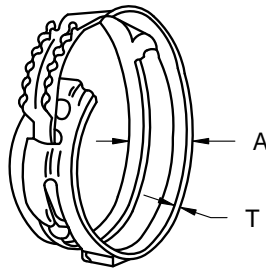
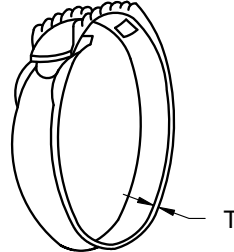


FED. SUPPLY CLASS

4730



TYPE I



TYPE II

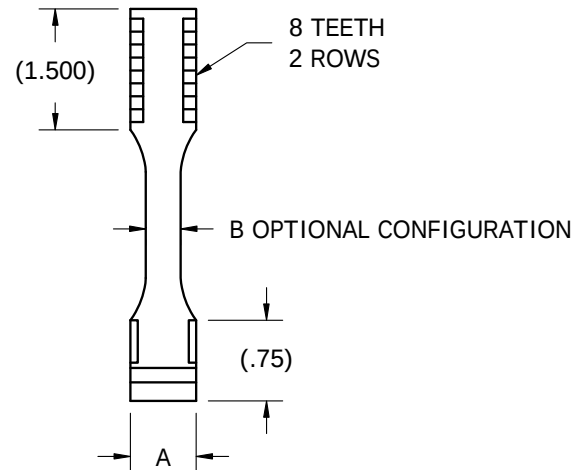


TABLE I – DIMENSIONS

DASH NO.	TYPE	HOSE OD		A	B	T		MAX WEIGHT LBS/1,000
		MIN	MAX			BAND THICKNESS		
8	I	.469	.500	.344		.017	± .005	2.20
10		.563	.625	.375				3.45
12		.688	.750	.375				3.90
14		.813	.875	.500	.020		7.20	
16		.938	1.000	.500			7.50	
18		1.062	1.125	.500			8.15	
20		1.125	1.250	.562	.022	± .010	12.50	
22		1.250	1.375	.562			13.90	
24		1.344	1.500	.562			15.30	
28		1.594	1.750	.562			15.30	
30	II	1.812	1.937	.450			.365	15.50
32		1.937	2.062					16.50
34		2.062	2.187		17.30			
36		2.187	2.312		18.00			

MATERIAL: STEEL – 1064 (UNS G10640).

FINISH: PHOSPHATE COAT PER TT-C-490 FOLLOWED BY A PRIME COAT OF ZINC CHROMATE PER TT-P-1757.

**INACTIVE FOR DESIGN AFTER 21 DECEMBER 2012. SEE NAS1922.
FOR DESCRIPTION OF STATUS NOTES, SEE NAS380.**

④ COMPLETELY REVISED

FORM 09-01	THIRD ANGLE PROJECTION	CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE	REVISION 4
	PROCUREMENT SPECIFICATION		
	NONE	TITLE CLAMP, RATCHET, ONE PIECE ④	CLASSIFICATION PART STANDARD

EXAMPLE OF PART NUMBER:

NAS397-8 = HOSE CLAMP FOR HOSE WITH A MAXIMUM OD OF .500.

NOTES:

- (1) DIMENSIONS IN INCHES AND APPLY AFTER FINISH UNLESS OTHERWISE SPECIFIED.
- (2) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.
- (3) TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMALS $\pm .010$.
- (4) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
- (5) UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.
- (6) UNLESS OTHERWISE SPECIFIED HEREIN, REFERENCED DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF MANUFACTURE. HOWEVER, EXISTING MATERIAL INVENTORY CERTIFIED TO A PREVIOUS REVISION OF THE APPLICABLE MATERIAL SPECIFICATION(S) IS ACCEPTABLE FOR USE UNTIL DEPLETION.

**INACTIVE FOR DESIGN AFTER 21 DECEMBER 2012. SEE NAS1922.
FOR DESCRIPTION OF STATUS NOTES, SEE NAS380.**

REVISION

4

④ COMPLETELY REVISED



NAS397
SHEET 2

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