

Screwing dies and dienuts —

Part 1: Specification for hand- and machine-operated circular screwing dies and hand-operated die stocks

This European Standard EN 22568 has the status of a
British Standard

UDC 621.992.3:621.88.082

Cooperating organizations

The European Committee for Standardization, under whose supervision this European Standard was prepared, comprises the national standards organizations of the following Western European countries.

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United Kingdom	British Standards Institution

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National foreword

This Part of BS 1127 has been prepared under the direction of the Machine, Engineers and Hand Tools Standards Policy Committee and is the English language version of EN 22568 “*Hand- and machine-operated circular screwing dies and hand-operated die stocks*”, published by the European Committee for Standardization (CEN). It is identical with ISO 2568, published by the International Organization for Standardization (ISO).

This Part of BS 1127 together with Parts 2, 3, 4 and 5 supersedes BS 1127:1974 which is withdrawn. BS 1127 comprises the following Parts.

- *Part 1: Specification for hand- and machine-operated circular screwing dies and hand-operated die stocks;*
- *Part 2: Specification for hand- and machine-operated circular screwing dies for taper pipe threads; R series;*
- *Part 3: Specification for hand- and machine-operated circular screwing dies for parallel pipe threads; G series;*
- *Part 4: Terminology for circular screwing dies;*
- *Part 5: Specification for dimensions of hexagonal die nuts.*

BS 1127 was first published in 1943 as a war emergency standard and revised in 1950 to include hexagonal die nuts and again in 1974 to incorporate the change from inch to metric dimensions. The purpose of this present revision is to take account of changes made to related ISO Standards since 1974 and the requirement of the United Kingdom as a CEN member to give European Standard EN 22568:1989 the status of a national standard without alteration and withdraw any conflicting standards.

Cross-references. Where there are British Standards either identical or technically equivalent to International Standards quoted in this standard the relationship is given in National appendix X.

A British Standard does not purport to include all the necessary provisions of a contract. Users of British Standards are responsible for their correct application.

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Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, the EN title page, pages 2 to 14, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

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Key words: Power operated tools, threading dies, die stocks, dimensions

English version

Hand- and machine-operated circular screwing dies and hand-operated die stocks

(ISO 2568:1988)

Filières rondes de filetage, à main et à machine,
et porte-filière à main
(ISO 2568:1988)

Runde Hand- und Maschinen-Schneideisen
und Schneideisen-halter
(ISO 2568:1988)

This European Standard was accepted by CEN on 6 September 1989 and is identical to the ISO standard as referred to.

CEN members are bound to comply with the requirements of the CEN/CENELEC Common Rules which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to CEN Central Secretariat has the same status as the official versions.

CEN members are the national standards organizations of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxemburg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

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Brief history

Following consideration of the results of a Primary Questionnaire among members, the CEN Technical Board decided in March 1988 to submit the International Standard ISO 2568:1988, *Hand- and machine-operated circular screwing dies and hand-operated die stocks*, to the Formal Vote. This vote was positive.

Statement

The text of the International Standard ISO 2568:1988 having been approved by CEN as a European Standard without any modification according to the Common CEN/CENELEC Rules, the following countries are bound to implement this standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxemburg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

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