

AS/NZS IEC 60079.0:2019
IEC 60079-0:2017
(Incorporating Amendment No. 1)



Australian/New Zealand Standard™

Explosive atmospheres

Part 0: Equipment — General requirements



AS/NZS IEC 60079.0:2019

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This Standard was issued in draft form for comment as DR AS/NZS 60079.0:2018.

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Explosive atmospheres

Part 0: Equipment — General requirements

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Preface

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee EL-014, Equipment for Explosive Atmospheres, to supersede AS/NZS 60079.0:2012, *Explosive atmospheres — Part 0: Equipment — General requirements*.

[A1] This Standard incorporates Amendment No. 1 (November 2021). The start and end of changes introduced by the Amendment are indicated in the text by tags including the amendment number 1. **[A1]**

[A1] AS/NZS 60079.0:2019 was initially published with modifications to refer to a modified adoption of AS 60034.1:2009 rather than IEC 60034-1. The modifications to AS 60034.1:2009 do not affect compliance with IEC 60079-0, and the use of either AS 60034.1 or IEC 60034-1 is acceptable for AS/NZS 60079.0. Accordingly, AS/NZS 60079.0:2019 has been corrected to an identical adoption of IEC 60079-0:2017. **[A1]**

The objective of this Standard is to specify the general requirements for construction, testing and marking of Ex Equipment and Ex Components intended for use in explosive atmospheres. The standard atmospheric conditions (relating to the explosion characteristics of the atmosphere) under which it may be assumed that Ex Equipment can be operated are:

- (a) Temperature: -20 °C to +60 °C.
- (b) Pressure: 80 kPa (0,8 bar) to 110 kPa (1,1 bar).
- (c) Air with normal oxygen content: Typically 21% v/v.

This part of AS/NZS IEC 60079 and other standards supplementing this Standard specify additional test requirements for Ex Equipment operating outside the standard temperature range, but further additional consideration and additional testing may be required for Ex Equipment operating outside the standard atmospheric pressure range and standard oxygen content. Such additional testing may be particularly relevant with respect to types of protection that depend on quenching of a flame, such as ‘flameproof enclosures “d”’ (AS/NZS IEC 60079.1) or limitation of energy, ‘intrinsic safety “i”’ (AS/NZS IEC 60079.11).

[A1] This Standard is identical adoption with, and has been reproduced from, IEC 60079-0:2017 (ED.7.0), *Explosive atmospheres — Part 0: Equipment — General requirements*. **[A1]**

[A1] **[Text deleted.]** **[A1]**

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- (i) In the source text “this part of IEC 60079” should read “this Australian/New Zealand Standard”.
- (ii) A full point substitutes for a comma when referring to a decimal marker.

Australian or Australian/New Zealand Standards that are identical adoptions of international normative references may be used interchangeably. Refer to the online catalogue for information on specific Standards.

The terms “normative” and “informative” are used in Standards to define the application of the appendices or annexes to which they apply. A “normative” appendix or annex is an integral part of a Standard, whereas an “informative” appendix or annex is only for information and guidance.

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

EXPLOSIVE ATMOSPHERES –

Part 0: Equipment – General requirements

FOREWORD

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International Standard IEC 60079-0 has been prepared by IEC technical committee 31: Equipment for explosive atmospheres.

This seventh edition cancels and replaces the sixth edition, published in 2011. This edition constitutes a technical revision.

The significance of the changes between IEC Standard, IEC 60079-0, Edition 6 (2011) and IEC 60079-0, Edition 7 (2017) are as listed below:

Explanation of the significance of the changes	Clause	Type		
		Minor and editorial changes	Extension	Major technical changes
Throughout document, “electrical equipment” replaced by “equipment” where appropriate.	Multiple	X		
Scope	1	X		
List of “Type of “Protection” and “Product” standards combined into one list.				
Definitions used in multiple sub-parts added. Definitions harmonized across sub-parts and added to 60079-0 where appropriate. Battery definitions updated	3	X		
Clarification of the way that information on process temperature influences can be expressed.	5.1.2	X		
Clarification regarding the determination of service temperatures when dust layers are present	5.2	X		
Clarification on the need to provide service temperature information for Ex Components in the Schedule of Limitations	5.2	X		
Relocation of EPL Da dust layer requirements from IEC 60079-18 & IEC 60079-31	5.3.2.3.1	A1		
Clarified that for EPL Db, a maximum specified dust layer of greater than 200 mm is not permitted as thicker layers have no additional effect on maximum surface temperature.	b)	X		
Added for EPL Db, a dust layer in a specified orientation, marked as T_L	c)		X	
Clarified that for EPL Dc, no dust layer tests are required.	5.3.2.3.3	X		
Clarified that the “temperature” is the temperature of the air surrounding the component	5.3.3	X		
Subdivided section dealing with higher permitted surface temperatures for “smooth” surfaces. Corrected area from 1 000 mm ² to 10 000 mm ² .	5.3.4	X		
Clarified that the “Ex” requirements of IEC 60079 supplement those of the relevant industrial standards.	6.1	X		
Added requirement that where an adhesive is used to secure a gasket, it shall be used within its COT and shall comply with the requirements for cements.	6.5			C1
Requirements relocated to IEC 60079-28	former 6.6.2	A2		
Ultrasonic requirements updated based on latest research work	6.6.3		X	
Added reference to IEC 60079-28	6.6.4	A2		
Material identification parameters have been revised to reflect reasonably obtainable information	7.1.2.2	X		
“RTI-mechanical” has been clarified to include “RTI-mechanical strength” and “RTI-mechanical impact”	7.1.2.2	X		
Material identification parameters have been revised to reflect reasonably obtainable information	7.1.2.3	X		
Relocated information on “cements” from Clause 12.	7.1.2.4	X		
“RTI-mechanical” has been clarified to include “RTI-mechanical strength” and “RTI-mechanical impact”. Requirements for cements aligned with the requirements for elastomers.	7.2.2	X		

Explanation of the significance of the changes	Clause	Type		
		Minor and editorial changes	Extension	Major technical changes
Relocation of 10 K margin for EPL Gc or Dc from IEC 60079-15, IEC 60079-18 & IEC 60079-31	7.2.2	A3		
Added clarification with respect to gaskets and seals where only the outer edge is potentially exposed to light.	7.3	X		
Clarification added that one or more of the described techniques may be used	7.4.2	X		
Added additional relaxation for the case where a surface is in contact with an earthed surface on only two of four sides.	7.4.2 b)		X	
Added reference to IEC 60243-1 and IEC 60243-2 for test method to require a 4 kV DC test..	7.4.2.c)			C2
Additional guidance added with respect to the possible Specific Conditions of Use	7.4.2 e)	X		
New option added for portable, mains-powered equipment with earth-connected guard	7.4.2 f)		X	
Added option for determination of maximum transferred charge.	7.4.2 g) Table 10		X	
Added missing limits (same as 7.4.2)	7.4.3 a)	X		
Clarified that it is a dc test that is conducted	7.4.3 b)	X		
Clarified that this requirement is not applied to personal or portable equipment	7.5	X		
Clarified Group I limits	8.2	X		
Clarified Group II, EPL Ga limits	8.3	X		
Added limitation for external surfaces of >65% copper	8.5			C3
Added clarification as to what is considered a tool	9.1	X		
Clarified that the tolerance class of the set screw is not critical, only that it not protrude from the threaded hole after tightening.	9.4	X		
Information on cements transferred to Clause 7	12	X		
Required that Ex Component Certificates require a Schedule of Limitations in all cases	13.5		X	
Revised to clarified that all connection facilities may not be a "Compartment".	14	X		
Sub-clause split to separate the requirements for protective earthing and equipotential bonding into separate sections	15.3 15.4	X		
Section split to separate secureness of electrical connections from the internal earth continuity plate.	15.6 15.7	X		
Non-threaded Group I cable glands are no longer required to be Ex Components.	16.3		X	
Non-threaded Group I blanking elements are no longer required to be Ex Components.	16.4		X	
Scope of Clause 17 clarified to define applicability	17	X		
Additional guidance notes added to address bearings	17.3	X		
Clarified applicability to disconnectors, interlocks, and maintenance switches.	18.2	X		
Fuse requirements deleted as they are addressed in the individual sub-parts	19	X		
Added requirements for EPL Gc and Dc	20.1			

Explanation of the significance of the changes	Clause	Type		
		Minor and editorial changes	Extension	Major technical changes
The test circuit requirements for a flameproof connection have been removed as they are more completely specified in IEC 60079-1.	20.2	X		
The impact test requirements for luminaires are relocated to Table 15	21.1 Table 15	X		
Clarified interlock switch operation for flameproof luminaires	21.2	X		
Clarified that some Types of Protection permit connection of cells in parallel	23.2	X		
New cell types and data added based on latest available data	Table 13		X	
New cell types and data added based on latest available data	Table 14			C5
Clarification of what documentation is to be prepared regarding the explosion safety aspects of the equipment	24	X		
Clarification that the type tests are to take into consideration the installation instructions	26.2	X		
Clarification that the "glass" requirements also apply to "ceramic" parts	26.4.1.1	X		
Added a permission to interchange the order of tests at the "lower test temperature" and the "upper test temperature".	26.4.1.2.2 26.4.1.2.3	X		
Clarified the construction of the impact test fixture	26.4.2	X		
Clarified the impact tests for glass parts	26.4.2	X		
Added clarification to deal with the new IPX9 ratings	26.4.5.1		X	
Clarified the test voltage for maximum surface temperature	26.5.1.3	X		
Relocation of EPL Da dust layer requirements from IEC 60079-18 & IEC 60079-31	26.5.1.3	A1		
Relocation of EPL Db specified dust layer requirements from IEC 60079-31	26.5.1.3	A4		
Added for EPL Db, a dust layer in a specified orientation, marked as T_L	26.5.1.3		B1	
Clarified that for EPL Dc, the testing is conducted without a dust layer.	26.5.1.3	X		
Relocation of thermal endurance to heat 10K relaxation for Gc equipment from IEC 60079-15, IEC 60079-18, & IEC 60079-31	Table 17	X		
Clarification of a consistent way to address elastomeric materials exposed to ultraviolet light	26.10	X		
Replacement of "oil No. 2" with the revised designation of "oil IRM 902".	26.11	X		
Option added for testing at lower voltages when low resistance materials are encountered	26.13		X	
Transferred charge test added based on IEC TS 60079-32-2	26.17		X	
The reference to a specific instruction document instead of an "X" condition relocated to e) instead of a note giving a permission	29.3 e)	X		
Updated to reflect the additional levels of protection already shown in the sub-parts: "da", "dc", "eb", "ec", "oc", "op is", "op pr", "op sh", "pxb", "pyb", "pzc", "qb", "sa", "sb", and "sc".	29.4 b)	X		

Explanation of the significance of the changes	Clause	Type		
		Minor and editorial changes	Extension	Major technical changes
Text added to address marking of "Ex associated equipment"	29.4		X	
Updated to reflect the additional levels of protection already shown in the sub-parts: "ic", "op is", "op pr", "op sh", "pxb", "pyb", "pzc", "sa", "sb", and "sc".	29.5 b)	X		
Clarified marking of EPL Da, EPL Db with no dust layer, EPL Db with a specified dust layer, and EPL Dc.	29.5 d)	X		
Introduced marking for EPL Db with a dust layer in a specified orientation	29.5 d)		X	
Text added to address marking of "Ex associated equipment"	29.5		X	
Text added to address marking of equipment intended to be installed in a boundary wall.	29.9		X	
The marking of Ex Component enclosure was aligned with the marking requirements of IEC 60079-1 and IEC 60079-7	29.10	X		
The alternate marking of EPL has been deleted.	former 29.13			C6
Marking for electric machines operated with a converter clarified	29.15	X		
Instruction material guidance clarified	30.1	X		
Additional instruction material for electric machines added	30.3			C7
Additional instruction material for cable glands added	30.5 A.5			C8
Allow ISO 10807 hose assemblies to be used with cable glands.	A.1		X	
Clarify testing with stainless steel mandrels	A.3	X		
Reduction of the time / slippage permitted	A.3.1.1		X	
Clarify impact testing of cable glands	A.3.3 Figure A.3	X		
Clarified the order of tests	A.3.4	X		
Clarified remarks	Annex B	X		
Aligned Figure with text	Figure C.1	X		
Clarified operation of electric machines from converters	Annex D (informative)	X		
Clarified temperature testing of electric machines	Annex E (informative)	X		
Flowchart for Cable Gland testing	Annex G (informative)	X		
Guidance of electric machine shaft voltages	Annex H (informative)	X		

NOTE The technical changes referred to include the significance of technical changes in the revised IEC Standard, but they do not form an exhaustive list of all modifications from the previous version. More guidance may be found by referring to the Redline Version of the standard.

Explanations:**A) Definitions****Minor and editorial changes**

clarification
decrease of technical requirements
minor technical change
editorial corrections

These are changes which modify requirements in an editorial or a minor technical way. They include changes of the wording to clarify technical requirements without any technical change, or a reduction in level of existing requirement.

Extension

addition of technical options

These are changes which add new or modify existing technical requirements, in a way that new options are given, but without increasing requirements for equipment that was fully compliant with the previous standard. Therefore, these will not have to be considered for products in conformity with the preceding edition.

Major technical changes

addition of technical requirements
increase of technical requirements

These are changes to technical requirements (addition, increase of the level or removal) made in a way that a product in conformity with the preceding edition will not always be able to fulfil the requirements given in the later edition. These changes have to be considered for products in conformity with the preceding edition. For these changes additional information is provided in clause B) below.

NOTE These changes represent current technological knowledge. However, these changes should not normally have an influence on equipment already placed on the market.

B) Information about the background of changes

- A1 The dust layer requirements for EPL Da are unchanged from what previously existed in IEC 60079-18, Ed 4 and IEC 60079-31, Ed 2, but have been relocated to IEC 60079-0 to allow consistent application in all Types of Protection.
- A2 IEC 60079-28 now includes all requirements for optical radiation for all EPLs.
- A3 The COT requirements for EPL Gc or Dc are unchanged from what previously existed in IEC 60079-15, Ed 4, IEC 60079-18, Ed 4, and IEC 60079-31, Ed 2, but have been relocated to IEC 60079-0 to allow consistent application in all Types of Protection.
- A4 The dust layer requirements for EPL Db with a specified dust layer depth are unchanged from what previously existed in IEC 60079-31, Ed 2, but have been relocated to IEC 60079-0 to allow consistent application in all Types of Protection.
- B1 Dust layer requirements for EPL Db with a dust layer in a specified orientation have been added.
- C1 It is recognized that the new requirements were, in many cases, already applied. The change is to ensure that they are uniformly and consistently applied.
- C2 Require that the test be conducted at 4 kV DC.
- C3 The limitation applies to external surfaces of other than cable glands, blanking elements, thread adapters and bushings.
- C4 The added requirements for tool securing and marking are consistent with the approach in IEC 60079-15
- C5 Voltage values were changed following additional research due to the complicated assessment and sometimes unspecified construction of Li/Ion-cells. It was found that some voltage values previously stated were too low.

- C6 The now required EPL marking may be other than that permitted by the Level of Protection to account for limiting restrictions of material or plastic material surface area.
- C7 Additional instruction material for electric machines required to facilitate selection, installation, and maintenance.
- C8 Additional instruction material for cable glands required to facilitate selection and installation.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
31/1345/FDIS	31/1356/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60079 series, under the general title *Explosive atmospheres*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

EXPLOSIVE ATMOSPHERES –

Part 0: Equipment – General requirements

1 Scope

This part of IEC 60079 specifies the general requirements for construction, testing and marking of Ex Equipment and Ex Components intended for use in explosive atmospheres.

The standard atmospheric conditions (relating to the explosion characteristics of the atmosphere) under which it may be assumed that Ex Equipment can be operated are:

- temperature $-20\text{ }^{\circ}\text{C}$ to $+60\text{ }^{\circ}\text{C}$;
- pressure 80 kPa (0,8 bar) to 110 kPa (1,1 bar); and
- air with normal oxygen content, typically 21 % v/v.

This part of IEC 60079 and other standards supplementing this standard specify additional test requirements for Ex Equipment operating outside the standard temperature range, but further additional consideration and additional testing may be required for Ex Equipment operating outside the standard atmospheric pressure range and standard oxygen content. Such additional testing may be particularly relevant with respect to Types of Protection that depend on quenching of a flame such as 'flameproof enclosures "d"' (IEC 60079-1) or limitation of energy, 'intrinsic safety "i"' (IEC 60079-11).

NOTE 1 Although the standard atmospheric conditions above give a temperature range for the atmosphere of $-20\text{ }^{\circ}\text{C}$ to $+60\text{ }^{\circ}\text{C}$, the normal ambient temperature range for the Ex Equipment is $-20\text{ }^{\circ}\text{C}$ to $+40\text{ }^{\circ}\text{C}$, unless otherwise specified and marked. See 5.1.1. It is considered that $-20\text{ }^{\circ}\text{C}$ to $+40\text{ }^{\circ}\text{C}$ is appropriate for many items of Ex Equipment and that to manufacture all Ex Equipment to be suitable for a standard atmosphere upper ambient temperature of $+60\text{ }^{\circ}\text{C}$ would place unnecessary design constraints.

NOTE 2 Requirements given in this standard result from an ignition hazard assessment made on equipment. The ignition sources taken into account are those found associated with this type of equipment, such as hot surfaces, electromagnetic radiation, mechanically generated sparks, mechanical impacts resulting in thermite reactions, electrical arcing and static electric discharge in normal industrial environments.

NOTE 3 Where an explosive gas atmosphere and a combustible dust atmosphere are, or can be, present at the same time, the simultaneous presence of both often warrants additional protective measures. Additional guidance on the use of Ex Equipment in hybrid mixtures (mixture of a flammable gas or vapour with a combustible dust or combustible flyings) is given in IEC 60079-14.

IEC 60079 does not specify requirements for safety, other than those directly related to the explosion risk.

Ignition sources like adiabatic compression, shock waves, exothermic chemical reaction, self-ignition of dust, naked flames and hot gases/liquids, are not addressed by this standard.

NOTE 4 Although outside the scope of this standard, such equipment would typically be subjected to a hazard analysis that identifies and lists all of the potential sources of ignition by the equipment and the measures to be applied to prevent them becoming effective. See ISO/IEC 80079-36.

This document is supplemented or modified by the following parts and technical specifications:

- IEC 60079-1: Gas – Flameproof enclosures "d";
- IEC 60079-2: Gas and dust – Pressurized enclosure "p";
- IEC 60079-5: Gas – Powder filling "q";
- IEC 60079-6: Gas – Liquid immersion "o";
- IEC 60079-7: Gas – Increased safety "e";

- IEC 60079-11: Gas and dust – Intrinsic safety "i";
- IEC 60079-13: Gas and dust – Equipment protection by pressurized room "p" & artificially ventilated room "v";
- IEC 60079-15: Gas – Type of protection "n";
- IEC 60079-18: Gas and dust – Encapsulation "m";
- IEC 60079-25: Gas and dust – Intrinsically safe electrical systems
- IEC 60079-26: Gas – Equipment with equipment protection level (EPL) Ga
- IEC 60079-28: Gas and dust – Protection of equipment and transmission systems using optical radiation
- IEC 60079-29-1: Gas detectors – Performance requirements of detectors for flammable gases
- IEC 60079-29-4: Gas detectors – Performance requirements of open path detectors for flammable gases
- IEC/IEEE 60079-30-1: Gas and dust – Electrical resistance trace heating – General and testing requirements.
- IEC 60079-31: Dust – Protection by enclosure "t"
- IEC 60079-33: Gas and dust – Special protection "s"
- IEC 60079-35-1: Caplights for use in mines susceptible to firedamp – General requirements – Construction and testing in relation to the risk of explosion
- IEC TS 60079-39: Gas – Intrinsically safe systems with electronically controlled spark duration limitation
- IEC TS 60079-40: Gas – Requirements for process sealing between flammable process fluids and electrical systems
- ISO 80079-36: Gas and dust – Non-electrical equipment for explosive atmospheres – Basic method and requirements

This document, along with the additional parts of IEC 60079 mentioned above, is not applicable to the construction of

- electromedical apparatus,
- shot-firing exploders,
- test devices for exploders, and
- shot-firing circuits.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60034-1, *Rotating electrical machines – Part 1: Rating and performance*

IEC 60034-5, *Rotating electrical machines – Part 5: Degrees of protection provided by the integral design of rotating electrical machines (IP code) – Classification*

IEC 60079-1, *Explosive atmospheres – Part 1: Equipment protection by flameproof enclosures "d"*

IEC 60079-20-1, *Explosive atmospheres – Part 20-1: Material characteristics for gas and vapour classification – Test methods and data*

IEC 60079-26, *Explosive atmospheres – Part 26: Equipment with Equipment Protection Level (EPL) Ga*

IEC 60079-35-1, *Explosive atmospheres – Part 35-1: Caplights for use in mines susceptible to firedamp – General requirements – Construction and testing in relation to the risk of explosion*

IEC 60086-1, *Primary batteries – Part 1: General*

IEC 60192, *Low-pressure sodium vapour lamps – Performance specifications*

IEC 60216-1, *Electrical insulating materials – Thermal endurance properties – Part 1: Ageing procedures and evaluation of test results*

IEC 60216-2, *Electrical insulating materials – Thermal endurance properties – Part 2: Determination of thermal endurance properties of electrical insulating materials – Choice of test criteria*

IEC 60243-1, *Electric strength of insulating materials – Test methods – Part 1: Tests at power frequencies*

IEC 60423, *Conduit systems for cable management – Outside diameters of conduits for electrical installations and threads for conduits and fittings*

IEC 60529, *Degrees of protection provided by enclosures (IP Code)*

IEC 60662, *High-pressure sodium vapour lamps – Performance specifications*

IEC 60664-1, *Insulation coordination for equipment within low-voltage systems – Part 1: Principles, requirements and tests*

IEC 60947-1, *Low-voltage switchgear and controlgear – Part 1: General rules*

IEC 62626-1, *Low-voltage switchgear and controlgear enclosed equipment – Part 1: Enclosed switch-disconnectors outside the scope of IEC 60947-3 to provide isolation during repair and maintenance work*

ISO 48, *Rubber, vulcanized or thermoplastic – Determination of hardness (hardness between 10 IRHD and 100 IRHD)*

ISO 178, *Plastics – Determination of flexural properties*

ISO 179 (all parts), *Plastics – Determination of Charpy impact properties*

ISO 262, *ISO general-purpose metric screw threads – Selected sizes for screws, bolts and nuts*

ISO 273, *Fasteners – Clearance holes for bolts and screws*

ISO 527-2, *Plastics – Determination of tensile properties – Part 2: Test conditions for moulding and extrusion plastics*

ISO 965-1, *ISO general-purpose metric screw threads – Tolerances – Part 1: Principles and basic data*

ISO 965-3, *ISO general-purpose metric screw threads – Tolerances – Part 3: Deviations for constructional screw threads*

ISO 3601-1, *Fluid power systems – O-rings – Part 1: Inside diameters, cross-sections, tolerances and designation codes*

ISO 3601-2, *Fluid power systems – O-rings – Part 2: Housing dimensions for general applications*

ISO 4014, *Hexagon head bolts – Product grades A and B*

ISO 4017, *Hexagon head screws – Product grades A and B*

ISO 4026, *Hexagon socket set screws with flat point*

ISO 4027, *Hexagon socket set screws with cone point*

ISO 4028, *Hexagon socket set screws with dog point*

ISO 4029, *Hexagon socket set screws with cup point*

ISO 4032, *Hexagon nuts, style 1 – Product grades A and B*

ISO 4762, *Hexagon socket head cap screws*

ISO 4892-2, *Plastics – Methods of exposure to laboratory light sources – Part 2: Xenon-arc lamps*

ISO 7380, *Hexagon socket button head screws*

ISO 14583, *Hexalobular socket pan head screws*

ANSI/UL 746B, *Polymeric Materials – Long-Term Property Evaluations*

ANSI/UL 746C, *Polymeric Materials – Used in Electrical Equipment Evaluations*

ASTM D5964, *Standard practice for rubber IRM 901, IRM 902, and IRM 903 replacement oils for ASTM No. 1, ASTM No. 2, and ASTM No. 3*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

NOTE Additional definitions applicable to explosive atmospheres can be found in IEC 60050-426.

3.1

ambient temperature

temperature of the air or other media, in the immediate vicinity of the equipment or component

Note 1 to entry: This does not refer to the temperature of any process media, unless the equipment or component is totally immersed in the process media. See 5.1.1.

Note 2 to entry: If Ex Equipment or an Ex Component is located inside or adjacent to another piece of equipment, the “ambient temperature” is the temperature of the air or other media surrounding the Ex Equipment or Ex Component and may be higher than the ambient air surrounding the complete equipment due to the additional heat dissipated within the complete equipment.

Note 3 to entry: The ambient temperature referred to in the IEC 60079 series is only related to the explosion safety of the Ex Equipment or Ex Component.

3.2

area, hazardous

area in which an explosive atmosphere is present, or may be expected to be present, in quantities such as to require special precautions for the construction, installation and use of equipment

3.3

area, non-hazardous

area in which an explosive atmosphere is not expected to be present in quantities such as to require special precautions for the construction, installation and use of equipment

3.4

associated apparatus

electrical apparatus which contains both intrinsically safe and non-intrinsically safe circuits and is constructed so that the non-intrinsically safe circuits cannot adversely affect the intrinsically safe circuits

Note 1 to entry: Associated apparatus is either:

- a) additionally protected by a Type of Protection suitable for use in the appropriate explosive atmosphere, or
- b) not protected by a Type of Protection suitable for use in the appropriate explosive atmosphere and therefore is not to be used within an explosive atmosphere

3.5

Ex associated equipment

auxiliary equipment used in conjunction with explosion-protected equipment to maintain specific aspects of the Type of Protection of the explosion-protected equipment

Note 1 to entry: Examples include special time/current relays for increased safety motors, pressurization control systems, power limits for encapsulated Ex Equipment, and the like.

Note 2 to entry: Ex associated equipment is either:

- a) additionally protected by a Type of Protection suitable for use in the appropriate explosive atmosphere; or
- b) not protected by a Type of Protection suitable for use in the appropriate explosive atmosphere and therefore is not to be used within an explosive atmosphere,

Note 3 to entry: A similar concept is applied to intrinsic safety where it is referred to as “associated apparatus”. See 3.4. A single piece of equipment may include both Ex associated equipment and associated apparatus.

3.6

auto-ignition temperature

AIT

lowest temperature (of a surface) at which, under specified conditions (according to IEC 60079-20-1), an ignition of a flammable gas or vapour in mixture with air or air/inert gas occurs

3.7

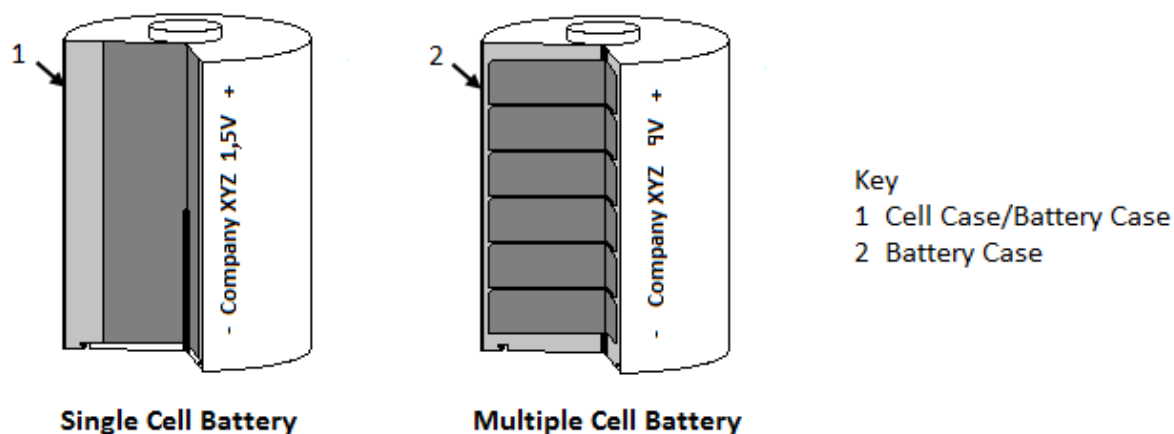
cells and batteries

3.7.1

battery

one or more cells fitted with devices necessary for use, for example, terminals, marking and protective devices

Note 1 to entry: See Figure 1 for examples of typical battery constructions.



IEC

Figure 1 – Typical battery examples

3.7.2**capacity**

electric charge which a battery or cell can deliver under specified discharge conditions

Note 1 to entry: The SI unit for electric charge, or quantity of electricity, is the coulomb ($1\text{ C} = 1\text{ A} \times \text{s}$) but in practice, capacity is usually expressed in ampere hours (Ah).

3.7.3**cell**

basic functional unit, consisting of an assembly of electrodes, electrolyte, case, terminals and usually separators, that is a source of electric energy obtained by direct conversion of chemical energy

Note 1 to entry: See primary cell and secondary cell.

3.7.4**charging**

operation during which a secondary cell or battery is supplied with electric energy from an external circuit which results in chemical changes within the cell and thus the storage of energy as chemical energy

3.7.5**deep discharge**

event which reduces a cell voltage below that recommended by the cell or battery manufacturer

3.7.6**maximum open-circuit voltage**

<cell or battery>

voltage of a new primary battery or of a fully charged secondary battery when the discharge current is zero

Note 1 to entry: See Table 13 and Table 14 which show the maximum open-circuit voltage for acceptable cells.

3.7.7**nominal voltage**

<cell or battery>

suitable approximate value of the voltage used to designate or identify a cell or battery or an electrochemical system

3.7.8**vented cell or battery**

secondary cell, or battery, having a cover provided with an opening through which gaseous products may escape

3.7.9**primary cell or battery**

cell or battery which is not designed to be electrically recharged

3.7.10**reverse charging**

act of forcing current through either a primary cell or secondary cell in the same direction as the normal flow, generally due to the reverse polarity in an expired cell of a series connected battery

3.7.11**sealed cell**

secondary cell which remains closed and does not release either gas or liquid when operated within the limits specified by the cell manufacturer

Note 1 to entry: A sealed cell is often equipped with a safety device to protect against a dangerously high internal pressure and is designed to operate during its life in its original sealed state.

3.7.12**valve-regulated cell or battery**

cell or battery which is closed under normal conditions but which has an arrangement which allows the escape of gas if the internal pressure exceeds a pre-determined value

Note 1 to entry: The cell cannot normally receive an addition to the electrolyte.

3.7.13**secondary cell or battery**

cell which is designed to be electrically recharged

Note 1 to entry: The recharge is accomplished by way of a reversible chemical reaction.

3.7.14**battery compartment**

compartment of the equipment that accommodates one or more cells and batteries

Note 1 to entry: The battery compartment is an integral part of the equipment.

Note 2 to entry: A battery compartment may be a battery container

3.7.15**battery container**

enclosure to contain one or more cells or batteries

Note 1 to entry: See Figure 2 for examples of typical battery constructions.

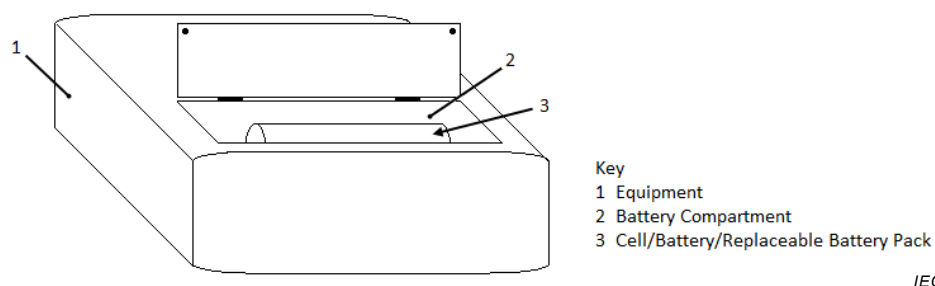


Figure 2 – Typical battery compartment

3.7.16**battery case****cell case**

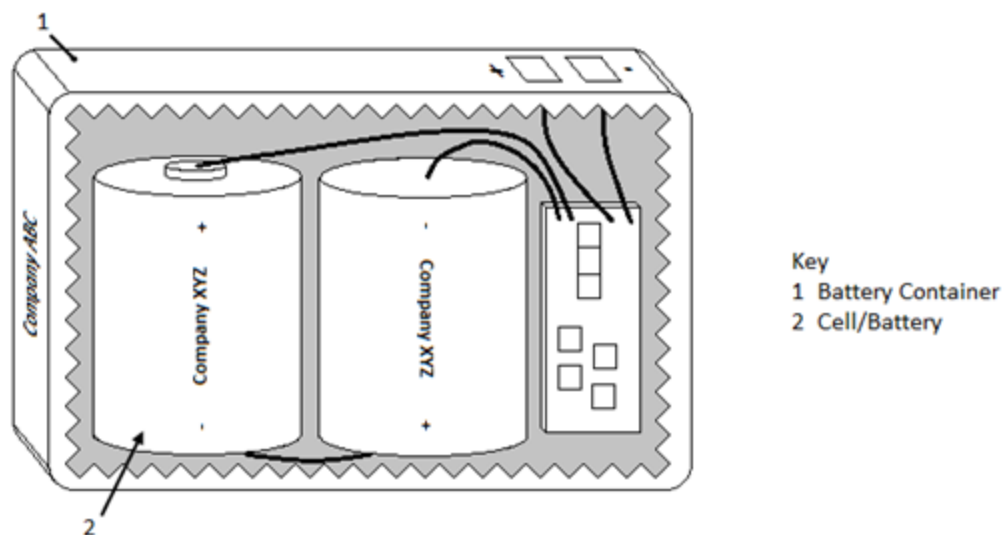
cell or battery enclosure that is an integral part of the construction of the cell or battery

Note 1 to entry: The case can be sealed, valve-regulated, or vented.

3.7.17**replaceable battery pack**

assembly consisting of one or more interconnected cells, along with any integrated protective components, which form a complete replaceable battery

Note 1 to entry: See Figure 3 for examples of typical replaceable battery pack construction.



IEC

Figure 3 – Typical replaceable battery pack

3.8**breathing device**

device which permits an exchange between the atmosphere within an enclosure and the surrounding atmosphere and which maintains the integrity of the Type of Protection

3.9**bushing**

device carrying one or more conductors, insulated or bare, through an internal or external wall of an enclosure

3.10**cable gland**

device permitting the introduction of one or more electric or fibre optic cables into an electrical Ex Equipment enclosure so as to maintain the relevant Type of Protection and provide a degree of strain relief

Note 1 to entry: See Figure A.1 for illustration of the terms used for cable glands.

3.10.1**clamping device**

<cable gland>

element of a cable gland for preventing tension or torsion in the cable from being transmitted to the connections

3.10.2**compression element**

<cable gland>

element of a cable gland compressing or displacing the sealing ring

3.10.3**sealing ring**

<cable gland>

element used in a cable gland to ensure the sealing between the cable gland and the cable

3.10.4**Ex Equipment cable gland**

<cable gland>

cable gland tested separately from the equipment enclosure but having an Ex Equipment certificate and which is intended to be fitted to an Ex Equipment enclosure

Note 1 to entry: This does not preclude an Ex Component certificate for cable glands.

3.10.5**cable transit device**

<cable gland>

an entry device, intended for one or more electric or fibre optic cables, with a seal made up of one or more separate elastomeric modules or parts of modules (modular internal seal), which are compressed together when the device is assembled and mounted as intended

Note 1 to entry: Cable transit devices serve as Ex Equipment Blanking Elements when the elastomeric modules provided allow for this function.

3.11**casting**

<non-metallic compound>

process of pouring a liquid compound at normal ambient pressure into a cast

3.12**certificate**

document that conveys the assurance of the conformity of a product, process, system, person, or organization with specified requirements

Note 1 to entry: The certificate is either the supplier's declaration of conformity or the purchaser's recognition of conformity or certification (as a result of action by a third party) as defined in ISO/IEC 17000.

3.12.1**Ex Component Certificate**

certificate prepared for an Ex Component (see 3.36)

3.12.2**Ex Equipment Certificate**

certificate prepared for Ex Equipment

3.13**coating**

material applied to a surface

3.14**conformal coating**

electrical insulating material applied as a coating to loaded printed circuit boards to produce a thin layer conforming to the surface in order to provide a protective barrier against deleterious effects from environmental conditions

3.15**compound**

<for encapsulation>

any thermosetting, thermoplastic, epoxy resin or elastomeric materials with or without fillers and/or additives, in their solid state

3.16**conduit entry**

means of introducing a conduit into Ex Equipment so as to maintain the relevant Type of Protection

3.17**connection facilities**

terminals, screws or other parts, used for the electrical connection of conductors

3.18**connections, factory**

terminations intended for connection during a manufacturing process under controlled conditions

3.19**connections, field-wiring**

terminations intended for connection by the installer in the field

3.20**continuous operating temperature**

COT

temperature range which ensures the stability and integrity of the material for the expected life of the equipment, or part, in its intended application

3.21**converter**

<for use with electric machines>

unit for electronic power conversion, changing one or more electrical characteristics and comprising one or more electronic switching devices and associated components, such as transformers, filters, commutation aids, controls, protections, and auxiliaries, if any

Note 1 to entry: A converter is also known by other terms. For example, a frequency converter, a converter drive, an inverter drive, a variable speed drive, an adjustable speed drive (ASD), or a variable frequency drive (VFD).

3.21.1**converter, soft-start**

<for use with electric machines>

converter which limits the input current to the electric machine during the starting process

Note 1 to entry: It is intended that the soft-start converter is used only during the starting process and is then isolated from the power system or bypassed when the electric machine is running.

3.22**degree of protection of enclosure**

IP

numerical classification according to IEC 60529 or IEC 60034-5 (as applicable) preceded by the symbol IP applied to the enclosure of equipment to provide:

- protection of persons against contact with, or approach to, live parts and against contact with moving parts (other than smooth rotating shafts and the like) inside the enclosure,
- protection of the equipment against ingress of solid foreign objects, and
- where indicated by the classification, protection of the equipment against harmful ingress of water

Note 1 to entry: The detailed test requirements for rotating electric machines are in IEC 60034-5.

Note 2 to entry: The enclosure which provides the degree of protection IP is not necessarily the same as the equipment enclosure providing the Type of Protection listed in Clause 1.

Note 3 to entry: An enclosure which provides the degree of protection required by one of the types of protection listed in Clause 1 will have been subjected to other tests prior to the tests for degree of protection. See 26.4.

3.23

draining device

device which permits liquids to flow out from an enclosure and which maintains the integrity of the Type of Protection

3.24

dust

generic term including both combustible dust and combustible flyings

3.24.1

combustible dust

finely divided solid particles, 500 µm or less in nominal size, which may form explosive mixtures with air at standard atmospheric pressure and temperatures

Note 1 to entry: This includes dust and grit as defined in ISO 4225.

Note 2 to entry: The term solid particles is intended to address particles in the solid phase and not the gaseous or liquid phase, but does not preclude a hollow particle.

3.24.1.1

conductive dust

combustible dust with electrical resistivity equal to or less than 1 kΩ·m

Note 1 to entry: ISO/IEC 80079-20-2 contains the test method for determining the electrical resistivity of dusts.

3.24.1.2

non-conductive dust

combustible dust with electrical resistivity greater than 1 kΩ·m

Note 1 to entry: ISO/IEC 80079-20-2 contains the test method for determining the electrical resistivity of dusts.

3.24.2

combustible flyings

solid particles, including fibres, where one dimension is greater than 500 µm in nominal size, which may form an explosive mixture with air at standard atmospheric pressure and temperature

Note 1 to entry: One dimension has a high ratio when compared to the other two dimensions

Note 2 to entry: Examples of flyings include carbon fibre, rayon, cotton (including cotton linters and cotton waste) sisal, jute, hemp, cocoa fibre, oakum and baled waste kapok.

3.25

dust-tight enclosure

enclosure capable of excluding the ingress of observable dust particle deposits

3.26

dust-protected enclosure

enclosure in which the ingress of dust is not totally excluded, but is unlikely to enter in sufficient quantity to interfere with the safe operation of the equipment and does not accumulate in a position within the enclosure where it is liable to cause an ignition hazard

3.27**duty cycle**

repetitive variation of load in which the cycle time is too short for thermal equilibrium to be attained in the first cycle

[SOURCE: IEC 60050-411:1996, 411-51-7]

3.28**elastomer**

a macromolecular material which returns rapidly to approximately its initial dimensions and shape after substantial deformation by a weak stress and release of the stress

Note 1 to entry: The definition applies to room temperature test conditions.

[SOURCE: IEC 60050-212:2010, 212-14-05]

3.29**encapsulation**

process of applying a compound to enclose an electrical device(s) by suitable means

3.30**enclosure**

all the walls, doors, covers, cable glands, rods, spindles, shafts, etc. which contribute to the Type of Protection or the degree of protection IP of the equipment

3.31**equipment**

general term including apparatus, fittings, devices, components, and the like used as a part of, or in connection with, an installation

3.31.1**equipment, electrical**

items applied as a whole or in part for the utilization of electrical energy

Note 1 to entry: These include, amongst others, items for the generation, transmission, distribution, storage, measurement, regulation, conversion and consumption of electrical energy and items for telecommunications.

3.31.2**equipment, fixed**

equipment fastened to a support, or otherwise secured in a specific location when energized

3.31.3**equipment, personal**

equipment intended to be worn by and in contact with a person's body during operation

3.31.4**equipment, portable**

equipment intended to be carried by a person during operation

Note 1 to entry: Portable equipment carried by a person during operation is sometimes referred to as hand-held equipment.

3.31.5**equipment, transportable**

equipment not intended to be carried by a person during operation nor intended for fixed installation

3.32 equipment grouping

classification system of equipment related to the explosive atmosphere for which they are intended to be used

Note 1 to entry: IEC 60079-0 identifies three equipment groups:

Group I, equipment for mines susceptible to fire damp;

Group II, which is divided into sub-groups, equipment for all places with an explosive gas atmosphere other than mines susceptible to fire damp

Group III, which is divided into sub-groups, equipment for all places with an explosive dust atmosphere other than mines susceptible to fire damp

3.33 Equipment Protection level

EPL

Level of Protection assigned to equipment based on its likelihood of becoming a source of ignition and distinguishing the differences between explosive gas atmospheres, explosive dust atmospheres, and the explosive atmospheres in mines susceptible to firedamp

3.33.1 EPL Ma

equipment for installation in a mine susceptible to firedamp, having a "very high" Level of Protection, which has sufficient security that it is unlikely to become an ignition source in normal operation, during expected malfunctions or during rare malfunctions, even when left energized in the presence of an outbreak of gas

3.33.2 EPL Mb

equipment for installation in a mine susceptible to firedamp, having a "high" Level of Protection, which has sufficient security that it is unlikely to become a source of ignition in normal operation or during expected malfunctions in the time span between there being an outbreak of gas and the equipment being de-energized

3.33.3 EPL Ga

equipment for explosive gas atmospheres, having a "very high" Level of Protection, which is not a source of ignition in normal operation, during expected malfunctions or during rare malfunctions

3.33.4 EPL Gb

equipment for explosive gas atmospheres, having a "high" Level of Protection, which is not a source of ignition in normal operation or during expected malfunctions

3.33.5 EPL Gc

equipment for explosive gas atmospheres, having an "enhanced" Level of Protection, which is not a source of ignition in normal operation and which may have some additional protection to ensure that it remains inactive as an ignition source in the case of regular expected occurrences (for example failure of a lamp)

3.33.6 EPL Da

equipment for explosive dust atmospheres, having a "very high" Level of Protection, which is not a source of ignition in normal operation, during expected malfunctions, or during rare malfunctions

3.33.7**EPL Db**

equipment for explosive dust atmospheres, having a "high" Level of Protection, which is not a source of ignition in normal operation or during expected malfunctions

3.33.8**EPL Dc**

equipment for explosive dust atmospheres, having an "enhanced" level of protection, which is not a source of ignition in normal operation and which may have some additional protection to ensure that it remains inactive as an ignition source in the case of regular expected occurrences (for example failure of a lamp)

3.34**Ex Equipment blanking element**

blanking element tested separately from the Ex Equipment enclosure but having an Ex Equipment certificate and which is intended to be fitted to an Ex Equipment enclosure

Note 1 to entry: This does not preclude an Ex Component certificate for blanking elements.

3.35**Ex Equipment thread adapter**

thread adapter tested separately from the Ex Equipment enclosure but having an Ex Equipment certificate and which is intended to be fitted to an Ex Equipment enclosure

Note 1 to entry: This does not preclude an Ex Component certificate for thread adapters.

3.36**Ex Component**

equipment intended to be part of Ex Equipment, marked with the symbol "U", which is not intended to be used alone, and requires additional consideration when incorporated into Ex Equipment

3.37**Ex Equipment**

explosion-protected equipment

Note 1 to entry: Such equipment often includes Ex Components, but additional evaluation is always required as part of their incorporation into equipment.

3.38**explosive atmosphere**

mixture with air, under atmospheric conditions, of flammable substances in the form of gas, vapour, or dust which, after ignition, permits self-sustaining propagation

3.39**explosive dust atmosphere**

mixture with air, under atmospheric conditions, of flammable substances in the form of dust, which, after ignition, permits self-sustaining propagation

3.40**explosive gas atmosphere**

mixture with air, under atmospheric conditions, of flammable substances in the form of gas or vapour, which, after ignition, permits self-sustaining flame propagation

3.41**explosive test mixture**

specified explosive mixture used for the testing of equipment for explosive gas atmospheres

3.42**fault, countable**

fault which occurs in parts of electrical equipment conforming to the constructional requirements of the standard for the Type of Protection being considered

3.43**fault, non-countable**

fault which occurs in parts of electrical apparatus not conforming to the constructional requirements of the standard for the Type of Protection being considered

3.44**firedamp**

flammable mixture of gases naturally occurring in a mine

Note 1 to entry: Firedamp consists mainly of methane, but always contains small quantities of other gases, such as nitrogen, carbon dioxide, and hydrogen, and sometimes ethane and carbon monoxide. The terms firedamp and methane are used frequently in mining practice as synonyms.

3.45**free space**

intentionally created space surrounding components or space inside components

3.46**fuse**

a device that by the fusing of one or more of its specially designed and proportioned components intended to melt under the action of current exceeding some definite value for a definite period of time, opens the circuit in which it is inserted by breaking the current when this exceeds a given value for a sufficient time

3.47**galvanic isolation**

arrangement within equipment which permits the transfer of signals or power between two circuits without any direct electrical connection between the two

Note 1 to entry: Galvanic isolation frequently utilizes either magnetic (transformer or relay) or opto-coupled elements.

3.48**gasket**

compressible element provided in a joint of an enclosure to provide a degree of protection against the ingress of solid foreign objects or against the ingress of water

3.49**gas**

gaseous state of a substance that cannot reach equilibrium with its liquid or solid state in the temperature and pressure range of interest

Note 1 to entry: This is a simplification of the scientific definition, and merely requires that the substance is above its boiling point or sublimation point at the ambient temperature and pressure.

3.50**hybrid mixture**

mixture of a flammable gas or vapour with a dust

Note 1 to entry: According to ISO/IEC 80079-20-2, the term “dust” is defined as including both combustible dust and combustible flyings

3.51**infallible separation**

separation between electrically conductive parts, not considered as subject to short circuits, when in conformity with the “infallible” constructional requirements of the standard for the Type of Protection being considered

3.52**joint**

place where the corresponding surfaces of two parts of an enclosure, or the conjunction of two enclosures, come together

3.53**Level of Protection**

subdivision of a Type of Protection, correlating with the Equipment Protection Level, that differentiates the likelihood of the equipment becoming a source of ignition

Note 1 to entry: For example, Type of Protection intrinsic safety “i” is subdivided into Levels of Protection “ia”, “ib”, and “ic”; which correlate with Equipment Protection Levels Ga, Gb, and Gc (for explosive gas atmospheres).

3.54**limiting temperature**

maximum permissible temperature for equipment or parts of equipment equal to the lower of the two temperatures determined by:

- a) the maximum surface temperature;
- b) the thermal stability of the materials used

3.55**lower flammable limit****LFL**

concentration of flammable gas or vapour in air below which an explosive gas atmosphere does not form (see IEC 60079-20-1)

Note 1 to entry: For the purposes of Ex Equipment, this was previously referred to as the lower explosive limit (LEL).

Note 2 to entry: The concentration may be expressed as either a volume fraction or a mass per unit volume.

3.56**malfunction**

situation where equipment or components do not perform their intended function with respect to explosion protection

Note 1 to entry: For the purposes of this standard this can happen due to a variety of reasons, including:

- failure of one (or more) of the component parts of the equipment or components;
- external disturbances (e.g. shocks, vibration, electromagnetic fields);
- design error or deficiency (e.g. software errors);
- disturbance of the power supply or other services;
- loss of control by the operator (especially for portable equipment).

Note 2 to entry: Some earlier editions of the Type of Protection standards referred to a “malfunction” as a “fault”.

3.56.1**malfunction, expected**

disturbances or equipment malfunctions which normally occur in practice

3.56.2**malfunction, rare**

type of malfunction, which may happen, but only in rare instances

Note 1 to entry: Two independent expected malfunctions which, separately, would not create a source of ignition, but which, in combination, do create a source of ignition, are regarded as a single rare malfunction

3.57

maximum surface temperature

highest temperature which is attained in service under the most adverse conditions (but within the specified tolerances) by any part or surface of Ex Equipment

3.58

minimum ignition temperature of an explosive gas atmosphere

lowest temperature of a heated surface which, under specified conditions according to IEC 60079-20-1, will ignite a flammable substance in the form of a gas or vapour mixture with air

Note 1 to entry: This term and "Auto-Ignition Temperature" are often used interchangeably

3.59

minimum ignition temperature of a dust layer

lowest temperature of a hot surface at which ignition occurs in a dust layer under specified test conditions

Note 1 to entry: The ignition temperature of a dust layer may be determined by the test method given in ISO/IEC 80079-20-2.

3.60

minimum ignition temperature of a dust cloud

lowest temperature of a hot surface on which the most ignitable mixture of the dust with air is ignited under specified test conditions

Note 1 to entry: The ignition temperature of a dust cloud may be determined by the test method given in ISO/IEC 80079-20-2.

3.61

mist

liquid released through a small opening, at temperatures below its flash point, resulting in extremely small droplets forming a cloud

3.62

normal operation

operation of equipment conforming electrically and mechanically with its design specification and used within the limits specified by the manufacturer

Note 1 to entry: The limits specified by the manufacturer may include persistent operational conditions, e.g. operation on a duty cycle.

Note 2 to entry: Variation of the supply voltage within stated limits and any other operational tolerance is part of normal operation.

Note 3 to entry: For electric machines, normal operation is specified based on the duty type (S1...S10 per IEC 60034-1).

3.63

overvoltage category

numeral defining a transient overvoltage condition

Note 1 to entry: Overvoltage categories I, II, III and IV are used, see IEC 60664-1.

3.64

plastic

a material which contains as an essential ingredient a high polymer and which at some stage in its processing into finished products can be shaped by flow

Note 1 to entry: Elastomers, which are also shaped by flow, are not considered as plastics.

[SOURCE: IEC 60050-212:2010, 212-04-02]

3.65

pollution degree

numeral characterizing the expected pollution of the micro-environment

Note 1 to entry: Pollution degrees 1, 2, 3 and 4 are used, see IEC 60664-1.

3.66

propagating brush discharge

highly energetic electrostatic discharge from an insulating sheet, layer, or coating on a grounded conductive surface or from a material of high resistivity and high breakdown voltage with the two surfaces highly charged to opposite polarity

3.67

protective device

device provided to interrupt an electric circuit in case a parameter exceeds a predetermined value

Note 1 to entry: Parameters often include current, temperature, pressure flow etc.

3.68

pyrophoric substance

substance that ignites spontaneously on exposure to air (for example phosphorus) or water (for example potassium or sodium)

Note 1 to entry: Pyrophoric substances are outside the scope of IEC 60079-0

3.69

radio frequency

electromagnetic waves from 9 kHz to 60 GHz

3.69.1

continuous transmission

transmission where the duration of the pulse is greater than half of the thermal initiation time

3.69.2

pulsed transmission

transmission where the duration of the pulse is shorter than half of the thermal initiation time, but the time between two consecutive pulses is longer than three times the thermal initiation time

3.69.3

thermal initiation time

time (over which the threshold power is averaged) during which energy deposited by the spark accumulates in a small volume of gas around it without significant thermal dissipation

Note 1 to entry: For times shorter than the thermal initiation time the total energy deposited by the spark will determine whether or not ignition occurs. For increasingly longer times, the power or rate at which energy is deposited becomes the determining factor for ignition.

3.69.4

threshold energy

Z_{th}

for a pulsed radio-frequency discharge, the maximum energy of the single pulse which can be extracted from the receiving body

3.69.5 threshold power

P_{th}
effective output power of the transmitter multiplied by the antenna gain

Note 1 to entry: The gain is produced by an antenna concentrating radiation in a particular direction and is always related to a specified reference antenna

Note 2 to entry: The threshold power is considered to be equal to the Effective Isotropic Radiated Power (EIRP) per ITU-R BS.561-2.

3.69.6 antenna gain

gain produced by an antenna concentrating radiation in a particular direction

Note 1 to entry: The gain of antennas is frequently less than unity.

3.70 rated value

value, assigned generally by the manufacturer, for a specified operating condition of a component, device or apparatus

3.71 rated insulation voltage

RMS withstand voltage value assigned by the manufacturer to the equipment or to a part of it, characterizing the specified (long-term) withstand capability of its insulation

Note 1 to entry: The rated insulation voltage is not necessarily equal to the rated voltage of equipment which is primarily related to functional performance.

3.72 rating

set of rated values and operating conditions

3.73 recurring peak voltage

maximum peak value of periodic excursions of the voltage waveform resulting from distortions of an AC voltage or from AC components superimposed on a DC voltage

Note 1 to entry: Random overvoltages, for example due to occasional switching, are not considered as recurring peak voltages.

3.74 related drawing

drawing or document not listed in the certificate but linked to the schedule drawing, and used for example, for detailed manufacture of component parts

3.75 safety device

device intended for use inside or outside explosive atmospheres but required for or contributing to the safe functioning of equipment and protective systems with respect to the risks of explosion

3.76 schedule drawing

drawing or document listed in the certificate or test report

3.77 separation element

mechanical element, inside the equipment, which separates different parts of the equipment with different EPLs

Note 1 to entry: A separation element consists of a mechanical partition wall, which may be combined with a flameproof joint or natural ventilation.

3.78**serviceable condition**

condition which permits a replacement or reclaimed component part to be used without prejudice to the performance or explosion protection aspects of the equipment, with due regard to the schedule drawings, as applicable, in which such a component part is used

3.79**service temperature**

maximum or minimum temperature reached at specific points of the equipment when the equipment is operating at rated conditions, including ambient temperature and any external sources of heating or cooling(see 5.2)

Note 1 to entry: Equipment may reach different service temperatures in different parts.

3.80**solid insulation**

electrical insulation material which is extruded or moulded, but not poured

Note 1 to entry: Insulators fabricated from two or more pieces of electrical insulating material, which are solidly bonded together may be considered as solid. The term solid insulation describes the final form and not necessarily the form in which they are initially applied. For windings of electrical machines, the process of using varnish as a means of consolidating and insulating the winding is considered to result in solid insulation, irrespective of how the varnish is applied.

3.81**spacings, electrical**

separation distances between conductive parts at different electrical potentials

3.81.1**clearance**

shortest distance in air between two conductive parts

3.81.2**creepage distance**

shortest distance along the surface of a solid insulating material, in contact with air, between two conductive parts

3.81.3**distance through casting compound**

shortest distance through a casting compound between two conductive parts

3.81.4**distance through solid insulation**

shortest distance through solid insulation between two conductive parts

3.81.5**distance under coating**

shortest distance between conductive parts along the surface of an insulating medium covered with insulating coating

3.82**special fastener**

specific form of fastening device in accordance with IEC 60079-0

3.83**symbol “U”**

suffix to the certificate number used to denote an Ex Component

Note 1 to entry: The symbol “U” is used to identify that the equipment is incomplete and is not suitable for installation without further evaluation.

3.84

symbol “X”

suffix to the certificate number used to denote Specific Conditions of Use for Ex Equipment

Note 1 to entry: The symbol “X” is used to provide a means of identifying that essential information for the installation, use, and maintenance of the equipment is contained within the certificate.

3.85

temperature class

classification system of Ex Equipment, based on its maximum surface temperature, related to the specific explosive gas atmosphere for which it is intended to be used

3.86

termination compartment

compartment containing connection facilities

3.87

test, routine

test to which each individual device is subjected during or after manufacture to ascertain whether it complies with certain criteria

3.88

test, type

test of one or more devices made to a certain design to show that the design meets certain specifications

3.89

Type of Protection

specific measures applied to equipment to avoid ignition of a surrounding explosive atmosphere

3.90

upper flammable limit

UFL

concentration of flammable gas or vapour in air above which an explosive gas atmosphere does not form (see IEC 60079-20-1)

Note 1 to entry: For the purposes of Ex Equipment, this was previously referred to as the upper explosive limit (UEL).

Note 2 to entry: The concentration may be expressed as either a volume fraction or a mass per unit volume.

3.91

vapour

gaseous state of a substance that can reach equilibrium with its liquid or solid state in the temperature and pressure range of interest

Note 1 to entry: This is a simplification of the scientific definition, and merely requires that the substance is below its boiling point or sublimation point at the ambient temperature and pressure.

3.92

void

unintentional space created as a consequence of the encapsulation or filling process

3.93

working voltage

highest RMS value of the AC or DC voltage across any particular insulation which can occur when the equipment is supplied at rated voltage

Note 1 to entry: Transients are disregarded.

Note 2 to entry: Both open-circuit conditions and normal operating conditions are taken into account.

4 Equipment grouping

4.1 General

Equipment for explosive atmospheres is divided into groups as shown in 4.2, 4.3, and 4.4:

4.2 Group I

Equipment of Group I is intended for use in mines susceptible to firedamp.

NOTE The types of protection for Group I take into account the ignition of both firedamp and coal dust along with enhanced physical protection for equipment used underground.

Equipment intended for mines where the atmosphere, in addition to firedamp, may contain significant proportions of other flammable gases (i.e. other than methane), shall be constructed and tested in accordance with the requirements relating to Group I and also to the subdivision of Group II corresponding to the other significant flammable gases.

4.3 Group II

Equipment of Group II is intended for use in areas with an explosive gas atmosphere other than mines susceptible to firedamp.

Equipment of Group II is subdivided according to the nature of the explosive gas atmosphere for which it is intended.

Group II subdivisions:

- IIA, a typical gas is propane;
- IIB, a typical gas is ethylene;
- IIC, typical gases are hydrogen and acetylene.

NOTE 1 This subdivision is based on the maximum experimental safe gap (MESG) or the minimum igniting current ratio (MIC ratio) of the explosive gas atmosphere in which the equipment may be installed. (See IEC 60079-20-1).

NOTE 2 For external non-metallic materials of equipment, the subdivision is based on the electrostatic charging risk for external surface areas (see 7.4.2).

NOTE 3 Equipment marked IIB is suitable for applications requiring Group IIA equipment. Similarly, equipment marked IIC is suitable for applications requiring Group IIA or Group IIB equipment.

4.4 Group III

Equipment of Group III is intended for use in areas with an explosive dust atmosphere other than mines susceptible to firedamp.

Equipment of Group III is subdivided according to the nature of the explosive dust atmosphere for which it is intended.

Group III subdivisions:

- IIIA: combustible flyings;
- IIIB: non-conductive dust;
- IIIC: conductive dust.

NOTE Equipment marked IIIB is suitable for applications requiring Group IIIA equipment. Similarly, equipment marked IIIC is suitable for applications requiring Group IIIA or Group IIIB equipment.

4.5 Equipment for a particular explosive gas atmosphere

The equipment may be tested for a particular explosive gas atmosphere. In this case, the information shall be recorded on the certificate and the equipment marked accordingly.

5 Temperatures

5.1 Environmental influences

5.1.1 Ambient temperature

Equipment designed for use in a normal ambient temperature range of $-20\text{ }^{\circ}\text{C}$ to $+40\text{ }^{\circ}\text{C}$ does not require marking of the ambient temperature range. However, equipment designed for use in other than this normal ambient temperature range is considered to be special. The marking shall then include either the symbol T_a or T_{amb} together with both the upper and lower ambient temperatures or, if this is impracticable, the symbol “X” shall be used to indicate specific conditions of use that include the upper and lower ambient temperatures. See item e) of 29.3 and Table 1.

NOTE The ambient temperature range is permitted to be a reduced range, e.g. $-5\text{ }^{\circ}\text{C} \leq T_{amb} \leq 15\text{ }^{\circ}\text{C}$.

Table 1 – Ambient temperatures in service and additional marking

Equipment	Ambient temperature in service	Additional marking
Normal	Maximum: $+40\text{ }^{\circ}\text{C}$ Minimum: $-20\text{ }^{\circ}\text{C}$	None
Special	Specified by the manufacturer	T_a or T_{amb} with the special range, for example, $-30\text{ }^{\circ}\text{C} \leq T_a \leq +40\text{ }^{\circ}\text{C}$ or the symbol “X”

5.1.2 External source of heating or cooling

Where the equipment is intended to be physically connected to or influenced by a separate external source of heating or cooling, such as a heated or cooled process vessel or pipeline, the ratings of the external source shall be specified in the certificate and in the manufacturer's instructions.

NOTE 1 The external source of heating or cooling is frequently referred to as the “process temperature”.

NOTE 2 The way in which these ratings are expressed will vary according to the nature of the source and the installation. For sources generally larger than the equipment, the maximum or minimum temperature will usually be sufficient. For sources generally smaller than the equipment, or for heat conduction through thermal insulation, the rate of heat flow may be appropriate. Alternatively, the rating is often expressed by specification of a temperature at a defined accessible point on the equipment.

NOTE 3 The influence of radiated heat may need to be considered on the final installation. See IEC 60079-14.

5.2 Service temperature

Where this standard, or the standard for the specific Type of Protection, requires the service temperature to be determined at any place in the equipment, the temperature shall be determined for the rating of the equipment when the equipment is subjected to maximum or minimum ambient temperature and, where relevant, the maximum rated external source of heating or cooling. Service temperature testing, when required, shall be in accordance with 26.5.1.

For EPL Da equipment, the same dust layer as applied in 5.3.2.3.1 shall be applied when determining the service temperature.

For EPL Db equipment with a layer of dust, the same dust layers as applied in b) or c) of 5.3.2.3.2, as applicable, shall be applied when determining the service temperature.

Where the temperature range of an Ex Component is dependent on the service temperature range of one or more of the materials of construction on which the Type of Protection depends, the permitted temperature range for the Ex Component shall be indicated in the Schedule of Limitations. See 13.5.

NOTE The rating of the electrical equipment includes the ambient temperature, the electrical supply and load, duty cycle or duty type, as assigned by the manufacturer, typically as shown in the marking.

5.3 Maximum surface temperature

5.3.1 Determination of maximum surface temperature

Maximum surface temperature shall be determined according to 26.5.1 considering the maximum ambient temperature and, where relevant, the maximum rated external source of heating.

5.3.2 Limitation of maximum surface temperature

5.3.2.1 Group I electrical equipment

For electrical equipment of Group I, the maximum surface temperature shall be specified in relevant documentation according to Clause 24.

This maximum surface temperature shall not exceed:

- 150 °C on any surface where coal dust can form a layer,
- 450 °C where coal dust is not likely to form a layer (i.e., inside of a dust-protected enclosure).

5.3.2.2 Group II electrical equipment

The maximum surface temperature determined (see 26.5.1) shall not exceed:

- the temperature class assigned (see Table 2), or
- the maximum surface temperature assigned, or
- if appropriate, the ignition temperature of the specific gas for which it is intended.

Table 2 – Classification of maximum surface temperatures for Group II electrical equipment

Temperature class	Maximum surface temperature °C
T1	≤ 450
T2	≤ 300
T3	≤ 200
T4	≤ 135
T5	≤ 100
T6	≤ 85

More than one temperature class may be established for different ambient temperatures and different external sources of heating and cooling.

5.3.2.3 Group III electrical equipment

5.3.2.3.1 Maximum surface temperature for EPL Da

The maximum surface temperature shall be determined **with** a layer depth of at least 200 mm of dust surrounding all sides of the equipment according to 26.5.1.

NOTE Dust depth of more than 200 mm does not give rise to a further temperature increase that would need to be taken into account.

5.3.2.3.2 Maximum surface temperature for EPL Db

The maximum surface temperature for EPL Db can be determined according to any one of the following three configurations.

- a) Maximum surface temperature determined without a layer of dust for EPL Db.

The maximum surface temperature determined without a layer of dust according to 26.5.1 shall not exceed the maximum surface temperature assigned.

- b) Maximum surface temperature with respect to a specified layer of dust for EPL Db.

In addition to the maximum surface temperature required in a) above, the maximum surface temperature may also be determined according to 26.5.1 for a specified layer depth, (maximum surface temperature marking prefix $T_{\text{specified layer depth}}$), of dust surrounding all sides of the equipment. The maximum specified layer depth shall not exceed 200 mm.

NOTE 1 Dust depth of more than 200 mm does not give rise to a further temperature increase.

- c) Maximum surface temperature with respect to a layer of dust with a specified orientation of the equipment for EPL Db.

If one or more specific orientations are given in the instructions, tests shall be carried out according to 26.5.1 with a layer of dust on the surfaces on which the dust can accumulate (for each orientation, (maximum surface temperature marking prefix T_L), and the certificate number shall include the suffix “X” to indicate this specific condition of use in accordance with item d) of 29.5.

NOTE 2 Additional information on the application of equipment where dust layers up to 50 mm may accumulate on the equipment is given in IEC 60079-14.

5.3.2.3.3 Maximum surface temperature determined without a layer of dust for EPL Dc

The maximum surface temperature determined **without** a layer of dust according to 26.5.1 shall not exceed the maximum surface temperature assigned.

5.3.3 Small component temperature for Group I or Group II electrical equipment

NOTE There is both theoretical and practical evidence to show that the smaller the heated surface, the higher the surface temperature required to ignite a given explosive atmosphere.

Small components, for example transistors or resistors, whose temperature exceeds that permitted for the temperature classification, shall be acceptable providing that they conform to one of the following:

- a) when tested in accordance with 26.5.3, small components shall not cause ignition of the flammable mixture and any deformation or deterioration caused by the higher temperature shall not impair the Type of Protection; or
- b) for T4 and Group I classification, small components shall conform to Table 3 and Table 4; or
- c) for T5 classification, the surface temperature of a component with a surface area smaller than 1 000 mm² (excluding lead wires) shall not exceed 150 °C.