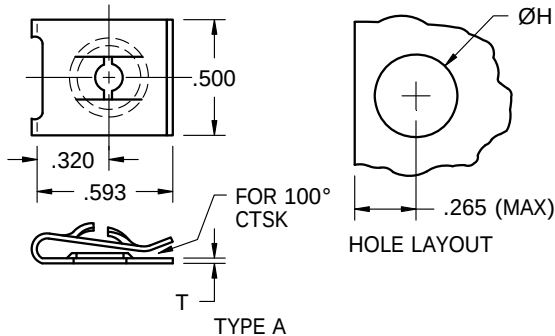
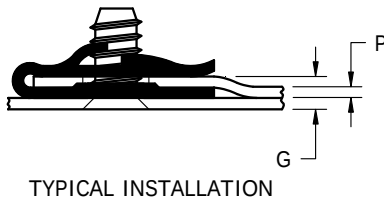
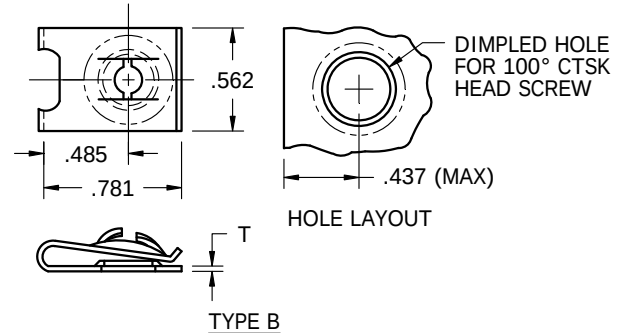


FED. SUPPLY CLASS

5310



FOR ATTACHMENTS HAVING
OUTER SHEET DIMPLED FOR
100° CTSK HEAD SCREWS.



FOR ATTACHMENTS HAVING
BOTH SHEETS DIMPLED FOR
100° CTSK HEAD SCREWS.

TABLE I – DIMENSIONS

BASIC PART NUMBER	TYPE	T ±.002	INSTALLATION DATA				WEIGHT LBS/1,000
			SCREW /1/		P PANEL RANGE	ØH PANEL HOLE	
			SIZE	LG. (MIN)			
NAS396-1	A	.025	6Z	G + 1/4	.032 – .051	.343	4.10
NAS396-2	B	.025	6Z	G + 5/16	.025 – .040	.156	5.80
NAS396-3	B	.025	6Z	G + 5/16	.051 – .072	.156	5.80
NAS396-4	A	.025	8Z	G + 5/16	.032 – .051	.343	4.10
NAS396-5	B	.028	8Z	G + 5/16	.025 – .040	.187	6.00
NAS396-6	B	.028	8Z	G + 5/16	.051 – .072	.187	6.00
NAS396-7	B	.028	10Z	G + 3/8	.025 – .040	.218	6.00
NAS396-8	B	.028	10Z	G + 3/8	.051 – .072	.218	6.00

MATERIAL:

STEEL, TEMPERED.

FINISH:

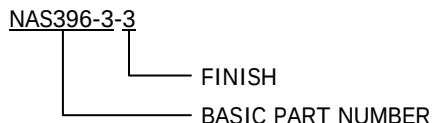
“-1” PHOSPHATE AND ZINC CHROMATE PRIMER PER MIL-P-6889 TT-P-1757, TYPE I.
“-3” ZINC METAL SPRAY PER MIL-M-6874.

③ COMPLETELY REVISED

THIRD ANGLE PROJECTION	CUSTODIAN		REVISION
	NATIONAL AEROSPACE STANDARDS COMMITTEE		3
	TITLE		CLASSIFICATION PART STANDARD
PROCUREMENT SPECIFICATION	NUT, U TYPE, ③ COUNTERSUNK SHEET SPRING		NAS396 SHEET 1 OF 2
NOTED			

USE OF OR REFERENCE TO THIS DOCUMENT OR ANY NATIONAL AEROSPACE STANDARD IS ENTIRELY VOLUNTARY. AIA DOES NOT QUALIFY SUPPLIERS OR CERTIFY THE QUALITY OF ANY PRODUCT OR SERVICE. AIA MAKES NO REPRESENTATION OR CLAIM RESPECTING (1) THE SUITABILITY OF THE INFORMATION FOR ANY PARTICULAR APPLICATION OR (2) THE EXISTENCE OF OR APPLICABILITY OF ANY STANDARD OR SPECIFICATION. Licensee= www.sepana.ir/5991803002, User=sam, albert

EXAMPLE OF PART NUMBER:



NOTES:

- (1) USE NAS548 SCREW OR SIMILAR FOR INSTALLATION.
- (2) FOR USAGE LIMITATIONS, SEE DRAWING MS33538.
- (3) TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMALS $\pm .010$.
- (4) DIMENSIONS IN INCHES AND APPLY AFTER FINISH UNLESS OTHERWISE SPECIFIED.
- (5) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
- (6) UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.
- (7) UNLESS OTHERWISE SPECIFIED HEREIN, REFERENCED DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF MANUFACTURE. HOWEVER, EXISTING MATERIAL INVENTORY CERTIFIED TO A PREVIOUS REVISION OF THE APPLICABLE MATERIAL SPECIFICATION(S) IS ACCEPTABLE FOR USE UNTIL DEPLETION.
- (8) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.

PROCUREMENT SPECIFICATION:

MIL-N-3337, TYPE II.

③ COMPLETELY REVISED

REVISION
3
NAS396
SHEET 2



Documents
SHEET 2

Document Sharing Hub