

FED. SUPPLY CLASS

1.0 SCOPE

- 1.1 This standard provides general guidance for checking quality compliance with the requirements of all NAS supplier packaging standards.

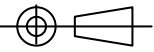
2.0 PURPOSE

- 2.1 The purpose of this standard is to provide a recommended quality check plan for suppliers who do not have an existing quality packaging program.

3.0 RECOMMENDED CHECK LIST

- 3.1 Preservation
- 3.1.1 Assure that items prepared for packaging are clean and free from contaminants.
- 3.1.1.1 Method for determination:
- 3.1.1.1.1 Wipe item with clean cloth - evidence of deposit requires cleaning of item.
- 3.1.1.1.2 Use litmus paper to verify the acid-alkaline content. If in excess, clean and recheck.
- 3.1.2 When contact preservative is required verify correct type and application and check for:
- 3.1.2.1 Application of preservatives is controlled to provide for ease of removal.
- 3.1.2.2 Internal treat oils are compatible with operating fluids.
- 3.1.2.3 Heavy preservatives are restricted to items having protrusions or surfaces that will allow for easy removal.
- 3.2 Packaging
- 3.2.1 Assure that the material to be used for the packaging is in accordance with the NAS Standard specified in contract or order.
- 3.2.2 Verify that items to be packaged are not contaminated by material adjacent to the item.
- 3.2.3 Assure the wrapping and cushioning material are free from foreign matter detrimental to the item.
- 3.2.4 Assure unit container closures provide for ease of removal of item and resistance to accidental opening of package.

① COMPLETELY REVISED

THIRD ANGLE PROJECTION		CUSTODIAN ENGINEERING MANAGEMENT COMMITTEE	REVISION 1
PROCUREMENT SPECIFICATION NONE		TITLE QUALITY ASSURANCE, GENERAL GUIDANCE	CLASSIFICATION PACKAGING STANDARD NAS852 SHEET 1 OF 2



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3.3 Preparation for shipment

- 3.3.1 Verify that shipping containers meet the applicable requirements for the mode of transportation employed.
 - 3.3.1.1 Assure that the total weight of contents do not exceed weight limitations of the container.
 - 3.3.1.2 Verify that containers in excess of 100# are provided with material handling aids (skids, pallets, etc.).
 - 3.3.1.3 Assure that adequate dunnage is provided to restrict free movement of the item within the container.

3.4 Identification

- 3.4.1 Verify that markings are clear, legible and located so that they will remain intact when container is opened.
- 3.4.2 Assure accuracy and completeness of all markings on unit and shipping containers.
 - 3.4.2.1 Verify that all required precautionary markings are visible.
- 3.4.3 Assure that age controlled items have the date of cure shown of all unit containers.
- 3.4.4 Verify that required shipping documents are securely attached to or within the container. If documents are placed within, assure that container is marked to so indicate.

REVISION

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