NOTICE: This standard has either been superceded and replaced by a new version or discontinued.
Contact ASTM International (www.astm.org) for the latest information.

S

Designation: D 5445 – 02

Standard Practice for Pictorial Markings for Handling of Goods[1]

This standard is issued under the fixed designation D 5445; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This practice establishes a set of symbols to be used for marking of packages or containers to indicate special handling and storage requirements.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*

D 996 Terminology of Packaging and Distribution Environments[2]

2.2 *ISO Standards:*

ISO 780 Pictorial Marking for Handling of Goods[3]

ISO 7000 Registration of Markings and Symbols[3]

3. Terminology

3.1 *Definitions*—General definitions for packaging and distribution are found in Terminology D 996.

4. Significance and Use

4.1 Packages are often marked with handling instructions in the language of the country of origin. While this may safeguard the consignment to some extent, it is of little value for goods consigned to, or through, countries using different languages, and of no value at all if people unloading the packages are illiterate. Pictorial symbols offer the most likely means of conveying the consignor's intention and their adoption will, therefore, undoubtedly reduce loss and damage through incorrect handling. The use of pictorial symbols does not provide any guarantee of satisfactory handling; proper protective packaging is therefore of primary importance.

5. Symbols

5.1 *Display of Symbols*—Symbols may appear on a label or should preferably be printed directly on the package. It is recommended that printed symbols be painted, stenciled (see Note 1), preprinted or otherwise reproduced, as specified herein. Affirmative symbols need not be framed by border lines, but all negative symbols, that is, **"DO NOT ... ,"** shall have borders with a slash mark across.

NOTE 1—For stencilling, the symbols may be provided with bars if required (see Appendix X1).

5.2 *Color of Symbols*— The preferred color for symbols is black. If the color of the package is such that the symbol would not show clearly, provide a panel of a suitable contrasting color, preferably white, as a background. Take care to avoid the use of colors that could lead to confusion with the labeling of dangerous goods. The color red may be used when increased emphasis is required to focus attention of package handlers.

5.3 *Size of Symbols*— The suggested sizes of symbols shall be 100, 150, or 200 mm (4, 6, or 8 in.). The size or shape of the package may, however, necessitate use of larger or smaller sizes for the symbols, scaled proportionately.

5.4 *Number, Location, and Position of Symbols*:

5.4.1 Use only those pictorial markings required for the package.

5.4.2 The number of identical symbols to be affixed to any package depends on its size and shape (see remarks column for each symbol).

5.4.3 When packages are formed into a unit load, locate symbols so as to ensure they are visible (see Symbol 2).

5.4.4 Give particular attention to the correct application of the marks. Faulty application may lead to misinterpretation. Apply Symbols 4, 6, 7, and 32 in their correct respective positions to convey their meanings clearly and fully.

6. Handling Instructions

6.1 Indicate handling instructions on packages by using the corresponding symbols given in the remarks column of each symbol. Symbol 1 contains two messages.

[1] This practice is under the jurisdiction of ASTM Committee D10 on Packaging and is the direct responsibility of Subcommittee D10.11 on Terminology.

Current edition approved June 10, 2002. Published December 2002. Originally approved in 1993. Last previous edition approved in 2001 as D 5445 – 01.

[2] *Annual Book of ASTM Standards*, Vol 15.09.

[3] Available from American National Standards Institute, 11 W. 42nd St., New York, NY 10017.

Copyright © ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959, United States.

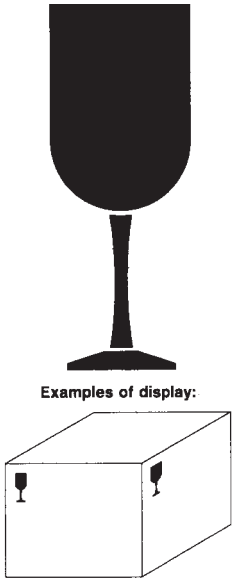
Documents
Document Sharing Hub
Full document details: ASTM D5445-02

NOTICE: This standard has either been superceded and replaced by a new version or discontinued.
Contact ASTM International (www.astm.org) for the latest information.

6.2 If necessary the cautionary basic text may appear below the symbol in English or in the national language of the country of destination, or both. However, to the extent possible, instructions should be written in languages commonly used in international trade.

7. Keywords

7.1 handling; packaging; pictorial markings; symbols



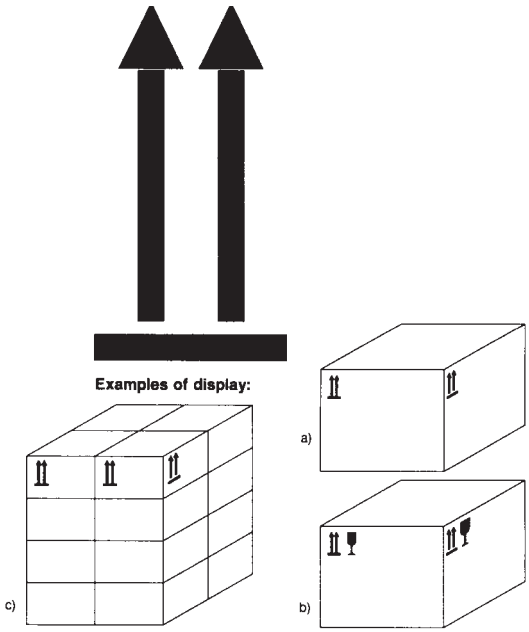
FUNCTION: To indicate a) that the contents of the package are fragile;
b) That it has to be handled with care

REMARKS: Place on at least two adjacent sides in upper corner
When used with symbol 2, that symbol shall be closest to corner (see 2b)
ISO 7000/ No. 0621

SYMBOL 1 "Fragile Handle With Care"

Documents
Document Sharing Hub
Full document details: ASTM D5445-02

NOTICE: This standard has either been superceded and replaced by a new version or discontinued.
Contact ASTM International (www.astm.org) for the latest information.



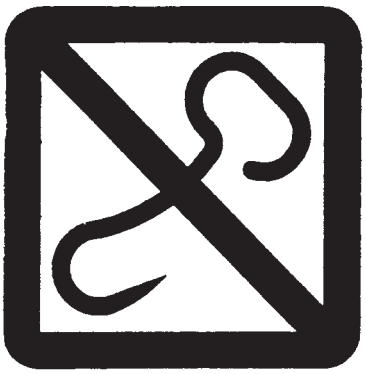
FUNCTION: To indicate the correct upright position of the package

REMARKS: Shall be shown near the left hand upper corner on all four upright sides of the package

Arrows should never be shown on top of the package

ISO 7000/ No. 0623

SYMBOL 2 "This Way Up"



FUNCTION: To indicate that hooks are prohibited for lifting the package

REMARKS: For bags, symbol should be visible no matter how bags are stacked

This symbol is different than the ISO standard symbol for the same meaning or implication

SYMBOL 3 "Use No Hooks"

NOTE 1—See ISO symbols which are listed in the appendix.

FUNCTION: To indicate where the slings shall be placed for lifting the package

REMARKS: Place on at least two opposite faces of the package

ISO 7000/ No. 0625

SYMBOL 4 "Sling Here"

Documents
Document Sharing Hub
Full document details: ASTM D5445-02

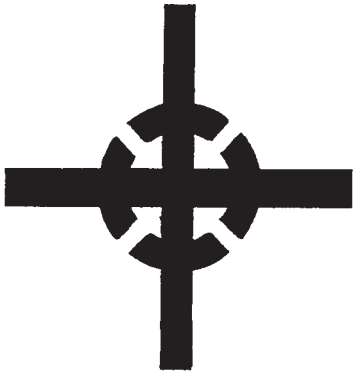
NOTICE: This standard has either been superceded and replaced by a new version or discontinued.
Contact ASTM International (www.astm.org) for the latest information.

FUNCTION: To indicate that the package shall be kept dry

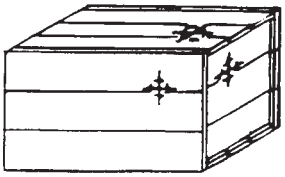
REMARKS: Place on at least two adjacent sides in upper corner

ISO 7000/ No. 0626

SYMBOL 5 "Keep Dry"



Examples of display:



FUNCTION: To indicate the center of gravity of the package

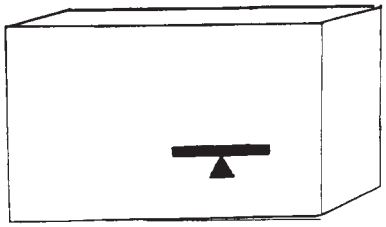
Example shows center of gravity not identical to that assumed by geometrical shape of package

REMARKS: Place on all six sides of package, relating to real position of center of gravity when different than geometric center

ISO 7000/ No. 0627

SYMBOL 6 "Center of Gravity"

Examples of display:



FUNCTION: To indicate center of balance in plane parallel to floor

REMARKS: Place on at least two opposite sides of package, whenever center of balance is different than geometric center

SYMBOL 7 "Center of Balance"

FUNCTION: To indicate that the package is top heavy and may tip over easily

REMARKS: Place on at least two opposite sides of package

Use on any package over 90 kg (200 lb) weight and over 1.2 m (48 in.) high where center of gravity is higher than ½ standing height and height is two times or greater than shorter base dimension

Required in National Motor Freight Classification Item 680

SYMBOL 8 "Package May Tip Over Easily"

Documents
Document Sharing Hub
Full document details: ASTM D5445-02

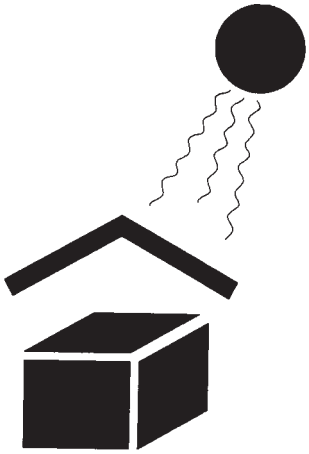
NOTICE: This standard has either been superceded and replaced by a new version or discontinued.
Contact ASTM International (www.astm.org) for the latest information.

FUNCTION: To indicate that the package shall not be rolled while handling

REMARKS: This symbol is different than the ISO standard symbol for the same meaning or implication

SYMBOL 9 "Do Not Roll"

NOTE 1—See ISO symbols which are listed in the appendix.

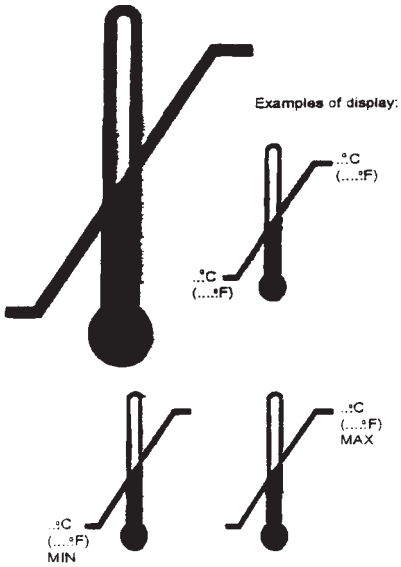


FUNCTION: To indicate that the package shall be kept away from heat

SYMBOL 10 "Keep Away from Heat"

FUNCTION: To indicate that the package shall be kept away from cold

SYMBOL 11 "Keep Away from Cold"



FUNCTION: To indicate the temperature limits within which the package shall be kept and handled

REMARKS: ISO 7000/ No. 0632

SYMBOL 12 "Temperature Limits"

Documents
Document Sharing Hub
Full document details: ASTM D5445-02