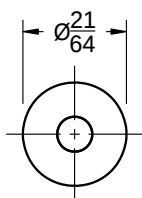
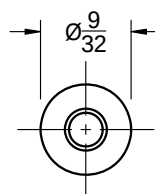
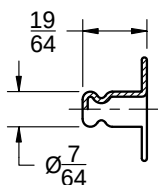


FED. SUPPLY CLASS

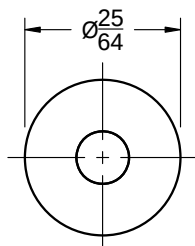
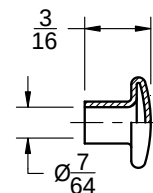
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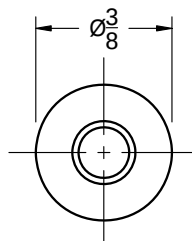
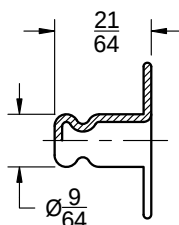
POST, SMALL



CAP, SMALL



POST, LARGE



CAP, LARGE

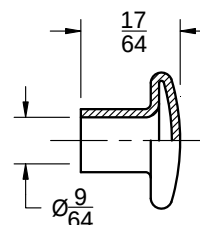


TABLE I – DASH NUMBERS

TYPE	BRIGHT BRASS	BLACK	NICKEL PLATE	BROWN
POST, SMALL	1	1B	1N	—
CAP, SMALL	2	2B	2N	2R
POST, LARGE	3	3B	3N	—
CAP, LARGE	4	4B	4N	4R

MATERIAL:

BRASS.

FINISH:

BRIGHT BRASS,
BLACK,
NICKEL PLATE, OR
BROWN.

① COMPLETELY REVISED

THE INITIAL RELEASE OF THIS DOCUMENT SUPERSEDES MS27986, REVISION C. PART NUMBERS REMAIN MS27986.



PROCUREMENT
SPECIFICATION
MIL-DTL-10884

CUSTODIAN
NATIONAL AEROSPACE STANDARDS COMMITTEE

TITLE
**FASTENERS, SNAP, STYLE 7,
RIVET TYPE**

REVISION
1

CLASSIFICATION
PART STANDARD

MS27986
SHEET 1 OF 2

CODE:

THE PART NUMBER CONSISTS OF THE BASIC NUMBER PLUS THE DASH NUMBER.

EXAMPLE OF PART NUMBER:

MS27986-1

NOTES:

- (1) DIMENSIONS IN INCHES AND APPLY AFTER FINISH UNLESS OTHERWISE SPECIFIED.
- (2) TOLERANCES UNLESS OTHERWISE SPECIFIED: FRACTIONS $\pm 1/64$. FOR INFORMATION PURPOSES ONLY. PRODUCTION TOLERANCES IN ACCORDANCE WITH DRAWINGS REFERENCED IN MIL-DTL-10884.
- (3) THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
- (4) UNLESS OTHERWISE SPECIFIED, PART INVENTORY MANUFACTURED TO PREVIOUS REVISIONS OF THE APPLICABLE DRAWING OR SPECIFICATION MAY BE PROCURED AND USED UNTIL STOCK IS DEPLETED.
- (5) UNLESS OTHERWISE SPECIFIED HEREIN, REFERENCED DOCUMENTS SHALL BE THE ISSUE IN EFFECT ON DATE OF MANUFACTURE. HOWEVER, EXISTING MATERIAL INVENTORY CERTIFIED TO A PREVIOUS REVISION OF THE APPLICABLE MATERIAL SPECIFICATION(S) IS ACCEPTABLE FOR USE UNTIL DEPLETION.
- (6) COMPONENT PARTS OF THE SAME FASTENER SHALL BE PROCURED FROM THE SAME MANUFACTURER.
- (7) DIMENSIONING AND TOLERANCING PER ANSI Y14.5M-1982.

TABLE II – INTERCHANGEABILITY

MS27986 DASH NO.	AN227 DASH NO.	MS27986 DASH NO.	AN227 DASH NO.
1B	43B	3B	46B
1N	43	3N	46
2B	45B	4B	47B
2N	45	4N	47
2R	45A	4R	47A

① COMPLETELY REVISED

REVISION

1

NASM27986

SHEET 2



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