

FED. SUPPLY CLASS

1680

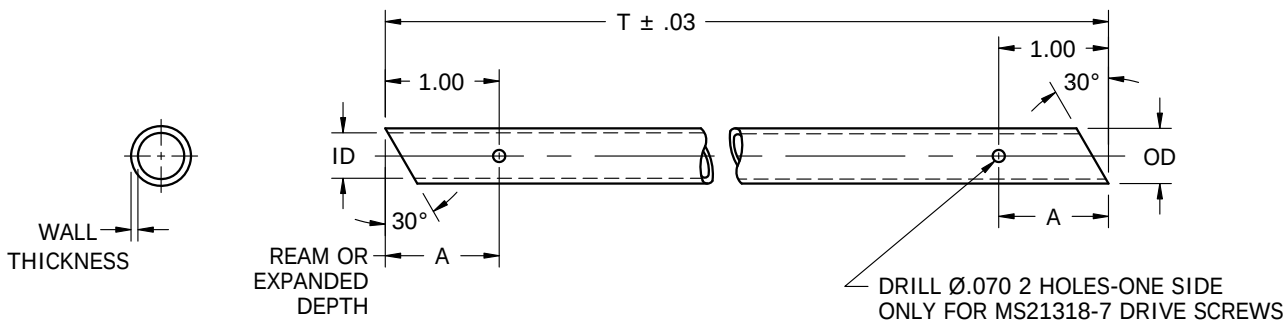


TABLE I – DIMENSIONS

FIRST DASH NO.	OD	WALL THICKNESS	REAM OR EXPANDED SECTION	
			ID $\pm .001$	A MIN
60	3/8	.035	.306	1.00
80	1/2	.035	.431	1.00
82	1/2	.058	.385	1.00

MATERIAL:

4130 STEEL TUBING (UNS G41300) PER MIL-T-6736 AMS-T-6736.

FINISH:

APPLY CORROSION PREVENTIVE.

EXAMPLE OF PART NUMBER:

NAS360-60-625

LENGTH IN THICKNESS AND HUNDREDTHS OF AN INCH (6.25)

TUBE AS SPECIFIED IN TABLE I

BASIC PART NUMBER

② COMPLETELY REVISED

FORM 09-01	THIRD ANGLE PROJECTION	CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE	REVISION 2
	PROCUREMENT SPECIFICATION NONE	TITLE TUBE, CONTROL, STEEL	CLASSIFICATION PART STANDARD
			NAS360 SHEET 1 OF 2

NOTES:

- (1) DIMENSIONS IN INCHES AND APPLY AFTER FINISH UNLESS OTHERWISE SPECIFIED.
- (2) TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMALS $\pm .01$; ANGLES $\pm 5^\circ$.
- (3) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
- (4) UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.
- (5) UNLESS OTHERWISE SPECIFIED HEREIN, REFERENCED DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF MANUFACTURE. HOWEVER, EXISTING MATERIAL INVENTORY CERTIFIED TO A PREVIOUS REVISION OF THE APPLICABLE MATERIAL SPECIFICATION(S) IS ACCEPTABLE FOR USE UNTIL DEPLETION.
- (6) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.

AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC.
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THIS DRAWING SUPERSEDES ALL ANTECEDENT STANDARD DRAWINGS FOR THE SAME
PRODUCT AND SHALL BECOME EFFECTIVE NO LATER THAN SIX MONTHS FROM THE LAST
REVISION DATE.

FORM 09-01

② COMPLETELY REVISED

REVISION

2

NAS360
SHEET 2



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