



Designation: F985 – 00(Reapproved 2006)

An American National Standard

Standard Specification for Panama Canal Pilot Platform¹

This standard is issued under the fixed designation F985; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification provides design and construction details for Panama Canal pilot platforms.

1.2 Platforms shall be placed aboard the vessel in accordance with the requirements of the Panama Canal Commission and Title 35 of the Code of Federal Regulations.

1.3 The values stated in metric units are to be regarded as the standard.

2. Referenced Documents

2.1 *ASTM Standards*:²

B221 Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

2.2 *Federal Standard*:

Code of Federal Regulations, Title 35 Panama Canal Regulations (Parts 1 through 299)³

¹ This specification is under the jurisdiction of ASTM Committee F25 on Ships and Marine Technology and is the direct responsibility of Subcommittee F25.03 on Outfitting and Deck Machinery.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401.

3. Ordering Information

3.1 Pilot platforms shall be ordered by this ASTM designation and year of issue.

3.2 Paint finish (if other than standard).

4. Materials and Methods

4.1 Platforms shall be welded-aluminum construction in accordance with Specification **B221**, Alloy 5086.

4.2 Decking shall be serrated-aluminum grating.

4.3 Canopy shall be of vinyl-nylon construction with sewn seams and metallic grommets.

4.4 Canopy tie-downs shall be 1/8-in. (DN 4-mm) nylon line.

4.5 Paint finish, if required, shall be in accordance with customer specifications.

5. Dimensions, Weight, and Permissible Variations

5.1 Dimensions as indicated in **Figs. 1-7**.

5.2 The approximate unit weight is 1250 N.

5.3 The construction tolerance is 4 mm, except bolt hole location 1 mm.

6. Workmanship, Finish, and Appearance

6.1 Shelters shall be free of weld splatter, sharp edges, and burrs injurious to personnel.

7. Keywords

7.1 Panama Canal; pilot platform

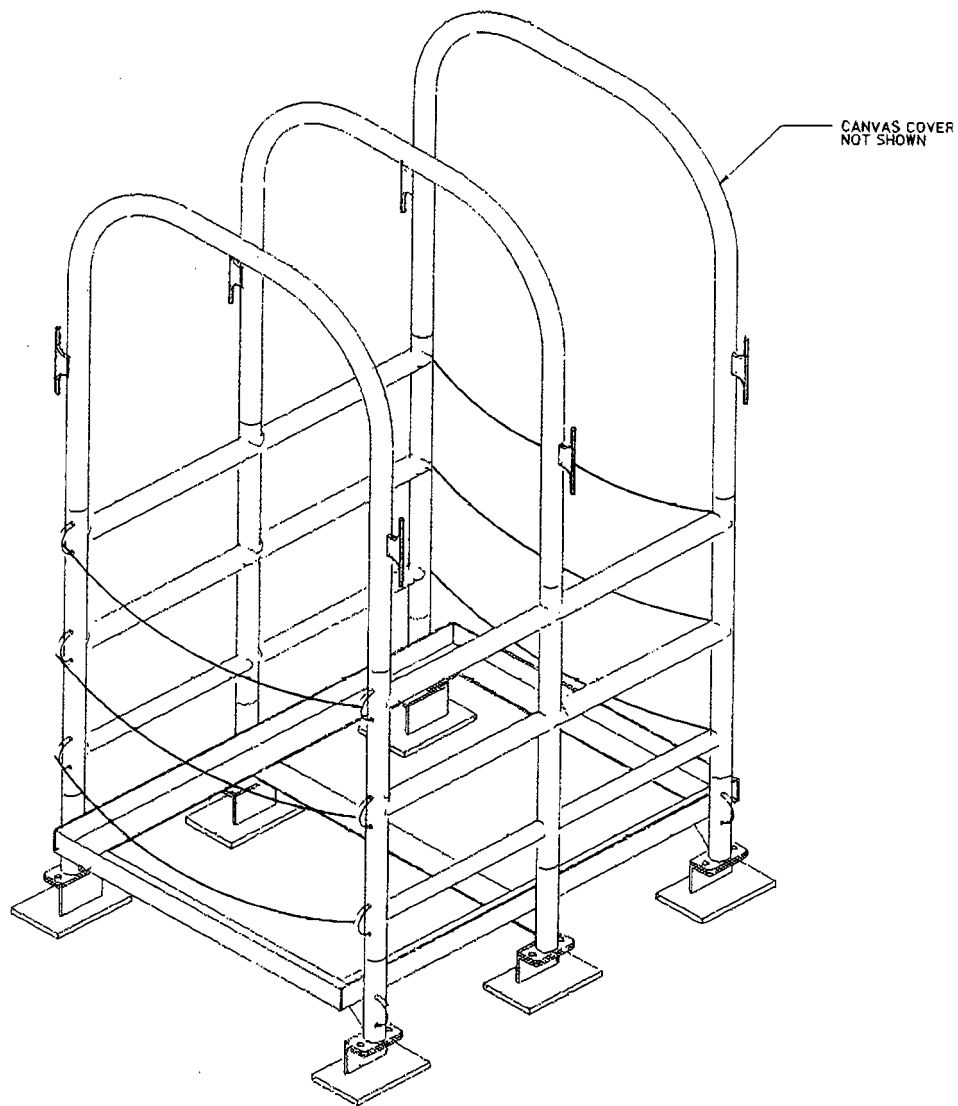


FIG. 1 Pilot Platform

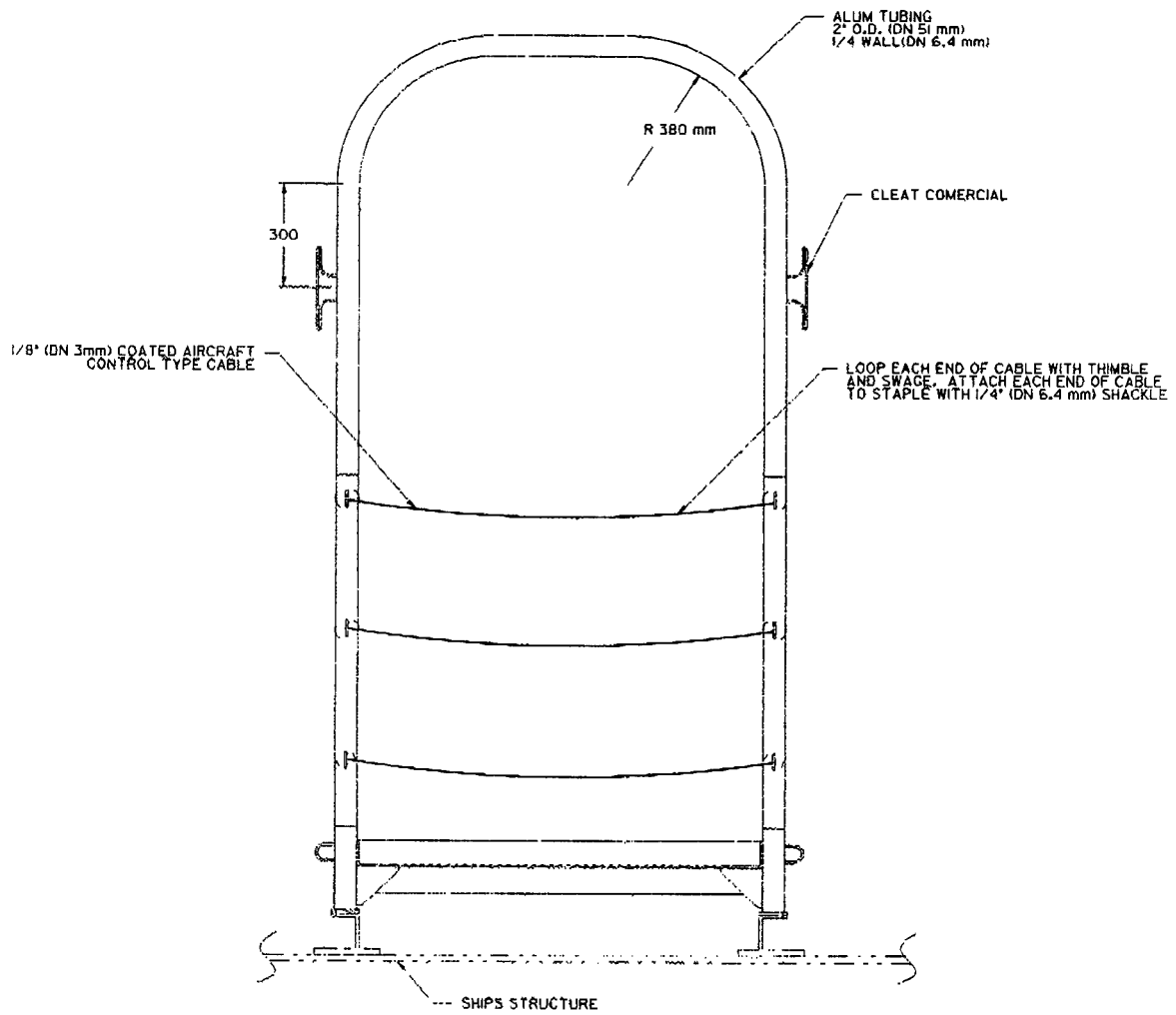


FIG. 2 Front View