



DS 36-102-
24 August 2006

Data Sheet for Vickers Hardness Test for Butt Welds

1	Facility Location:		
2	Unit:	Item/Tag No.:	
3	Div	Dept	Location
4	Base Metal	(1) P. No	Group No.
5		(2) P. No	Group No.
6	Thickness ☐ mm ☐ in	(1)	(2)
7	Filler Metal		
8	Postweld Heat Treatment (PWHT)		
9	Position		
10	Test By	Date	
11	Fabricator		
12	Fabricator Welding Procedure No.		
	1ST SIDE WELDED HV10		2ND SIDE WELDED HV10
13	1 BM	9 BM	
14	2 HAZ	10 HAZ	
15	3 HAZ	11 HAZ	
16	4 WM	12 WM	
17	5 WM	13 WM	
18	6 HAZ	14 HAZ	
19	7 HAZ	15 HAZ	
20	8 BM	16 BM	
21	*CENTER OF COARSE-GRAINED ZONE **IF UNUSUALLY DEEP DECARBURIZATION IS NOTED, INDENTIONS SHOULD BE MADE 1MM BEYOND THE DECARBURIZED REGION.		
22	NO	DATE	REVISION
23			
24			
25			



Data Sheet for Vickers Hardness Test for Fillet and Tee Welds

1	Facility Location:				
2	Unit:		Item/Tag No.:		
3	Div	Dept	Location		
4	Base Metal	(1) P. No	Group No.		
5		(2) P. No	Group No.		
6	Thickness ☐ mm ☐ in	(1)	(2)		
7	Filler Metal				
8	Postweld Heat Treatment (PWHT)				
9	Position				
10	Test By		Date		
11	Fabricator				
12	Fabricator Welding Procedure No.				
	HV10		HV10		
13	1 BM		5 WM		
14	2 HAZ		6 HAZ		
15	3 HAZ		7 HAZ		
16	4 WM		8 BM		
17					
	NO	DATE	REVISION	BY	APP.
18					
19					
20					
21					