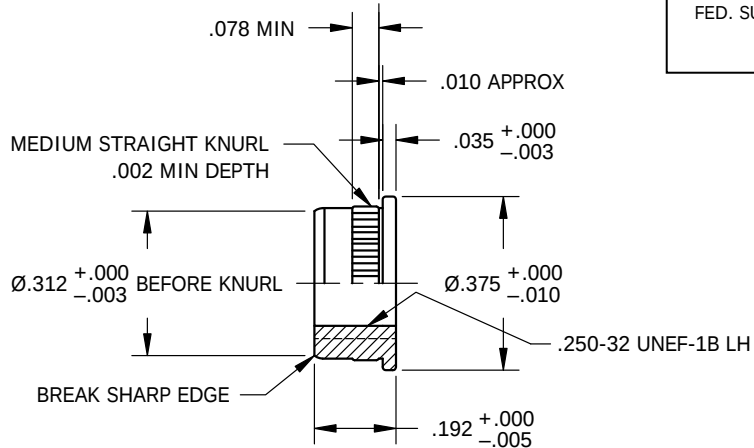
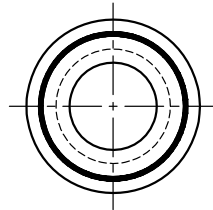
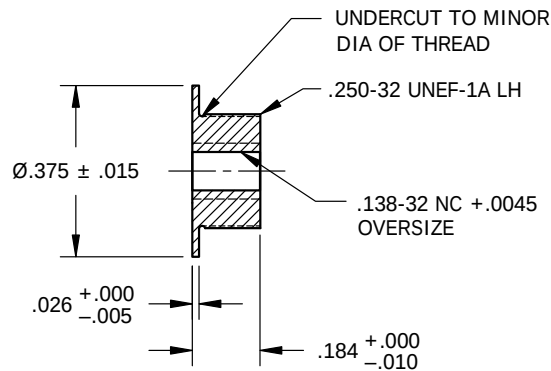
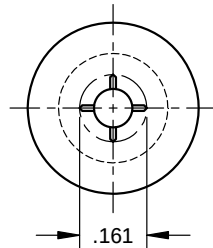


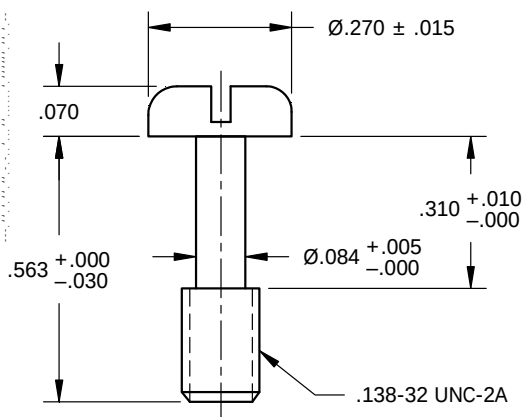
FED. SUPPLY CLASS
5325



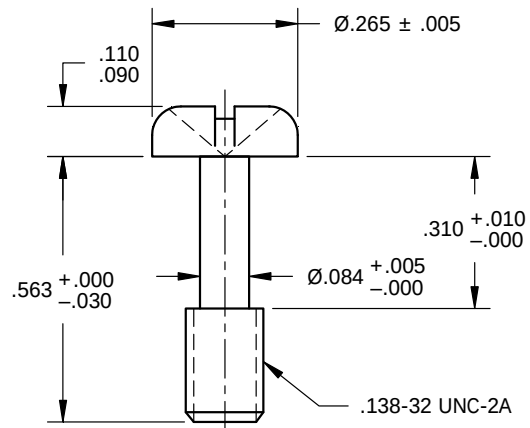
"-2" COLLAR



"-3", "-6" FLANGE



"-4", "-7" CAPTIVE SCREW, PAN HEAD, SLOTTED

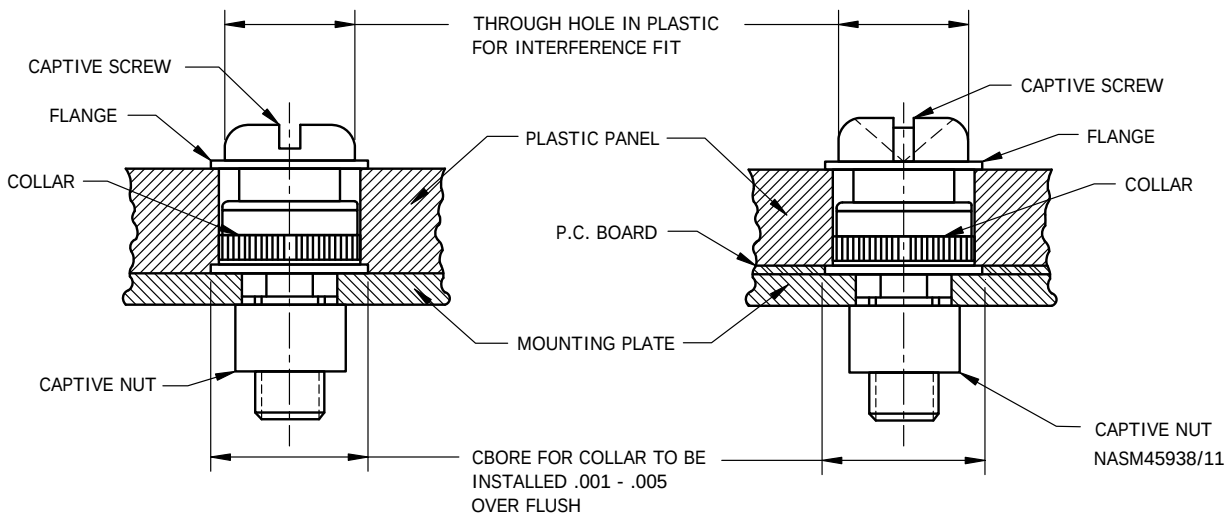


"-9", "-11" CAPTIVE SCREW, PAN HEAD, CRUCIFORM

① COMPLETELY REVISED

THE INITIAL RELEASE OF THIS DOCUMENT SUPERSEDES MS3498 REVISION C, AMENDMENT 1. PART NUMBERS REMAIN MS3498.

THIRD ANGLE PROJECTION	CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE	REVISION 1
PROCUREMENT SPECIFICATION NONE	TITLE SCREW ASSEMBLY, PANEL	CLASSIFICATION PART STANDARD NASM3498 SHEET 1 OF 3



ASSEMBLY - TYPE IV & TYPE VI INSTALLATION

ASSEMBLY - TYPE V INSTALLATION

TABLE I – DESCRIPTION BY DASH NUMBER

DASH NO.	ITEM	DESCRIPTION	COLOR
1	GROMMET ASSEMBLY	ONE “-2” COLLAR, ONE “-3” FLANGE, ONE “-4” SCREW	—
2	COLLAR	—	CLEAR ANODIZE
3	FLANGE	—	BLACK
4	SCREW	PAN HEAD, SLOTTED	BLACK
5	GROMMET ASSEMBLY	ONE “-2” COLLAR, ONE “-6” FLANGE, ONE “-7” SCREW	—
6	FLANGE	—	GRAY
7	SCREW	PAN HEAD, SLOTTED	GRAY
8	GROMMET ASSEMBLY	ONE “-2” COLLAR, ONE “-3” FLANGE, ONE “-9” SCREW	—
9	SCREW	PAN HEAD, CRUCIFORM	BLACK
10	GROMMET ASSEMBLY	ONE “-2” COLLAR, ONE “-6” FLANGE, ONE “-11” SCREW	—
11	SCREW	PAN HEAD, CRUCIFORM	GRAY

MATERIAL:

COLLAR & FLANGE – 2011-T3 ALUMINUM ALLOY PER ASTM B211 ~~QQ-A-225/3~~.

SCREW – STAINLESS STEEL, AISI TYPE 303 (UNS S30300) PER AMS5640, TYPE I OR TYPE 304 (UNS S30430) PER ASTM A493.

FINISH:

COLLAR & FLANGE – ANODIZE PER MIL-A-8625. COLORS SHALL CONFORM TO FED-STD-595 FOR THE FOLLOWING COLOR NUMBERS AS CLOSE AS CAN BE ACCOMPLISHED BY COMMERCIAL ANODIZING PROCESS:

BLACK LUSTERLESS #37038 FOR “-3”
GRAY LUSTERLESS #36231 FOR “-6”
CLEAR ANODIZE FOR “-2”

① COMPLETELY REVISED

REVISION

1

NASM3498

SHEET 2



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