



Document No.	GP 82-69
Applicability	Lubricants
Date	April 2005

Guidance on Practice for Hot Work Safe Operating Procedure No. 9

GP 82-69

**BP GROUP
ENGINEERING TECHNICAL PRACTICES**

Foreword

The Golden Rule on Hot Work states:

Hot Work, which involves either the use of or the possible creation of a flame, spark or high energy discharge that could act as the ignition source for a fire or explosion cannot proceed unless:

- All other options have been ruled out
- All combustible materials have been isolated, removed and/or protected from the ignition sources
- Testing of atmospheres is conducted by a competent person and repeated as defined by the risk assessment.
- A permit has been issued
- The oxygen and flammable levels are maintained within acceptable ranges or special control measures are applied
- An effective means of fire fighting is in place

This document is a version of the Lubricants HSSE Safe Operating Procedure No. 9 reformatted for consistency with the ETP template.



Copyright © 2002, BP Group. All rights reserved. The information contained in this document is subject to the terms and conditions of the agreement or contract under which the document was supplied to the recipient's organization. None of the information contained in this document shall be disclosed outside the recipient's own organization without the prior written permission of Manager, Standards, BP Group, unless the terms of such agreement or contract expressly allow.

Downloaded Date: 6/17/2008 11:41:11 AM

The latest update of this document is located in the BP ETP and Projects Library

Table of Contents

	Page
Foreword	2
Introduction	4
1. Scope	5
2. Normative References	5
3. Terms and definitions.....	5
3.1. Responsibilities	5
3.2. Definitions	6
4. Symbols and abbreviations	7
5. Procedure	7
5.1. Method Statements.....	7
5.2. Hot Work Area Preparation	8
5.3. Equipment and Piping Isolation.....	8
5.4. General.....	8
5.5. Hazardous Areas/Work	9
5.6. Work on live Equipment	9
5.7. Permit Closure	9
6. Inspection and Reviews	9
A.1. Training Materials	10

