

Chucks for machine tools and portable power tools —

Part 2: Specification for workholding chucks, power operated

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Committees responsible for this British Standard

The preparation of this British Standard was entrusted by the Machine, Engineers and Hand Tools Standards Policy Committee (MTE/-) to Technical Committee MTE/1, upon which the following bodies were represented:

- Advanced Manufacturing Technology Research Institute
- British Engineers Cutting Tools Association
- Cranfield University
- Gauge and Tools Makers' Association
- Health and Safety Executive
- Machine Tool Technologies Association
- Ministry of Defence

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National foreword

This Part of BS 1983 has been prepared under the direction of the Machine, Engineers and Hand Tools Standards Policy Committee. It is identical with ISO 3089:1991 *Self-centring manually-operated chucks for machine tools — Acceptance test specifications (geometrical tests)* prepared by the International Organization for Standardization (ISO).

It supersedes BS 1983-2:1972, which is withdrawn.

Cross-reference

The Technical Committee has reviewed the provisions of ISO 230-1:1986 to which normative reference is made in the text and decided that they are suitable for use in conjunction with this standard. A British Standard related to ISO 230-1:1986 is BS 3800 *General tests for machine tools — Part 1:1990 Code of practice for testing geometric accuracy of machines operating under no load or finishing conditions*

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Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, pages 1 to 6, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.