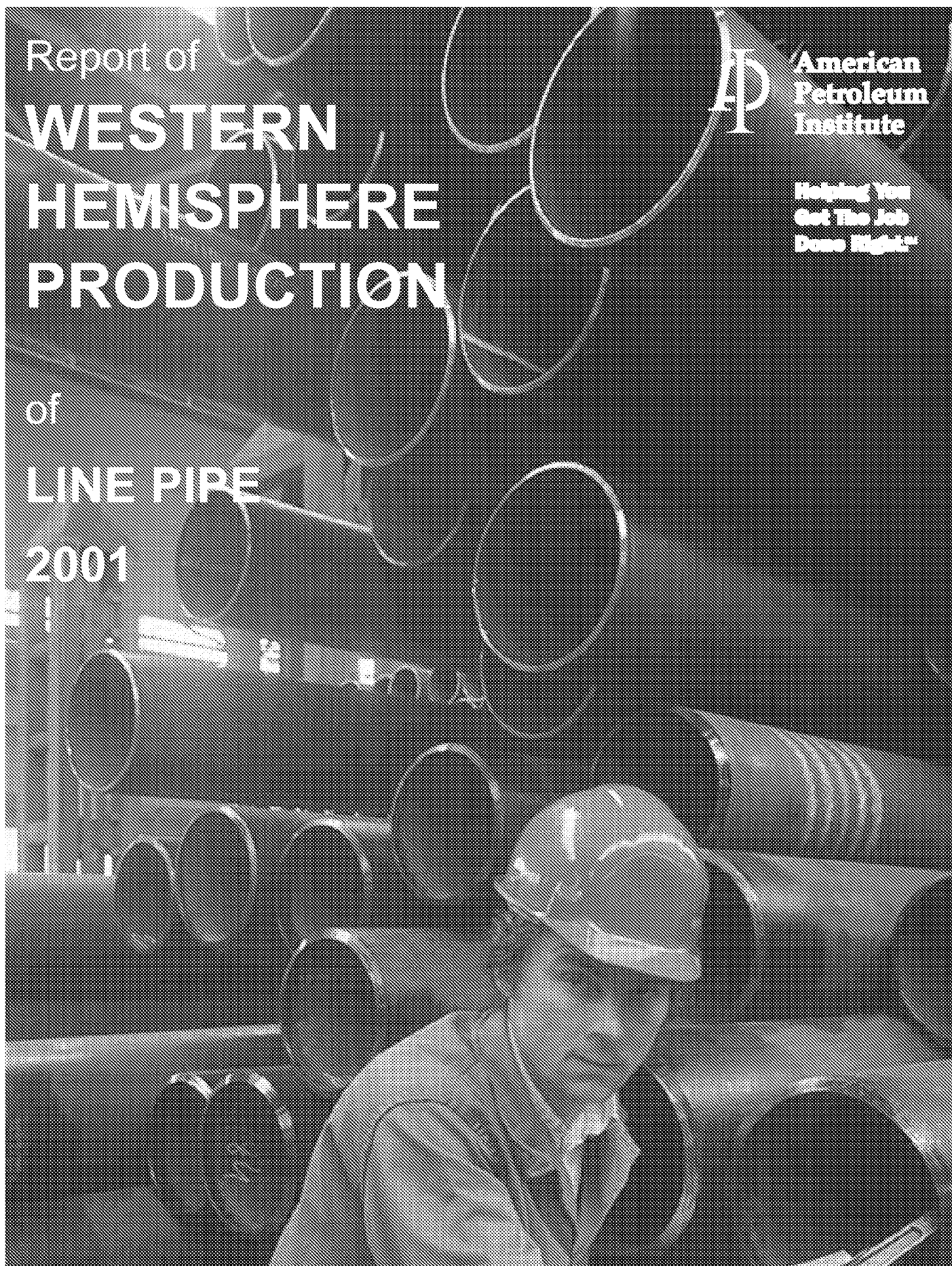




Report of
**WESTERN
HEMISPHERE
PRODUCTION**

of
LINE PIPE
2001



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2001
TONNAGE OF LINE PIPE SHIPPED - WORLDWIDE
(in Metric Tonnes)

NOMINAL SIZE (In.)	NOMINAL WEIGHT (lb/ft)	WALL THICKNESS (In.)	GRADE A25 Alt.	GRADE A Std.	Alt.	GRADE B Std.	Alt.	LC30	LC65	All Other	TOTAL ALL GRADES
1/8	0.24	0.068	0	0	0	1	0	0	0	0	1
	0.31	0.095	0	0	0	3	0	0	0	0	3
TOTAL TONS PER SIZE:			0	0	0	4	0	0	0	0	4
1/4	0.42	0.088	0	0	0	10	0	0	0	0	10
	0.54	0.119	0	0	0	44	0	0	0	0	44
TOTAL TONS PER SIZE:			0	0	0	54	0	0	0	0	54
3/8	0.57	0.091	0	0	0	11	0	0	0	0	11
	0.74	0.126	0	0	0	36	0	0	0	0	36
TOTAL TONS PER SIZE:			0	0	0	47	0	0	0	0	47
1/2	0.85	0.109	0	4,260	0	96	0	0	0	0	4,356
	1.09	0.147	0	65	0	458	0	0	0	0	523
	1.71	0.294	0	0	0	28	0	0	0	0	28
TOTAL TONS PER SIZE:			0	4,325	0	562	0	0	0	0	4,907
3/4	1.13	0.113	147	3,800	0	219	0	0	0	0	4,166
	1.47	0.154	0	257	0	745	0	0	0	0	1,002
	2.44	0.308	0	0	0	28	0	0	0	0	28
TOTAL TONS PER SIZE:			147	4,057	0	991	0	0	0	0	5,195
1	1.68	0.133	661	2,617	0	924	0	0	0	21	4,223
	2.17	0.179	0	215	0	3,828	0	0	0	33	4,076
	3.66	0.358	0	0	0	118	0	0	0	0	118
TOTAL TONS PER SIZE:			661	2,832	0	4,870	0	0	0	54	6,417
1 1/4	2.27	0.140	80	1,435	0	352	0	0	0	5	1,872
	3.00	0.191	0	1,018	0	470	0	0	0	25	1,514
	5.21	0.382	0	0	0	25	0	0	0	0	25
TOTAL TONS PER SIZE:			80	2,453	0	847	0	0	0	30	3,410
1 1/2	2.72	0.145	0	586	0	1,262	0	0	0	24	1,872
	3.63	0.200	0	203	0	2,539	0	0	0	20	2,762
	6.41	0.400	0	0	0	152	0	0	0	0	152
TOTAL TONS PER SIZE:			0	789	0	3,953	0	0	0	44	4,786
TOTAL TONS PER GRADE:			888	14,456	0	11,347	0	0	0	129	26,819

*Numbers may not add due to rounding

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2001
TONNAGE OF LINE PIPE SHIPPED - WORLDWIDE
(in Metric Tonnes)

NOMINAL SIZE (mm)	NOMINAL WEIGHT (kg/m)	WALL THICKNESS (mm)	GRADE A25 Alt.	GRADE A Std.	Alt.	GRADE B Std.	Alt.	LC30	LC65	All Other	TOTAL ALL GRADES
3,2	0,36	1,7	0	0	0	1	0	0	0	0	1
	0,47	2,4	0	0	0	3	0	0	0	0	3
TOTAL TONS PER SIZE:			0	0	0	4	0	0	0	0	4
6,3	0,62	2,2	0	0	0	10	0	0	0	0	10
	0,79	3,0	0	0	0	44	0	0	0	0	44
TOTAL TONS PER SIZE:			0	0	0	54	0	0	0	0	54
9,5	0,84	2,3	0	0	0	11	0	0	0	0	11
	1,10	3,2	0	0	0	36	0	0	0	0	36
TOTAL TONS PER SIZE:			0	0	0	47	0	0	0	0	47
12,7	1,28	2,8	0	4,260	0	96	0	0	0	0	4,356
	1,61	3,7	0	65	0	458	0	0	0	0	523
	2,55	7,5	0	0	0	28	0	0	0	0	28
TOTAL TONS PER SIZE:			0	4,325	0	582	0	0	0	0	4,907
19,0	1,70	2,9	147	3,800	0	219	0	0	0	0	4,166
	2,19	3,9	0	257	0	745	0	0	0	0	1,002
	3,64	7,8	0	0	0	28	0	0	0	0	28
TOTAL TONS PER SIZE:			147	4,057	0	991	0	0	0	0	5,195
25,4	2,52	3,4	661	2,617	0	924	0	0	0	21	4,223
	3,21	4,5	0	215	0	3,828	0	0	0	33	4,076
	5,45	9,1	0	0	0	118	0	0	0	0	118
TOTAL TONS PER SIZE:			661	2,832	0	4,670	0	0	0	54	6,417
31,7	3,43	3,6	80	1,435	0	352	0	0	0	5	1,872
	4,51	4,9	0	1,018	0	470	0	0	0	25	1,514
	7,77	9,7	0	0	0	25	0	0	0	0	25
TOTAL TONS PER SIZE:			60	2,453	0	847	0	0	0	30	3,410
38,1	4,07	3,7	0	586	0	1,262	0	0	0	24	1,872
	5,43	5,1	0	203	0	2,539	0	0	0	20	2,762
	9,58	10,2	0	0	0	152	0	0	0	0	152
TOTAL TONS PER SIZE:			0	789	0	3,953	0	0	0	44	4,786
TOTAL TONS PER GRADE:			868	14,456	0	11,347	0	0	0	129	26,819

*Numbers may not add due to rounding

2001 Line Pipe - West Page 1 of 1

2001
TONNAGE OF LINE PIPE SHIPPED -WORLDWIDE
(in Metric Tonnes)

NOMINAL SIZE (In.)	NOMINAL WEIGHT (lb/ft)	WALL THICKNESS (In.)	A25	A	B	X42	X46	X52	X56	X60	X65	X70	X80	LC30	LC52	LC65	All Other	TOTAL ALL GRADES
2 3/8	2.03	0.083	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	2.64	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	3.00	0.125	0	0	0	2,157	0	1,862	0	0	0	0	0	0	0	0	0	4,019
	3.36	0.141	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	3.65	0.154	5,005	3,236	11,556	10,761	228	659	0	0	9	0	0	0	0	0	0	31,455
	4.05	0.172	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	4.39	0.188	0	0	0	0	0	24	0	0	0	0	0	0	0	0	0	24
	5.02	0.218	0	307	29,125	6,526	36	2,357	0	0	0	0	0	0	0	0	0	38,352
	5.67	0.250	0	0	1,755	0	0	0	0	0	0	0	0	0	0	0	0	1,755
	6.28	0.281	0	0	195	9	0	0	0	0	0	0	0	0	0	0	0	204
	9.03	0.436	0	0	104	858	0	0	0	0	0	0	0	0	0	0	0	962
TOTAL TONS PER SIZE:			5,005	3,543	42,735	20,312	264	4,903	0	0	9	0	0	0	0	0	0	76,771
2 7/8	2.47	0.083	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	3.22	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	3.67	0.125	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	4.12	0.141	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	4.53	0.156	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	4.97	0.172	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	5.40	0.188	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	5.79	0.203	0	693	1,669	1,456	115	0	0	0	0	0	0	0	0	0	0	3,933
	6.13	0.216	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	7.01	0.250	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	1
	7.66	0.276	0	0	1,349	659	0	0	0	0	0	0	0	0	0	0	0	2,008
	13.89	0.552	0	0	568	111	0	0	0	0	0	0	0	0	0	0	0	679
TOTAL TONS PER SIZE:			0	693	3,586	2,227	115	0	0	0	0	0	0	0	0	0	0	6,621
3 1/2	3.03	0.083	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	3.95	0.109	0	0	0	0	0	148	0	0	0	0	0	0	0	0	0	148
	4.51	0.125	0	0	0	10,024	0	7,637	0	0	26	0	0	0	0	0	2,239	19,926
	5.06	0.141	0	0	0	9	0	0	0	0	0	0	0	0	0	0	0	9
	5.57	0.156	0	0	206	3,609	0	4,372	0	0	0	0	0	0	0	0	502	8,688
	6.11	0.172	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	6.65	0.188	0	0	7	2,205	74	2,583	0	0	0	0	0	0	0	0	0	4,869
	7.58	0.216	998	2,415	22,425	7,219	79	12,411	0	0	0	0	0	0	0	0	0	45,546
	8.68	0.250	0	0	0	232	40	3,200	0	0	0	0	0	0	0	0	0	3,472

*Numbers may not add due to rounding

NOTE: SIZES IN ITALICS ARE SPECIAL PLAIN-END WEIGHTS

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2001
TONNAGE OF LINE PIPE SHIPPED -WORLDWIDE
(in Metric Tonnes)

NOMINAL SIZE (mm)	NOMINAL WEIGHT (kg/m)	WALL THICKNESS (mm)	A25	A	B	X42	X46	X52	X56	X60	X65	X70	X80	LC30	LC52	LC65	All Other	TOTAL ALL GRADES
60,3	3,01	2,1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	3,97	2,8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	4,51	3,2	0	0	0	2,157	0	1,862	0	0	0	0	0	0	0	0	0	4,019
	5,03	3,6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	5,42	3,9	5,005	3,236	11,556	10,761	228	659	0	0	9	0	0	0	0	0	0	31,455
	6,07	4,4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	6,57	4,8	0	0	0	0	0	24	0	0	0	0	0	0	0	0	0	24
	7,43	5,5	0	307	29,125	6,526	36	2,357	0	0	0	0	0	0	0	0	0	38,352
	8,51	6,4	0	0	1,755	0	0	0	0	0	0	0	0	0	0	0	0	1,755
	9,31	7,1	0	0	195	9	0	0	0	0	0	0	0	0	0	0	0	204
	13,47	11,1	0	0	104	858	0	0	0	0	0	0	0	0	0	0	0	962
TOTAL TONS PER SIZE:			5,005	3,543	42,735	20,312	264	4,903	0	0	9	0	0	0	0	0	0	76,771
73,0	3,67	2,1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	4,85	2,8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	5,51	3,2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	6,16	3,6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	6,81	4,0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	7,44	4,4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	8,07	4,8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	8,69	5,2	0	693	1,669	1,456	115	0	0	0	0	0	0	0	0	0	0	3,933
	9,16	5,5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	10,51	6,4	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	1
	11,39	7,0	0	0	1,349	659	0	0	0	0	0	0	0	0	0	0	0	2,008
	20,37	14,0	0	0	568	111	0	0	0	0	0	0	0	0	0	0	0	679
TOTAL TONS PER SIZE:			0	693	3,586	2,227	115	0	0	0	0	0	0	0	0	0	0	6,621
88,9	4,50	2,1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	5,95	2,8	0	0	0	0	0	148	0	0	0	0	0	0	0	0	0	148
	6,76	3,2	0	0	0	10,024	0	7,637	0	0	26	0	0	0	0	0	2,239	19,926
	7,57	3,6	0	0	0	9	0	0	0	0	0	0	0	0	0	0	0	9
	8,37	4,0	0	0	206	3,609	0	4,372	0	0	0	0	0	0	0	0	502	8,688
	9,17	4,4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	9,95	4,8	0	0	7	2,205	74	2,583	0	0	0	0	0	0	0	0	0	4,869
	11,31	5,5	998	2,415	22,425	7,219	79	12,411	0	0	0	0	0	0	0	0	0	45,546
	13,02	6,4	0	0	0	232	40	3,200	0	0	0	0	0	0	0	0	0	3,472

*Numbers may not add due to rounding

NOTE: SIZES IN ITALICS ARE SPECIAL PLAIN-END WEIGHTS

2001 Line Pipe -West Page 1 of 19

NOMINAL SIZE (In.)	NOMINAL WEIGHT (lb/ft)	WALL THICKNESS (In.)	A25	A	B	X42	X46	X52	X56	X60	X65	X70	X80	LC30	LC52	LC65	All Other	TOTAL ALL GRADES
3 1/2	9.66	0.281	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
(cont.)	10.25	0.300	0	0	18,407	5,284	0	100	0	0	9	0	0	0	0	0	0	23,801
	18.58	0.600	0	0	6,405	727	0	0	0	28	0	0	0	0	0	0	0	7,160
TOTAL TONS PER SIZE:			998	2,415	47,450	29,309	193	30,451	0	28	35	0	0	0	0	0	2,741	113,620
4	3.47	0.083	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	4.53	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	5.17	0.125	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	5.81	0.141	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	6.40	0.156	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	7.03	0.172	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	7.65	0.188	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	9.11	0.226	0	158	824	127	0	0	0	0	0	0	0	0	0	0	0	1,109
	10.01	0.250	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	11.16	0.281	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	12.50	0.318	0	0	144	38	0	0	0	0	0	0	0	0	0	0	0	182
TOTAL TONS PER SIZE:			0	158	968	165	0	0	0	0	0	0	0	0	0	0	0	1,291
4 1/2	3.92	0.083	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	5.84	0.125	0	0	0	7,867	0	12,441	0	0	0	0	0	0	0	0	1,707	22,014
	8.56	0.141	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	7.24	0.156	0	0	1,180	13,969	631	22,435	0	0	0	0	0	0	0	0	1,716	39,931
	7.95	0.172	0	0	103	0	0	0	0	0	0	0	0	0	0	0	0	103
	8.66	0.188	0	43	603	14,304	552	18,333	0	0	0	0	0	0	0	0	1,101	34,936
	9.32	0.203	0	0	128	366	0	0	0	0	0	0	0	0	0	0	0	494
	10.01	0.219	0	0	107	40	0	39	0	0	0	0	0	0	0	0	0	185
	10.79	0.237	429	2,503	30,460	32,190	918	8,694	0	22	9	0	0	0	0	0	26	75,252
	11.35	0.250	0	0	6	337	424	718	0	0	73	0	0	0	0	0	0	1,558
	12.66	0.281	0	0	131	0	0	1,143	0	607	0	0	0	0	0	0	0	1,881
	13.96	0.312	0	0	506	0	0	0	0	0	49	0	0	0	0	0	0	555
	14.98	0.337	0	0	5,450	15,375	0	1,812	207	538	0	0	0	0	0	0	0	23,382
	19.00	0.438	0	0	3,651	2,181	0	1,781	0	338	0	0	0	0	0	0	0	7,951
	22.51	0.531	0	0	478	1,460	0	41	479	0	0	0	0	0	0	0	0	2,458
	27.54	0.674	0	0	2,196	1,779	0	47	0	91	8,959	0	0	0	0	0	0	13,071
TOTAL TONS PER SIZE:			429	2,546	44,998	89,867	2,526	67,484	686	1,595	9,090	0	0	0	0	0	4,550	223,772

*Numbers may not add due to rounding

NOTE: SIZES IN ITALICS ARE SPECIAL PLAIN-END WEIGHTS

2001 Line Pipe - West Page 2 of 19

NOMINAL SIZE (mm)	NOMINAL WEIGHT (kg/m)	WALL THICKNESS (mm)	A25	A	B	X42	X46	X52	X56	X60	X65	X70	X80	LC30	LC52	LC65	All Other	TOTAL ALL GRADES
88,9	14,32	7,1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
(cont.)	15,24	7,6	0	0	18,407	5,284	0	100	0	0	9	0	0	0	0	0	0	23,801
	27,63	15,2	0	0	6,405	727	0	0	0	28	0	0	0	0	0	0	0	7,160
TOTAL TONS PER SIZE:			998	2,415	47,450	29,309	193	30,451	0	28	35	0	0	0	0	0	2,741	113,620
101,6	5,15	2,1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	6,82	2,8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	7,76	3,2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	8,70	3,6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	9,63	4,0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	10,55	4,4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	11,46	4,8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	13,48	5,7	0	158	824	127	0	0	0	0	0	0	0	0	0	0	0	1,109
	15,02	6,4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	16,55	7,1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	18,68	8,1	0	0	144	38	0	0	0	0	0	0	0	0	0	0	0	182
TOTAL TONS PER SIZE:			0	158	968	165	0	0	0	0	0	0	0	0	0	0	0	1,291
114,3	5,81	2,1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	8,77	3,2	0	0	0	7,867	0	12,441	0	0	0	0	0	0	0	0	1,707	22,014
	9,83	3,6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	10,88	4,0	0	0	1,180	13,969	631	22,435	0	0	0	0	0	0	0	0	1,716	39,931
	11,92	4,4	0	0	103	0	0	0	0	0	0	0	0	0	0	0	0	103
	12,96	4,8	0	43	603	14,304	552	18,333	0	0	0	0	0	0	0	0	1,101	34,936
	13,99	5,2	0	0	128	366	0	0	0	0	0	0	0	0	0	0	0	494
	15,01	5,6	0	0	107	40	0	39	0	0	0	0	0	0	0	0	0	185
	16,02	6,0	429	2,503	30,460	32,190	918	8,694	0	22	9	0	0	0	0	0	26	75,252
	17,03	6,4	0	0	6	337	424	718	0	0	73	0	0	0	0	0	0	1,558
	18,77	7,1	0	0	131	0	0	1,143	0	607	0	0	0	0	0	0	0	1,881
	20,73	7,9	0	0	506	0	0	0	0	0	49	0	0	0	0	0	0	555
	22,42	8,6	0	0	5,450	15,375	0	1,812	207	538	0	0	0	0	0	0	0	23,382
	28,25	11,1	0	0	3,651	2,181	0	1,761	0	338	0	0	0	0	0	0	0	7,951
	33,56	13,5	0	0	478	1,460	0	41	479	0	0	0	0	0	0	0	0	2,458
	40,99	17,1	0	0	2,196	1,779	0	47	0	91	8,959	0	0	0	0	0	0	13,071
TOTAL TONS PER SIZE:			429	2,546	44,998	89,867	2,526	67,484	686	1,595	9,090	0	0	0	0	0	4,550	223,772

*Numbers may not add due to rounding

NOTE: SIZES IN ITALICS ARE SPECIAL PLAIN-END WEIGHTS

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NOMINAL SIZE (In.)	NOMINAL WEIGHT (lb/ft)	WALL THICKNESS (In.)	A25	A	B	X42	X46	X52	X56	X60	X65	X70	X80	LC30	LC52	LC65	All Other	TOTAL ALL GRADES
5 9/16	4.86	0.083	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	7.26	0.125	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	9.01	0.156	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	10.79	0.188	0	25	6	31	0	8	0	57	0	0	0	0	0	0	0	127
	12.50	0.219	0	0	0	0	0	34	0	0	0	0	0	0	0	0	0	34
	14.62	0.258	0	15	266	2,317	0	194	3	47	0	0	0	0	0	0	0	2,842
	15.85	0.281	0	0	0	0	0	15	0	0	0	0	0	0	0	0	0	15
	17.50	0.312	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	19.17	0.344	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	20.78	0.375	0	0	551	1,761	0	27	0	0	0	0	0	0	0	0	14	2,353
	27.04	0.500	0	0	1,043	585	0	0	0	0	0	0	0	0	0	0	0	1,628
	32.96	0.625	0	0	40	410	0	0	0	0	0	0	0	0	0	0	0	450
	38.55	0.750	0	0	113	1,075	0	0	0	0	0	0	0	0	0	0	0	1,188
TOTAL TONS PER SIZE:			0	40	2,019	6,178	0	278	3	104	0	0	0	0	0	0	14	8,636
6 5/8	5.80	0.083	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	7.59	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	8.68	0.125	0	53	0	3,091	0	1,789	0	0	0	0	0	0	0	0	829	5,762
	9.76	0.141	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	10.78	0.156	0	8	386	9,420	709	10,085	144	0	0	0	0	0	0	0	1,137	21,888
	11.85	0.172	0	0	0	3	0	0	0	0	0	0	0	0	0	0	0	3
	12.92	0.188	0	35	2,221	19,100	2,480	23,346	376	61	0	0	0	0	0	0	2,931	50,550
	13.92	0.203	0	0	0	644	0	0	0	0	0	0	0	0	0	0	0	644
	14.98	0.219	0	0	1,950	3,761	335	8,031	958	729	0	0	0	0	0	0	166	15,929
	17.02	0.250	0	23	1,419	3,893	315	8,623	557	68	0	0	0	0	0	0	473	15,370
	18.97	0.280	0	13	44,869	39,903	2,097	14,883	233	496	0	0	0	0	0	0	0	102,494
	21.04	0.312	0	0	0	0	0	129	0	0	0	0	0	0	0	0	0	129
	23.08	0.344	0	0	0	372	0	29	0	0	0	0	0	0	0	0	0	400
	25.03	0.375	0	0	4	470	0	147	2	0	0	0	0	0	0	0	0	622
	28.57	0.432	0	0	9,538	26,719	0	1,558	0	64	1,174	0	0	0	0	0	0	39,053
	32.71	0.500	0	0	0	0	0	1,398	0	602	1,893	0	0	0	0	0	0	3,894
	36.39	0.562	0	0	109	1,878	0	1,386	0	0	0	0	0	0	0	0	0	3,373
	40.05	0.625	0	0	0	0	0	0	0	1,305	214	0	0	0	0	0	0	1,519
	45.35	0.719	0	0	173	1,111	0	53	0	0	0	0	0	0	0	0	0	1,337
	47.06	0.750	0	0	0	0	0	530	0	0	0	0	0	0	0	0	0	530
	53.16	0.864	0	0	658	2,111	0	105	0	0	0	0	0	0	0	0	0	2,875
	53.73	0.875	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TOTAL TONS PER SIZE:			0	132	61,326	112,474	5,936	72,092	2,269	3,325	3,282	0	0	0	0	0	5,535	266,372

*Numbers may not add due to rounding

NOTE: SIZES IN ITALICS ARE SPECIAL PLAIN-END WEIGHTS

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NOMINAL SIZE (mm)	NOMINAL WEIGHT (kg/m)	WALL THICKNESS (mm)	A25	A	B	X42	X46	X52	X56	X60	X65	X70	X80	LC30	LC52	LC65	All Other	TOTAL ALL GRADES
141,3	7,21	2,1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	10,90	3,2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	13,54	4,0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	16,16	4,8	0	25	6	31	0	8	0	57	0	0	0	0	0	0	0	127
	18,74	5,6	0	0	0	0	0	34	0	0	0	0	0	0	0	0	0	34
	21,92	6,6	0	15	266	2,317	0	194	3	47	0	0	0	0	0	0	0	2,842
	23,50	7,1	0	0	0	0	0	15	0	0	0	0	0	0	0	0	0	15
	25,99	7,9	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	28,45	8,7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	30,88	9,5	0	0	551	1,761	0	27	0	0	0	0	0	0	0	0	14	2,353
	40,28	12,7	0	0	1,043	585	0	0	0	0	0	0	0	0	0	0	0	1,628
	49,17	15,9	0	0	40	410	0	0	0	0	0	0	0	0	0	0	0	450
	57,56	19,1	0	0	113	1,075	0	0	0	0	0	0	0	0	0	0	0	1,188
TOTAL TONS PER SIZE:			0	40	2,019	6,178	0	278	3	104	0	0	0	0	0	0	14	8,636
168,3	8,61	2,1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	11,43	2,8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	13,03	3,2	0	53	0	3,091	0	1,789	0	0	0	0	0	0	0	0	829	5,762
	14,62	3,6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	16,21	4,0	0	8	386	9,420	709	10,085	144	0	0	0	0	0	0	0	1,137	21,888
	17,78	4,4	0	0	0	3	0	0	0	0	0	0	0	0	0	0	0	3
	19,35	4,8	0	35	2,221	19,100	2,480	23,346	376	61	0	0	0	0	0	0	2,931	50,550
	20,91	5,2	0	0	0	644	0	0	0	0	0	0	0	0	0	0	0	644
	22,47	5,6	0	0	1,950	3,761	335	8,031	958	729	0	0	0	0	0	0	166	15,929
	25,55	6,4	0	23	1,419	3,893	315	8,623	557	68	0	0	0	0	0	0	473	15,370
	28,22	7,1	0	13	44,869	39,903	2,097	14,883	233	496	0	0	0	0	0	0	0	102,494
	31,25	7,9	0	0	0	0	0	129	0	0	0	0	0	0	0	0	0	129
	34,24	8,7	0	0	0	372	0	29	0	0	0	0	0	0	0	0	0	400
	37,20	9,5	0	0	4	470	0	147	2	0	0	0	0	0	0	0	0	622
	42,67	11,0	0	0	9,538	26,719	0	1,558	0	64	1,174	0	0	0	0	0	0	39,053
	48,73	12,7	0	0	0	0	0	1,398	0	602	1,893	0	0	0	0	0	0	3,894
	54,31	14,3	0	0	109	1,878	0	1,386	0	0	0	0	0	0	0	0	0	3,373
	59,78	15,9	0	0	0	0	0	0	0	1,305	214	0	0	0	0	0	0	1,519
	67,69	18,3	0	0	173	1,111	0	53	0	0	0	0	0	0	0	0	0	1,337
	70,27	19,1	0	0	0	0	0	530	0	0	0	0	0	0	0	0	0	530
	79,12	21,9	0	0	658	2,111	0	105	0	0	0	0	0	0	0	0	0	2,875
	79,98	22,2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TOTAL TONS PER SIZE:			0	132	61,326	112,474	5,936	72,092	2,269	3,325	3,282	0	0	0	0	0	5,535	266,372

*Numbers may not add due to rounding

NOTE: SIZES IN ITALICS ARE SPECIAL PLAIN-END WEIGHTS

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NOMINAL SIZE (In.)	NOMINAL WEIGHT (lb/ft)	WALL THICKNESS (In.)	A25	A	B	X42	X46	X52	X56	X60	X65	X70	X80	LC30	LC52	LC65	All Other	TOTAL ALL GRADES
8 5/8	11.35	0.125	0	0	0	145	0	161	0	0	0	0	0	0	0	0	357	663
	14.11	0.156	0	0	10	1,346	0	767	0	0	0	0	0	0	0	0	0	2,122
	16.94	0.188	0	5	415	8,102	955	19,188	849	348	0	0	0	0	0	0	442	30,304
	18.26	0.203	0	0	474	404	0	0	0	0	0	0	0	0	0	0	282	1,159
	19.66	0.219	0	0	81	5,072	1,528	14,075	196	0	0	0	0	0	0	0	483	21,436
	22.36	0.250	0	14	3,076	8,056	567	14,684	1,719	397	3,434	0	0	0	0	0	1,408	33,355
	24.70	0.277	0	0	561	1,272	18	6,623	495	13	0	0	0	0	0	0	0	8,982
	27.70	0.312	0	0	0	739	0	10,343	0	0	0	0	0	0	0	0	0	11,081
	28.55	0.322	0	0	19,379	30,942	1,064	10,930	1	421	0	0	0	0	0	0	0	62,736
	30.42	0.344	0	0	0	0	0	48	0	0	0	0	0	0	0	0	0	48
	33.04	0.375	0	0	450	991	0	6,323	0	0	0	0	0	0	0	0	50	7,814
	38.30	0.438	0	0	0	2,549	0	8,339	0	0	0	0	0	0	0	0	0	10,888
	43.39	0.500	0	0	5,020	14,458	0	1,186	0	435	11,283	0	0	0	0	0	0	32,383
	48.40	0.562	0	0	0	0	0	2,162	0	0	17,041	17,035	0	0	0	0	0	36,237
	53.40	0.625	0	0	24	0	0	0	0	0	9,379	0	0	0	0	0	0	9,403
	60.71	0.719	0	0	355	1,062	0	206	0	0	444	1,453	0	0	0	0	0	3,521
	63.08	0.750	0	0	0	104	0	335	0	0	1,453	0	0	0	0	0	0	1,892
	67.76	0.812	0	0	101	202	0	0	0	0	0	0	0	0	0	0	0	303
	72.42	0.875	0	0	425	1,481	0	639	0	834	0	0	0	0	0	0	0	3,379
	81.44	1.000	0	0	72	0	0	633	0	0	15	0	0	0	0	0	0	719
TOTAL TONS PER SIZE:			0	19	30,443	76,923	4,133	96,640	3,260	2,449	43,049	18,488	0	0	0	0	3,023	278,426
10 3/4	17.60	0.156	0	0	0	184	0	0	0	0	0	0	0	0	0	0	0	184
	21.21	0.188	0	0	0	1,889	128	4,911	71	8	25	0	0	0	0	0	0	7,032
	22.87	0.203	0	0	0	0	0	470	0	96	0	0	0	0	0	0	0	568
	24.63	0.219	0	0	2	3,053	270	10,545	0	0	0	0	0	0	0	0	0	13,870
	28.04	0.250	0	27	1,413	11,525	1,135	17,579	123	19	0	219	0	0	0	0	0	32,041
	31.20	0.279	0	0	0	781	12	1,005	0	28	0	0	0	0	0	0	0	1,826
	34.24	0.307	0	0	837	1,081	0	3,325	0	123	0	0	0	0	0	0	0	5,365
	38.23	0.344	0	0	62	362	109	1,637	0	0	0	0	0	0	0	0	0	2,170
	40.48	0.365	0	0	21,903	22,024	2,189	7,562	0	279	1,242	0	0	0	0	0	207	55,407
	48.24	0.438	0	0	42	63	0	128	0	0	0	0	0	0	0	0	0	234
	54.74	0.500	0	0	2,499	5,561	94	23,859	0	281	65	0	0	0	0	0	21	32,380
	61.15	0.562	0	0	0	0	0	0	0	33,315	0	0	0	0	0	0	0	33,315
	67.58	0.625	0	0	364	568	0	175	0	0	1,309	0	0	0	0	0	0	2,416
	77.03	0.719	0	0	167	334	0	0	0	0	79	0	0	0	0	0	0	580
	86.18	0.812	0	0	55	0	0	0	0	0	0	0	0	0	0	0	0	55
	92.28	0.875	0	0	0	0	0	0	0	0	1,177	0	0	0	0	0	0	1,177
	98.30	0.938	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	104.13	1.000	0	0	518	481	0	83	0	0	0	0	0	0	0	0	0	1,082
	126.83	1.250	0	0	168	207	0	0	0	0	0	0	0	0	0	0	0	375
TOTAL TONS PER SIZE:			0	27	28,030	48,113	3,937	71,280	194	34,149	3,897	219	0	0	0	0	228	190,075

*Numbers may not add due to rounding

NOTE: SIZES IN ITALICS ARE SPECIAL PLAIN-END WEIGHTS

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NOMINAL SIZE (mm)	NOMINAL WEIGHT (kg/m)	WALL THICKNESS (mm)																All	TOTAL ALL
			A25	A	B	X42	X46	X52	X56	X60	X65	X70	X80	LC30	LC52	LC65	Other	GRADES	
219,1	17,04	3,2	0	0	0	145	0	161	0	0	0	0	0	0	0	0	357	663	
	21,22	4,0	0	0	10	1,346	0	767	0	0	0	0	0	0	0	0	0	2,122	
	25,37	4,8	0	5	415	8,102	955	19,188	849	348	0	0	0	0	0	0	442	30,304	
	27,43	5,2	0	0	474	404	0	0	0	0	0	0	0	0	0	0	282	1,159	
	29,48	5,6	0	0	81	5,072	1,528	14,075	196	0	0	0	0	0	0	0	483	21,436	
	33,57	6,4	0	14	3,076	8,056	587	14,684	1,719	397	3,434	0	0	0	0	0	1,408	33,355	
	36,61	7,0	0	0	561	1,272	18	6,623	495	13	0	0	0	0	0	0	0	8,982	
	41,14	7,9	0	0	0	739	0	10,343	0	0	0	0	0	0	0	0	0	11,081	
	42,65	8,2	0	0	19,379	30,942	1,064	10,930	1	421	0	0	0	0	0	0	0	62,736	
	45,14	8,7	0	0	0	0	0	48	0	0	0	0	0	0	0	0	0	48	
	49,10	9,5	0	0	450	991	0	6,323	0	0	0	0	0	0	0	0	50	7,814	
	56,94	11,1	0	0	0	2,549	0	8,339	0	0	0	0	0	0	0	0	0	10,888	
	64,64	12,7	0	0	5,020	14,458	0	1,186	0	435	11,283	0	0	0	0	0	0	32,383	
	72,22	14,3	0	0	0	0	0	2,162	0	0	17,041	17,035	0	0	0	0	0	36,237	
	79,67	15,9	0	0	24	0	0	0	0	9,379	0	0	0	0	0	0	0	9,403	
	90,62	18,3	0	0	355	1,062	0	206	0	0	444	1,453	0	0	0	0	0	3,521	
	94,20	19,1	0	0	0	104	0	335	0	0	1,453	0	0	0	0	0	0	1,892	
	100,84	20,6	0	0	101	202	0	0	0	0	0	0	0	0	0	0	0	303	
	107,79	22,2	0	0	425	1,481	0	639	0	834	0	0	0	0	0	0	0	3,379	
	121,32	25,4	0	0	72	0	0	633	0	0	15	0	0	0	0	0	0	719	
	TOTAL TONS PER SIZE:			0	19	30,443	76,923	4,133	96,640	3,260	2,449	43,049	18,488	0	0	0	0	3,023	278,426
273,1	26,54	4,0	0	0	0	184	0	0	0	0	0	0	0	0	0	0	0	184	
	31,76	4,8	0	0	0	1,889	128	4,911	71	8	25	0	0	0	0	0	0	7,032	
	34,35	5,2	0	0	0	0	0	470	0	96	0	0	0	0	0	0	0	566	
	36,94	5,6	0	0	2	3,053	270	10,545	0	0	0	0	0	0	0	0	0	13,870	
	42,09	6,4	0	27	1,413	11,525	1,135	17,579	123	19	0	219	0	0	0	0	0	32,041	
	46,57	7,1	0	0	0	781	12	1,005	0	28	0	0	0	0	0	0	0	1,826	
	51,03	7,8	0	0	837	1,081	0	3,325	0	123	0	0	0	0	0	0	0	5,365	
	56,72	8,7	0	0	62	362	109	1,637	0	0	0	0	0	0	0	0	0	2,170	
	60,50	9,3	0	0	21,903	22,024	2,189	7,562	0	279	1,242	0	0	0	0	0	207	55,407	
	71,72	11,1	0	0	42	63	0	128	0	0	0	0	0	0	0	0	0	234	
	81,55	12,7	0	0	2,499	5,561	94	23,859	0	281	65	0	0	0	0	0	21	32,380	
	91,26	14,3	0	0	0	0	0	0	0	33,315	0	0	0	0	0	0	0	33,315	
	100,85	15,9	0	0	364	568	0	175	0	0	1,309	0	0	0	0	0	0	2,416	
	114,99	18,3	0	0	167	334	0	0	0	0	79	0	0	0	0	0	0	580	
	128,27	20,6	0	0	55	0	0	0	0	0	0	0	0	0	0	0	0	55	
	137,36	22,2	0	0	0	0	0	0	0	0	1,177	0	0	0	0	0	0	1,177	
	146,30	23,8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	155,15	25,4	0	0	518	481	0	83	0	0	0	0	0	0	0	0	0	1,082	
	188,75	31,8	0	0	168	207	0	0	0	0	0	0	0	0	0	0	0	375	
	TOTAL TONS PER SIZE:			0	27	28,030	48,113	3,937	71,280	194	34,149	3,897	219	0	0	0	0	228	190,075

*Numbers may not add due to rounding

NOTE: SIZES IN ITALICS ARE SPECIAL PLAIN-END WEIGHTS

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NOMINAL SIZE (In.)	NOMINAL WEIGHT (lb/ft)	WALL THICKNESS (In.)	A25	A	B	X42	X46	X52	X56	X60	X65	X70	X80	LC30	LC52	LC65	All Other	TOTAL ALL GRADES
12 3/4	23.11	0.172	0	5	0	0	0	0	0	0	0	0	0	0	0	0	0	5
	25.22	0.188	0	0	871	8,049	189	4,300	21	0	72	0	0	0	0	0	0	13,502
	27.20	0.203	0	0	0	44	0	0	0	9,361	0	0	0	0	0	0	0	9,404
	29.31	0.219	0	0	0	4,435	245	11,137	899	7,527	78	0	0	0	0	0	82	24,403
	33.38	0.250	0	0	905	10,961	488	26,969	855	2,069	1	0	0	0	0	0	974	43,221
	37.42	0.281	0	1	35	2,126	0	2,989	0	1,372	0	0	0	0	0	0	0	6,523
	41.45	0.312	0	3	455	1,530	7	5,487	0	9,483	16,114	0	0	0	0	0	0	33,079
	43.77	0.330	0	0	326	717	0	4,633	0	50	0	0	0	0	0	0	0	5,726
	45.58	0.344	0	0	0	113	0	7	0	1,603	486	0	0	0	0	0	0	2,209
	49.56	0.375	0	0	27,712	22,329	1,295	45,855	32	7,975	622	0	0	0	0	0	228	106,047
	53.52	0.406	0	0	3,332	1,204	79	1,502	0	10,039	0	0	0	0	0	0	0	16,156
	57.59	0.438	0	0	5,210	0	0	2,242	0	225	342	0	0	0	0	0	0	8,019
	65.42	0.500	0	0	9,650	4,387	394	11,587	0	1,431	3,272	0	0	0	0	0	0	30,721
	73.15	0.562	0	0	937	726	0	0	0	0	5,088	0	0	0	0	0	0	6,750
	80.93	0.625	0	0	0	0	0	96	0	20,422	0	0	0	0	0	0	0	20,517
	88.63	0.688	0	0	2,532	564	0	160	0	0	1,865	0	0	0	0	0	0	5,122
	96.12	0.750	0	0	206	0	0	113	0	0	1,469	0	0	0	0	0	0	1,788
	103.53	0.812	0	0	45	0	0	0	0	0	0	0	0	0	0	0	0	45
	110.97	0.875	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	118.33	0.938	0	0	19	0	0	0	0	0	0	0	0	0	0	0	0	19
	125.49	1.000	0	0	1,479	29	0	46	0	0	0	0	0	0	0	0	0	1,554
	132.57	1.062	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	139.67	1.125	0	0	538	0	0	0	0	0	0	0	0	0	0	0	0	538
	153.53	1.250	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TOTAL TONS PER SIZE:			0	8	54,254	57,213	2,695	117,122	1,807	71,557	29,408	0	0	0	0	0	1,284	335,348
14	27.73	0.188	0	0	0	20	0	0	0	0	0	0	0	0	0	0	0	20
	29.91	0.203	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	30.93	0.210	0	0	0	0	0	0	0	0	17	0	0	0	0	0	0	17
	32.23	0.219	0	0	0	176	0	0	0	0	5	0	0	0	0	0	0	181
	36.71	0.250	0	0	0	2,259	107	1,022	0	0	0	0	0	0	0	0	0	3,388
	41.17	0.281	0	0	0	98	0	0	0	0	0	0	0	0	0	0	0	98
	45.61	0.312	0	0	461	527	58	251	0	0	2	0	0	0	0	0	0	1,298
	50.17	0.344	0	0	1,209	560	0	0	0	51	101	0	0	0	0	0	0	1,921
	54.57	0.375	0	0	11,619	3,742	487	1,263	0	1,224	532	0	0	0	0	0	0	18,866
	58.94	0.406	0	0	0	21	0	0	0	896	0	0	0	0	0	0	0	917
	63.44	0.438	0	0	1,978	950	0	4,012	0	98	18	0	0	0	0	0	0	7,057
	67.78	0.469	0	0	131	539	0	0	0	0	39	13,813	0	0	0	0	0	14,522
	72.09	0.500	0	0	2,109	659	0	172	0	135	668	0	0	0	0	0	0	3,743
	80.66	0.562	0	0	0	0	0	561	0	0	3,228	0	0	0	0	0	0	3,789

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