

STANDARDS AUSTRALIA

Amendment No. 1
to
AS 3617—1997
Parameters for the machining and reconditioning of brake drums and discs

REVISED TEXT

The 1997 edition of AS 3617 is amended as follows; the amendment(s) should be inserted in the appropriate place(s).

SUMMARY: This Amendment applies to Clauses 3.5, 3.6, 4.1, 4.2, 4.3 and 7.

Published on 15 May 2000.

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2000

Page 3 Clause 3.5

Delete and replace with the following:

3.5 Maximum diameter

The largest diameter specified by the vehicle manufacturer at which a brake drum can remain in service, (refer to Clause 4.2(c)(iv)).

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Page 3 Clause 3.6

Delete and replace with the following:

3.6 Minimum thickness

The smallest thickness specified by the vehicle manufacturer at which a brake disc can remain in service, (refer to Clause 4.3(b)(iii)).

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Page 3 Clause 4.1

Third line, *delete* 'Clauses 4.1.2 and 4.1.3' and *replace* with 'Clauses 4.2 and 4.3'.

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Page 4 Clause 4.2(c)(iii)

Delete Item (c)(iii) and *replace* with the following:

- (iii) If after machining the brake drum measures on or above the maximum diameter specified by the vehicle manufacturer, the brake drum shall be replaced.

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Page 4 Clause 4.3(b)(iii)

Delete Item (b)(iii) and *replace* with the following:

- (iii) If after machining the brake disc measures on or below the minimum thickness specified by the vehicle manufacturer, the brake disc shall be replaced.

Page 6 Clause 7 (new)

Add new Clause 7 as follows:

7 REPORT

The following information shall be reported and records maintained:

- (a) Brake drum diameters.
 - (b) Runout of brake drum.
 - (c) Brake disc thickness.
 - (d) Brake disc lateral runout.
 - (e) A reference to this Standard, i.e. AS 3617.
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