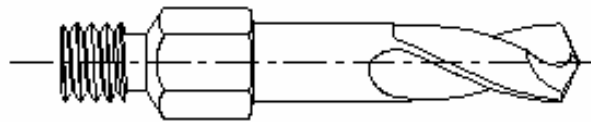


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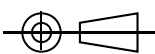
**DRILLS, HIGH SPEED STEEL AND COBALT,
THREADED SHANK, 1/16 INCH THRU F**



AEROSPACE INDUSTRIES ASSOCIATION OF AMERICA, INC
1000 WILSON BLVD.
ARLINGTON, VA 22209

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THIRD ANGLE PROJECTION		CUSTODIAN ENGINEERING MANAGEMENT COMMITTEE	REVISION 10
PROCUREMENT SPECIFICATION NONE		TITLE DRILLS, HIGH SPEED STEEL AND COBALT, THREADED SHANK, 1/16 INCH THRU F	CLASSIFICATION SPECIFICATION NAS965 SHEET 1 OF 8



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1. INTRODUCTION

1.1 Purpose

This document provides the aerospace industry with a uniform standard for the procurement of high-speed steel and cobalt threaded shank drills. Utilization of the specified drills in accordance with recommended applications will ensure the performance of drilling tasks with optimum quality, reliability, and economy.

1.2 Scope

Included in the standard are drill design parameters, pertinent nomenclature, acceptable drill materials and hardness requirements. See NAS907 for point geometries, suggested areas of application, and a Glossary of Terms defining relative terminology.

2. TOOL FUNCTION

To drill limited access holes.

3. PACKAGING INSTRUCTIONS

Drills shall have adequate protection from corrosion. Recyclable packaging materials are preferred.

Each package will contain the following information:

- a) Manufacturer's name or symbol
- b) Manufacturing lot number
- c) Tool diameter
- d) Tool identification number

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