

STANDARDS AUSTRALIA/STANDARDS NEW ZEALAND

Amendment No. 2
to
AS/NZS 2438.1:1994
Drills and reamers
Part 1: Specification for twist drills

CORRECTION

The 1994 edition of AS/NZS 2438.1 is amended as follows; the amendments should be inserted in the appropriate place.

SUMMARY: This Amendment applies to Table 1 as amended in accordance with Amendment 1.

Published on 5 April 1996.

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Page 15 Table 1

Under '(b) Imperial sizes' —

In column 3 'Overall length' —

Against diameter $1\frac{1}{64}$ delete ' $3\frac{1}{8}$ ' and substitute ' $3\frac{5}{32}$ '

Against diameter $\frac{1}{4}$ delete ' $3\frac{21}{32}$ ' and substitute ' $3\frac{31}{32}$ '

In column 4 'Diameter' —

Against flute length $2\frac{15}{16}$ delete ' $\frac{9}{32}$ ' and substitute ' $\frac{19}{64}$ '

In column 6 'Overall length' —

Against flute length $2\frac{15}{16}$ delete ' $4\frac{19}{64}$ ' and substitute ' $4\frac{19}{32}$ '

Against flute length $3\frac{3}{16}$ delete ' $4\frac{7}{8}$ ' and substitute ' $4\frac{29}{32}$ '

Against flute length $3\frac{11}{16}$ delete ' $5\frac{13}{32}$ ' and substitute ' $5\frac{19}{32}$ '

STANDARDS AUSTRALIA/STANDARDS NEW ZEALAND

Amendment No. 1
to
AS/NZS 2438.1:1994
Drills and reamers
Part 1: Specification for twist drills

CORRECTION

The 1994 edition of AS/NZS 2438.1 is amended as follows; the amendments should be inserted in the appropriate place.

SUMMARY: This Amendment applies to Table 1, Table 3 and Table 5.

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Page 15 Table 1

Under 'b) Imperial sizes' —

In column 1 'Diameter' —

Against flute length $1\frac{17}{32}$ delete ' $\frac{3}{64}$ ' and substitute ' $\frac{9}{64}$ '.

Against flute length $1\frac{11}{16}$ delete ' $\frac{1}{32}$ ' and substitute ' $\frac{5}{32}$ '.

Against flute length $2\frac{1}{4}$ delete ' $\frac{18}{64}$ ' and substitute ' $\frac{15}{64}$ '.

In column 4 'Diameter' —

Against flute length $3\frac{11}{16}$ delete ' $\frac{3}{16}$ ' and substitute ' $\frac{7}{16}$ ', and delete ' $\frac{7}{16}$ ' and substitute ' $\frac{29}{64}$ '.

Against flute length $3\frac{31}{32}$ delete ' $\frac{9}{16}$ ' and substitute ' $\frac{15}{32}$ ', and delete ' $\frac{21}{64}$ ' and substitute ' $\frac{31}{64}$ '.

In column 6 'Overall length' against diameter $\frac{9}{32}$ delete ' $4\frac{1}{8}$ ' and substitute ' $4\frac{19}{64}$ '.

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Page 18 Table 3

Under 'a) Metric sizes', in column 7 'Diameter' against flute length 144 delete '13.75' and substitute '14.75'.

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No. 1
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Page 24 Table 5

Under 'b) Imperial sizes', in column 1 'Diameter' against flute length $5\frac{1}{8}$ delete '45/46' and substitute '45/64'.