

FED. SUPPLY CLASS

8115

1. SCOPE

This standard provides for the packaging of multiple fasteners in a transparent, plastic bag.

2. REFERENCES

Aerospace Industries Association

NAS850 General Packaging Standard

Copies can be obtained from the Aerospace Industries Association, 1000 Wilson Blvd., Suite 1700, Arlington, VA 22209. www.aia-aerospace.org

3. REQUIREMENTS

3.1 General

3.1.1 Requirements of General Packaging Standard NAS850 are part of this standard except as noted herein.

3.2 Unit Packaging

3.2.1 The quantity per unit package shall be in accordance with Table I, unless otherwise specified by the procurement document.

3.2.2 Package items in a suitable size bag fabricated of transparent plastic able to withstand multiple handling without degradation.

3.2.3 Accomplish unit closure by heat sealing or pressed closure as applicable maintaining minimum air volume when bags are heat sealed. Allow sufficient material to accomplish at least one additional reseal.

3.3 Intermediate Packaging

3.3.1 Intermediate packaging shall be in accordance with the requirements of NAS850 except as noted.

3.3.2 The gross packed weight of any one container shall not exceed 20 pounds and size limited to 11-1/2 inches x 4-1/2 inches x 4-1/2 inches.

3.4 Packing

3.4.1 Exterior packing shall be in accordance with the requirements of NAS850.

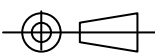
3.5 Marking

3.5.1 Unit, intermediate, and exterior containers shall be marked in accordance with applicable requirements of NAS850.

4. QUALITY ASSURANCE

4.1 Packages which do not conform to these requirements are subject to rejection and return to the supplier at his expense.

① COMPLETELY REVISED

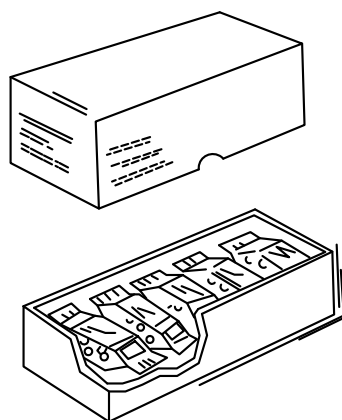
THIRD ANGLE PROJECTION 	CUSTODIAN ENGINEERING MANAGEMENT COMMITTEE	REVISION 1
PROCUREMENT SPECIFICATION NONE	TITLE FASTENERS, AEROSPACE, PACKAGING OF	CLASSIFICATION SPECIFICATION NAS3453 SHEET 1 OF 2



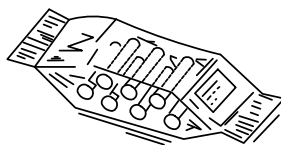
Documents
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TABLE I – UNIT PACKAGING

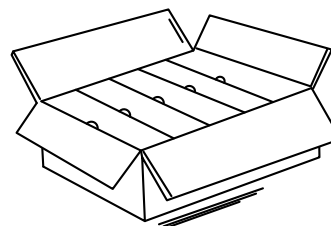
TYPE	DIAMETER	GRIP	QUANTITY PER BAG
PIN, TAPER SHANK, THREADED	0 to 1/4 5/16 & up	– –	10 1
PIN-RIVET, THREADED	0 to 1/4	Thru -16	25
Dovetail Slot Bolts	0 to 1/4	-17 & up	10
Hex Head Bolts	5/16 & up	All	10
PIN-RIVET, GROOVE PROPORTIONED, Stump	0 to 3/16	Thru -8	25
PIN-RIVET, GROOVE PROPORTIONED, Pull	0 to 3/16	-9 & up	10
	1/4 & up	All	10
PIN-RIVET, CRIMPED COLLAR	0 to 3/16	Thru -4	100
	0 to 3/16	-5 & up	10
	1/4 & up	all	10
Blind Rivets, Locked	0 to 5/32	Thru -4	100
Spindle	0 to 5/32	-5 & up	10
	3/16 & up	All	10
Blind Bolts	0 to 3/16	Thru -4	50
	0 to 3/16	-5 & up	10
	1/4 & up	All	10
PANEL FASTENER, INTERNALLY THREADED, SLEEVE BOLTS AND RECEPTACLES	All	–	10
Nuts	0 to 3/16	–	100
Collars	1/4 to 5/16	–	50
Spacers	3/8 to 1/2	–	10
Washers	All	–	100
Nutplates	0 to 3/16	–	100
	1/4 & Up	–	10



INTERMEDIATE PACKAGE



UNIT PACKAGE



SHIPPING CONTAINER

FIGURE 1 – PACKAGING

REVISION

1

Documents

SHEET 2

SHEET 2

AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC.
11000 WILSON BLVD.
FARMINGTON, VA 22209

THIS DRAWING SUPERSEDES ALL ANTECEDENT STANDARD DRAWINGS FOR THE SAME PRODUCT AND SHALL BECOME EFFECTIVE NO LATER THAN SIX MONTHS FROM THE LAST REVISION DATE.

FORM 12-01

① COMPLETELY REVISED