

Stranded steel wire ropes —

Part 3: Specification for zinc coated ropes for ships

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Committees responsible for this British Standard

The preparation of this British Standard was entrusted by the Mechanical Handling Standards Committee (MHE/-) to Technical Committee MHE/2, upon which the following bodies were represented:

- Associated Offices Technical Committee
- Association of Supervisory and Executive Engineers
- British Coal
- British Ports Association and the National Association of Ports Employers
- British Railways Board
- British Steel Industry (Wire Section)
- Bureau Veritas
- Chain Testers Association of Great Britain
- Department of the Environment (Property Services Agency)
- Federation of Manufacturers of Construction Equipment and Cranes
- Federation of Wire Rope Manufacturers of Great Britain
- Health and Safety Executive
- Institution of Mechanical Engineers
- Institution of Mining Engineers
- Institution of Mining and Metallurgy
- Ministry of Defence
- National Association of Lift Makers
- Zinc Development Association

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Foreword

This Part of BS 302 has been prepared under the direction of the Mechanical Handling Standards Committee. It is one Part of a combined revision of BS 302:1968, BS 236:1968, BS 329:1968, BS 330:1968, BS 365:1968 and BS 3530:1968, which are withdrawn. BS 302 is now published in six Parts and takes account of both national and international developments since 1968.

This Part (Part 3) specifies requirements for zinc coated ropes for ships additional to the general requirements in Part 1. Other Parts specify the additional requirements for other particular uses of ropes:

- *Part 2: Specification for ropes for general purposes;*
- *Part 4: Specification for ropes for lifts;*
- *Part 5: Specification for ropes for hauling purposes;*
- *Part 6: Specification for ropes for mine hoisting.*

Two further Parts are in preparation, covering larger diameter ropes (64 mm to 205 mm diameter) and higher strength ropes and will be Parts 7 and 8 respectively.

In line with the principles of international standard ISO 2408, published by the International Organization for Standardization (ISO), the constructions are grouped according to the number of outer wires in the strands. The general requirements of BS 302-1 and the methods used for calculating breaking loads and approximate masses are in accordance with ISO 2408. In respect of individual usages the ropes in Parts 2 and 3 are fully in accordance with ISO 2408 and those in section two of Part 4 are in accordance with ISO 4344. In each of these Parts however, certain additional ropes still in common use in the UK have been included.

In line with current international practice, the term “zinc coated” has been adopted in this standard in place of “galvanized”. The terms are synonymous.

Purchasers ordering to BS 302 are advised to specify in their purchasing contract that the manufacturer operate a quality system in compliance with the appropriate Part of BS 5750, or suitable equivalent, to ensure themselves that products claimed to comply with BS 302 consistently achieve the required level of quality.

Wire rope users will find valuable information in the companion publication BS 6570 “Code of practice for the selection, care and maintenance of steel wire ropes”.

A British Standard does not purport to include all the necessary provisions of a contract. Users of British Standards are responsible for their correct application.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, pages 1 to 6, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.