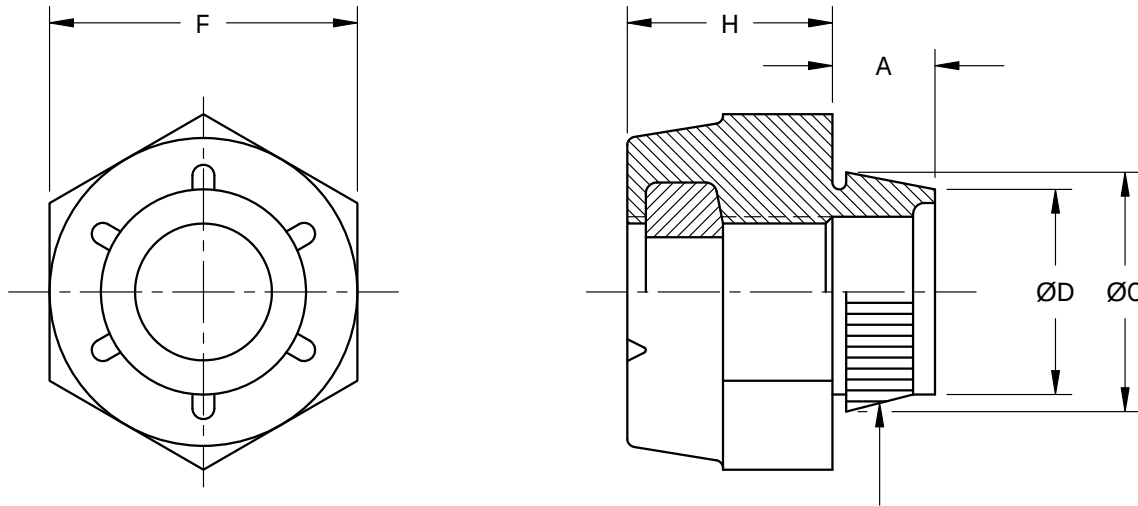


FED. SUPPLY CLASS

5310



STRAIGHT KNURL

FIGURE 1 – NUT, SELF-LOCKING, CLINCH

TABLE I – DASH NUMBERS AND DIMENSIONS

DASH NUMBER			THREAD SIZE	A SHANK LENGTH ±.006	SHEET THICKNESS	HOLE SIZE IN SHEET		ØC ±.002	ØD +.000 –.003	F ±.010	H ±.015
CRES	AL ALLOY	STEEL				MAX	MIN				
1	1A	1G	.1640-36 UNJF-3B	.085	.032 TO .053	.271	.268	.275	.267	.375	.250
20	20A	20G		.085	.032 TO .053						
2	2A	2G		.105	.054 TO .073						
21	21A	21G		.135	.074 TO .103						
22	22A	22G		.165	.104 TO .133						
23	23A	23G	.2500-28 UNJF-3B	.195	.134 TO .163	.355	.352	.359	.351	.438	.313
3	3A	3G		.135	.074 TO .103						
4	4A	4G		.165	.104 TO .133						
5	5A	5G	.3125-24 UNJF-3B	.195	.134 TO .163	.412	.408	.416	.407	.500	.344
6	6A	6G		.135	.074 TO .103						
7	7A	7G		.165	.104 TO .133						
8	8A	8G		.195	.134 TO .163						

① COMPLETELY REVISED

THE INITIAL RELEASE OF THIS DOCUMENT SUPERSEDES MIL-N-45938/9, REVISION A. PART NUMBERS REMAIN M45938/9.

THIRD ANGLE PROJECTION		CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE	REVISION 1
PROCUREMENT SPECIFICATION NASM45938		TITLE NUT, SELF-LOCKING, CLINCH, SWAGE-CLINCHING, KNURLED SHANK, 250 °F, UNJF-3B	CLASSIFICATION PART STANDARD
			NASM45938-9 SHEET 1 OF 4

