

STANDARDS AUSTRALIA/STANDARDS NEW ZEALAND

Amendment No. 1
to
AS/NZS 1365:1996
Tolerances for flat-rolled steel products

REVISED TEXT

The 1996 edition of AS/NZS 1365 is amended as follows; the amendments should be inserted in the appropriate places.

SUMMARY: This Amendment applies to Clause 1.3.3.2, Section 3, Clause 3.1, Section 4, Clause 4.1, and Tables 4.1, 4.3, 4.5 and 5.7.

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Approved for publication in New Zealand on behalf of the Standards Council of New Zealand on 21 February 2014.

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Clause 1.3.3.2

Delete Clause and *replace* with the following:

1.3.3.2 Untrimmed edge

The edge produced by hot rolling between horizontal rolls, with or without vertical edging rolls. Also referred to as 'mill' or 'universal edge'.

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Section 3

1 *Delete* Section title and *replace* with the following:

HOT ROLLED PLATE AND FLOORPLATE

2 *Delete* Clause 3.1, and *replace* with the following:

3.1 SCOPE

This Section specifies manufacturing tolerances for steel plate and floorplate over 4.50 mm that have been hot rolled.

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Section 4

1 *Delete* Section title and *replace* with the following:

HOT ROLLED SHEET, PLATE AND FLOORPLATE PRODUCED FROM HOT ROLLED COIL

2 *Delete* Clause 4.1, including the Note, and *replace* with the following:

4.1 SCOPE

This Section specifies the manufacturing tolerances for hot-rolled sheet, plate and floorplate produced from hot rolled coil, rolled in thicknesses up to 16 mm and widths up to 2000 mm.

NOTE: Unless otherwise indicated, tolerances apply to 100% of product supplied.

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Table 4.1

Add a new row to the bottom of the Table.

>13.00	≤16.00	0.55
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Table 4.3

Third column, third row, *delete* '≥3.00 ≤13' and *replace* with '≥3.00 ≤16'.

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Table 4.5

In the bottom row, first column, *delete* '>5 ≤13' and *replace* with '>5 ≤16'.

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Table 5.7

- 1 *Delete* 'see Note 1' under Class A.
 - 2 *Delete* 'see Note 2' under Class B.
 - 3 *Delete* the 'Notes' to Table 5.7.
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