

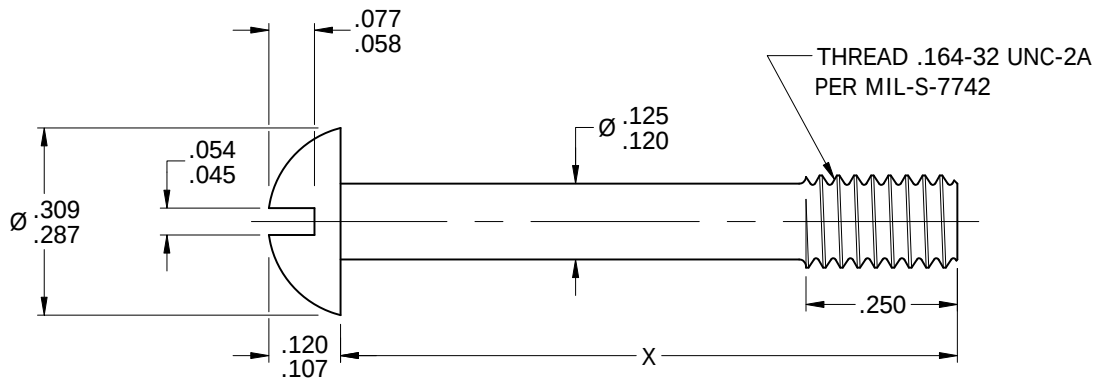


FIG 1. SLOTTED HEAD /6/

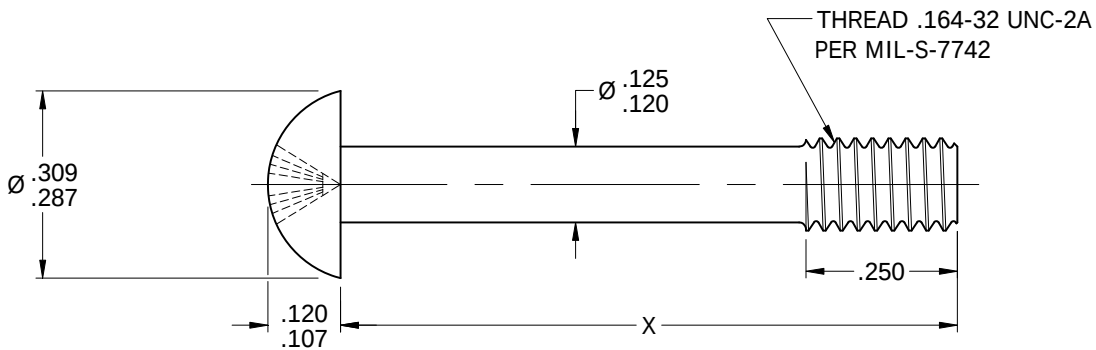


FIG 2. CROSS-RECESSED HEAD

TABLE I – PART NUMBERS AND SCREW LENGTHS

MS PART NUMBER		X LENGTH (INCHES)
CROSS-RECESSED	SLOTTED /6/	
MS25087-1R	MS25087-1	.875
MS25087-2R	MS25087-2	.718

① COMPLETELY REVISED

THE INITIAL RELEASE OF THIS DOCUMENT SUPERSEDES MS25087, REVISION B. PART NUMBERS REMAIN MS25087

THIRD ANGLE PROJECTION	CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE	REVISION 1
PROCUREMENT SPECIFICATION NONE	TITLE SCREW, EXTERNALLY RELIEVED BODY	CLASSIFICATION PART STANDARD MS25087



MATERIAL:

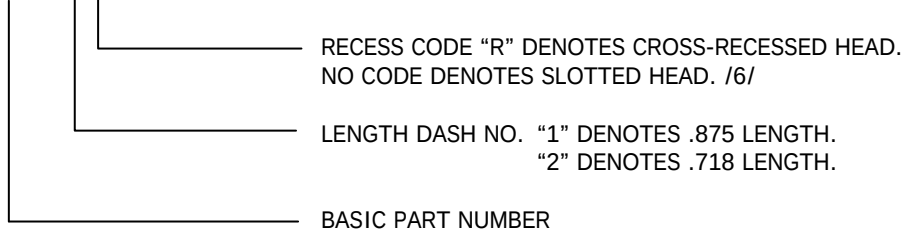
CARBON STEEL PER ASTM A 29/A 29M, GRADE 1010 (UNS G10100).

FINISH:

CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2.

CODE:

MS25087 - X X



EXAMPLES OF PART NUMBERS:

MS25087-1R = CARBON STEEL, .875 LONG, CROSS-RECESSED HEAD.

MS25087-2 = CARBON STEEL, .718 LONG, SLOTTED HEAD.

NOTES:

- (1) REMOVE ALL BURRS AND SHARP EDGES.
- (2) DIMENSIONS IN INCHES AND APPLY AFTER FINISH UNLESS OTHERWISE SPECIFIED.
- (3) TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMALS $\pm .016$.
- (4) CROSS-RECESSED SHALL CONFORM TO NASM9006 (RECESS DIMENSIONS DETERMINED BY NASM9006).
- (5) UNLESS OTHERWISE SPECIFIED HEREIN, REFERENCED DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF MANUFACTURE. HOWEVER, EXISTING MATERIAL INVENTORY CERTIFIED TO A PREVIOUS REVISION OF THE APPLICABLE MATERIAL SPECIFICATION(S) IS ACCEPTABLE FOR USE UNTIL DEPLETION.
- /6/ SLOTTED HEAD INACTIVE FOR DESIGN AS OF 28 JUNE 1982. USE CROSS-RECESSED HEAD.
- (7) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
- (8) UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.
- (9) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.

① COMPLETELY REVISED

REVISION
1
NASM25087
SHEET 2

