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Guidance on Industry Standard for Vee Anchoring Systems

GIS 72-102

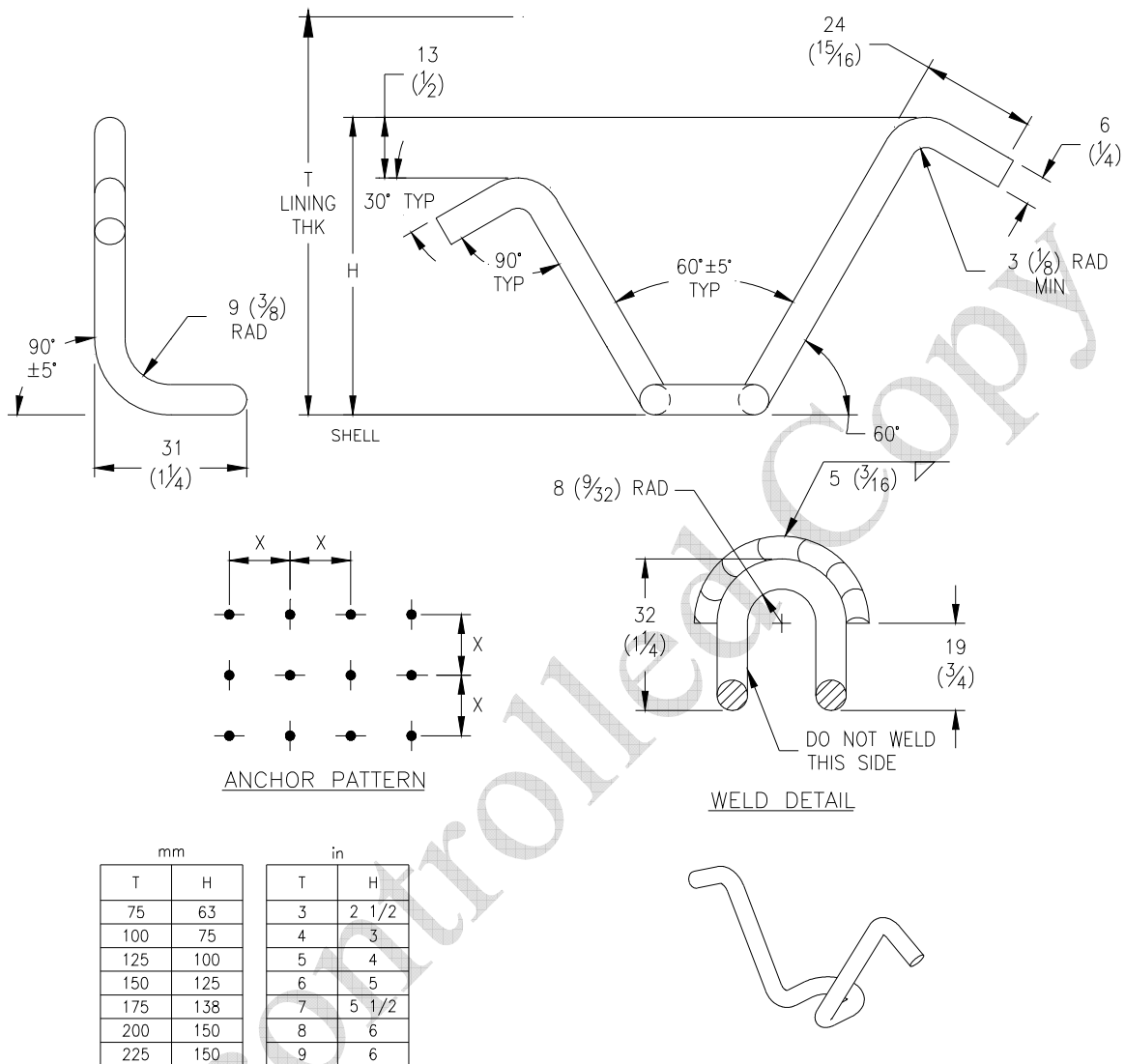
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ENGINEERING TECHNICAL PRACTICES

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Figure 1 Double Hook Vee Anchor



ALL DIMENSIONS ARE mm (inches)

Notes

1. Material identification shall be stamped on all anchors
2. Colour coding is acceptable after approval from BP
3. Solution anneal anchors after forming for cast vibration application
4. Solution anneal anchors for application where vibration is inherent in the process
5. Use mastic only for anchors embedded into dense refractory ($> 2250 \text{ kg/m}^3$ (140 lb/ft^3))
6. Caps are not acceptable for use with Vee anchors

