

2023 Guideline for

Induced Draft Furnace Heat Exchanger Inspection



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IMPORTANT

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Note:

This guideline supersedes AHRI Guideline X-2009.

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Intent

This guideline is intended for the guidance of the industry, including gas utility companies, government authorities, manufacturers, engineers, building inspectors, building code officials, installers, contractors, and trained and qualified technicians.

Review and Amendment

This guideline is subject to review and amendment as technology advances.

2023 Edition

This edition of AHRI Guideline X, *Induced Draft Furnace Heat Exchanger Inspection*, was prepared by the Furnaces Standards Technical Committee. The guideline was approved by the Unitary Standards Subcommittee in June 2023.

Origin and Development of AHRI Guideline X

The initial publication was AHRI Guideline X-2009, *Induced Draft Furnace Heat Exchanger Inspection*.

Summary of Changes

AHRI Guideline X-2023 contains the following update(s) to the previous edition:

- Update to intent
- Update definitions to align with the current ASHRAE definitions
- Revisions to OSHA guidelines to align with current OSHA regulations.
- Update to Section [4.2](#)