

FED. SUPPLY CLASS

4730

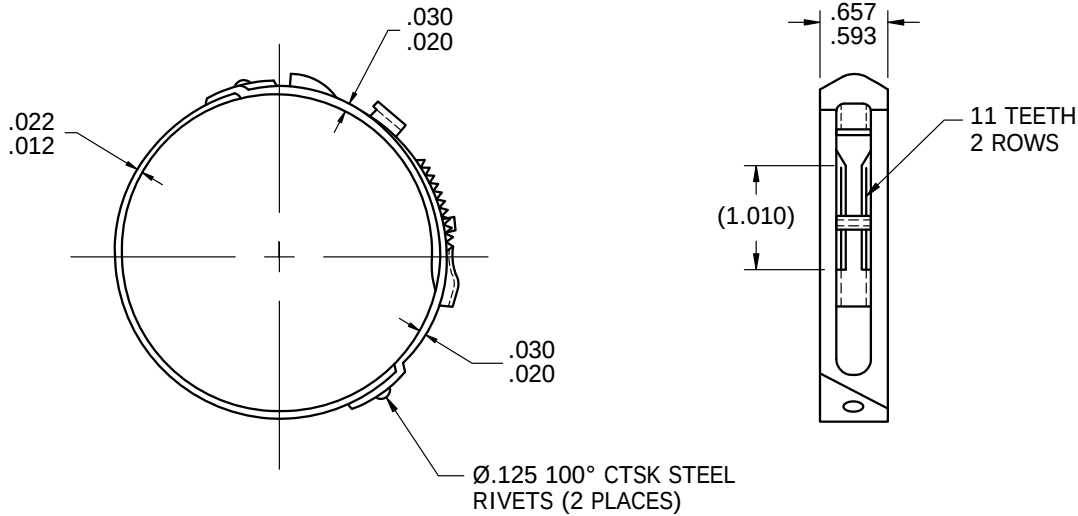


TABLE I – DIMENSIONS

DASH NO	HOSE OD	
	MIN	MAX
40	2.375	2.500
42	2.500	2.625
44	2.625	2.750
46	2.750	2.875
48	2.875	3.000
50	3.000	3.125
52	3.125	3.250
54	3.250	3.375
56	3.375	3.500
58	3.500	3.625
60	3.625	3.750
62	3.750	3.875
64	3.875	4.000
66	4.000	4.125
68	4.125	4.250
70	4.250	4.375

DASH NO	HOSE OD	
	MIN	MAX
72	4.375	4.500
74	4.500	4.625
76	4.625	4.750
78	4.750	4.875
80	4.875	5.000
82	5.000	5.125
84	5.125	5.250
86	5.250	5.375
88	5.375	5.500
90	5.500	5.625
92	5.625	5.750
94	5.750	5.875
96	5.875	6.000
98	6.000	6.125
100	6.125	6.250
102	6.250	6.375

DASH NO	HOSE OD	
	MIN	MAX
104	6.375	6.500
106	6.500	6.625
108	6.625	6.750
110	6.750	6.875
112	6.875	7.000
114	7.000	7.125
116	7.125	7.250
118	7.250	7.375
120	7.375	7.500
122	7.500	7.625
124	7.625	7.750
126	7.750	7.875
128	7.875	8.000
130	8.000	8.125
132	8.125	8.250

④ COMPLETELY REVISED

THIRD ANGLE PROJECTION 	CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE	REVISION 4
PROCUREMENT SPECIFICATION NONE	TITLE CLAMP, RATCHET, THREE PIECE ④	CLASSIFICATION PART STANDARD NAS398 SHEET 1 OF 2

MATERIAL:

ENDS - SAE 1064 STEEL (UNS G10640).
CENTER - SAE 1020 STEEL (UNS G10200) PER MIL-S-7952 AMS5046.

FINISH:

PHOSPHATE COAT IN ACCORDANCE WITH TT-C-490 FOLLOWED BY A PRIME COAT OF ZINC CHROMATE CONFORMING TO TT-P-1757.

EXAMPLE OF PART NUMBER:

NAS398-80 = HOSE CLAMP FOR HOSE WITH A MAX OD OF Ø5.000.

NOTES:

- (1) DIMENSIONS IN INCHES AND APPLY AFTER FINISH UNLESS OTHERWISE SPECIFIED.
- (2) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.
- (3) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
- (4) UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.
- (5) UNLESS OTHERWISE SPECIFIED HEREIN, REFERENCED DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF MANUFACTURE. HOWEVER, EXISTING MATERIAL INVENTORY CERTIFIED TO A PREVIOUS REVISION OF THE APPLICABLE MATERIAL SPECIFICATION(S) IS ACCEPTABLE FOR USE UNTIL DEPLETION.

④ COMPLETELY REVISED

REVISION

2

DIAS398

Documents

SHEET 2

SHEET 2