

FED. SUPPLY CLASS

5325

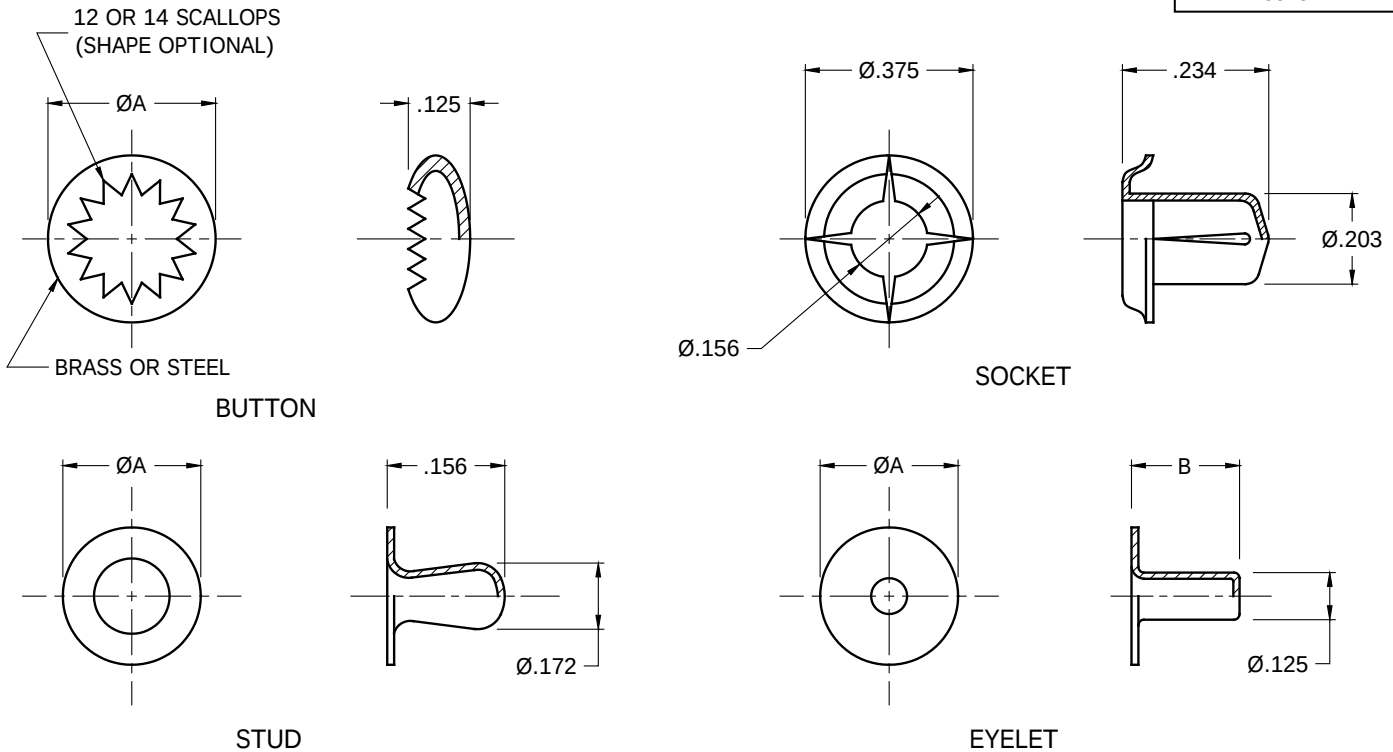


TABLE I – BUTTON, SOCKET, STUD AND EYELET /8/

(2)

	ØA	B	MS PART NUMBER			
			BRIGHT BRASS	BLACK	NICKEL PLATE	BROWN
BUTTON, SIZE 1	.406	–	MS27984-1	MS27984-1B	MS27984-1N	MS27984-1R
BUTTON, SIZE 2	.438	–	MS27984-2	MS27984-2B	MS27984-2N	MS27984-2R
SOCKET	–	–	MS27984-3	MS27984-3B	MS27984-3N	–
STUD	.328	–	MS27984-4	MS27984-4B	MS27984-4N	–
STUD, WIDE FLANGE	.453	–	MS27984-5	MS27984-5B	MS27984-5N	–
EYELET	.359	.281	MS27984-6	MS27984-6B	MS27984-6N	–
EYELET, WIDE FLANGE	.438	.250	MS27984-7	MS27984-7B	MS27984-7N	–
EYELET, LONG BARREL	.391	.328	MS27984-8	MS27984-8B	MS27984-8N	–

THE INITIAL RELEASE OF THIS DOCUMENT SUPERSEDES MS27984 REVISION B. PART NUMBERS REMAIN MS27984.

THIRD ANGLE PROJECTION	CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE	REVISION 2
PROCUREMENT SPECIFICATION MIL-DTL-10884	TITLE FASTENERS, SNAP, STYLE 5 (SCALLOPED BUTTON HEAD TYPE)	CLASSIFICATION PART STANDARD MS27984

MATERIAL:

ALL COMPONENTS ARE BRASS EXCEPT WHERE OTHERWISE SPECIFIED.

FINISH:

BRIGHT BRASS
BLACK
NICKEL PLATE
BROWN

NOTES:

- (1) DIMENSIONS IN INCHES AND APPLY AFTER FINISH UNLESS OTHERWISE SPECIFIED.
- (2) TOLERANCES – PLUS OR MINUS .016 INCH (FOR INFORMATION PURPOSES ONLY). PRODUCTION TOLERANCES IN ACCORDANCE WITH DRAWINGS REFERENCED IN SPECIFICATION MIL-DTL-10884.
- (3) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
- (4) UNLESS OTHERWISE SPECIFIED HEREIN, REFERENCED DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF MANUFACTURE. HOWEVER, EXISTING MATERIAL INVENTORY CERTIFIED TO A PREVIOUS REVISION OF THE APPLICABLE MATERIAL SPECIFICATION(S) IS ACCEPTABLE FOR USE UNTIL DEPLETION.
- (5) COMPONENT PARTS OF THE SAME FASTENER SHALL BE PROCURED FROM THE SAME MANUFACTURER.
- (6) UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.
- (7) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.
- /8/ BUTTON, SIZE 1 OR 2, AS APPLICABLE, AND SOCKET CONSTITUTE FEMALE HALF OF STYLE 5 FASTENER; APPLICABLE STUD AND EYELET CONSTITUTE MALE HALF.

TABLE II – INTERCHANGEABILITY

MS27984 DASH NO.	AN227 DASH NO.	MS27984 DASH NO.	AN227 DASH NO.
1B	31B	5B	36B
1R	31	5N	36
3B	33B	6B	35B
3N	33	6N	35
4B	34B	7B	37B
4N	34	7N	37

REVISION

2

NAS 27984

SHEET 2



Document Sharing Hub