

Machine tapers —

Part 1: Specification for shanks and sockets with self-holding tapers (Morse and metric 5 %)

Committees responsible for this British Standard

The preparation of this British Standard was entrusted by the Machine Engineers and Hand Tools Standards Policy Committee (MTE/-) to Technical Committee MTE/7, upon which the following bodies were represented:

- Advanced Manufacturing Technology Research Institute
- Federation of British Engineers Tool Manufacturers
- Gauge and Tool Makers Association
- Milling Cutter Association
- Twist Drill and Reamer Association

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National foreword

This Part of BS 1660 has been prepared under the direction of the Machine, Engineers and Hand Tools Standards Policy Committee and implements agreements of the International Organization for Standardization (ISO). It is identical with ISO 296:1991 “*Machine tools — Self-holding tapers for tool shanks*” prepared by Technical Committee ISO/TC 39, Machine Tools. It is a revision of BS 1660-1:1988 to harmonize requirements with the current International Standard. It supersedes BS 1660-1:1988 which is withdrawn.

Cross-reference

International Standard	Corresponding British Standard
ISO 1947:1973	BS 4500 <i>ISO limits and fits</i> Part 5:1988 <i>Specification for system of cone tolerances for conical work pieces from $c = 1 : 3$ to $1 : 500$ and lengths from 6 mm to 630 mm</i> (Identical)

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Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, pages 1 to 6, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.