markings or color codings are aligned.
- 3.1.5 Requirements of Field Force, Protection For Standard NAS 853, are part of this standard except as noted herein. Items which may be damaged by Field Forces (electrostatic, electromagnetic effects) in a non-operating environment, shall be provided with an appropriate protection by the individual package or through a lead shorting device applied to the item.
- 3.1.6 Unit packages shall be designed to permit safe and easy removal and replacement of each item without damaging of the unit or package. Design shall allow replacement without addition of any adhesives, tapes, devices, or use of equipment.



UNIT PACKAGE

3.2 UNIT PACKAGING

3.2.1 The quantity per unit package shall be as follows, unless otherwise specified by the procurement document:

One (1) multiple cavity, with unit portions containing either one (1), five (5) or ten (10) individual cavities.

3.2.2 Unit package length shall not exceed fifteen (15) inches.

3.2.3 Package items in a multiple cavity package fabricated of chemically neutral material, such as plastic, sturdy chipboard, etc. Container design shall ensure that each item is individually spaced to prevent contact with another item.

3.2.4 The multiple packages shall incorporate either a breakaway or cutaway capability for each unit portion permitting issue control. The issue capability may be achieved by use of grooves, perforations, scores, or other means of breaking off or cutting off the partial amount without damaging the remaining package.

3.3 INTERMEDIATE PACKAGING

3.3.1 Intermediate packaging shall be in accordance with applicable requirements of NAS 850.

3.4 PACKING

3.4.1 Exterior packing shall be in accordance with applicable requirements of NAS 850.

3.5 MARKING

3.5.1 Unit, intermediate and exterior containers shall be marked in accordance with applicable requirements of NAS 850.

4.0 QUALITY ASSURANCE

4.1 Packages which do not conform to these requirements are subject to rejection and return to supplier at his expense.

LIST OF CURRENT SHEETS

NO.	REV.
1	1

① COMPLETELY REVISED

CUSTODIAN: MANUFACTURING COMMITTEE

PROCUREMENT
SPECIFICATION

NONE

TITLE

PACKAGE, MULTIPLE CAVITY

CLASSIFICATION
PACKAGING STANDARD

NAS 8340
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