

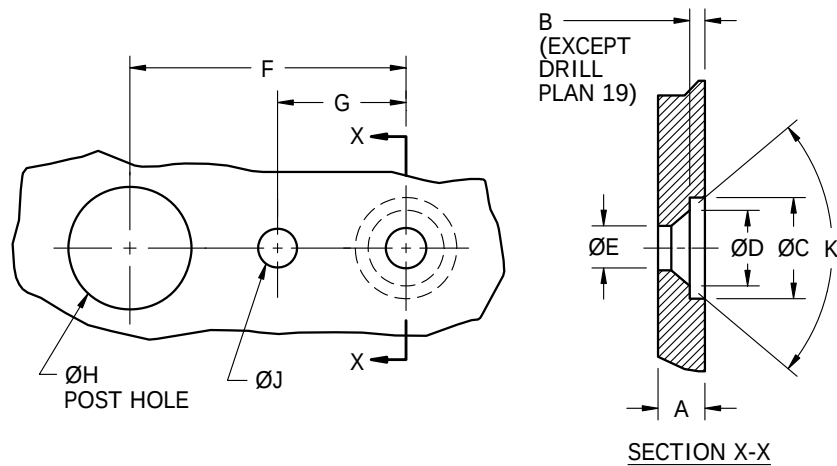


FIGURE 1 – DRILLING PLAN

TABLE I – DRILLING PLAN DIMENSIONS

DRILLING PLAN NO.	A	B DEPTH	ØC	ØD	ØE	F	G	ØH	ØJ	K
11	.040	.015	1/4	.170	.129	.625	.250	21/64	1/8	90°
12	1/16	.020								
13	3/32	.030								
14	1/8	.065								
15	1/16	.020	5/16	.235	.189	.875	.406	25/64	1/8	90°
16	3/32	.030								
17	1/8	.035								
18	3/16	.090								
19	.060	/6/	-	-	.082	.344	.140	13/64	1/16	60°
	.063									
	.067									
	.071									

① COMPLETELY REVISED

THE INITIAL RELEASE OF THIS DOCUMENT SUPERSEDES MS21327, REVISION E. DRILLING PLAN NUMBERS REMAIN MS21327.

THIRD ANGLE PROJECTION	CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE	REVISION 1
PROCUREMENT SPECIFICATION NONE	TITLE FASTENER INSTALLATION, SNAPSLIDE ①	CLASSIFICATION DESIGN STANDARD MSM21327

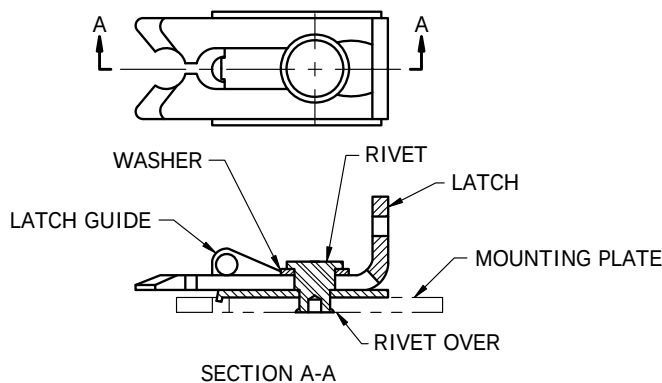


FIGURE 2 – INSTALLATION

TABLE II – INSTALLATION

INSTALLATION TYPE	DRILLING PLAN NUMBER	STUD DRAWING NUMBER
A	11, 12, 13, 14	MS21325, MS21326
B	15, 16, 17, 18	MS21326
C	19	—

Notes:

- (1) Details of latch, latch guide, rivet and washer are shown by drawing NASM21332.
- (2) Details of stud are shown by drawings NASM21323, NASM21325 and NASM21326.
- (3) NASM21327 supersedes AND10082.
- (4) Drilling plan holes must be in line.
- (5) Dimensions in inches.
- /6/ Countersink 60° to depth 1/2 of plate thickness, counterbore not required.
- (7) Tolerances unless otherwise specified: Decimals $\pm .003$, fractions $\pm 1/64$, angles $\pm 2^\circ$.
- (8) This standard takes precedence over documents referenced herein.
- (9) Unless otherwise specified, part inventory manufactured to previous revisions of the applicable drawing or specification may be procured and used until stock is depleted.
- (10) Unless otherwise specified herein, referenced documents shall be the issue in effect on date of manufacture. However, existing material inventory certified to a previous revision of the applicable material specification(s) is acceptable for use until depletion.
- (11) Dimensioning and tolerancing per ANSI Y14.5M-1982.