

Specification for

Black cup and countersunk bolts and nuts

UDC 621.882.072

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The Mechanical Industry Committee under whose supervision this British Standard was prepared consists of representatives from the following Government departments and scientific and industrial organizations:

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 British Electrical and Allied Manufacturers' Association
 British Engineers' Association*
 British Iron and Steel Federation
 British Marine Oil Engine Manufacturers' Association
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 Institution of Civil Engineers
 Institution of Gas Engineers
 Institution of Heating and Ventilating Engineers
 Institution of Mechanical Engineers
 Institution of Production Engineers
 Locomotive Manufacturers' Association
 Machine Tool Trades Association*
 Railway Companies of Great Britain

The Government departments and scientific and industrial organizations marked with an asterisk in the above list, together with the following, were directly represented on the committee entrusted with the preparation of this British Standard:

National Physical Laboratory
 Black Bolt and Nut Association of Great Britain
 Boilermakers and Iron and Steel Shipbuilders' Society
 British Constructional Steelwork Association
 Institution of Engineers and Shipbuilders in Scotland
 Institution of Naval Architects
 North East Coast Institution of Engineers and Shipbuilders
 Railway Carriage and Wagon Builders and Financiers' Parliamentary Association
 Railway Companies of Great Britain

This British Standard, having been approved by the Mechanical Industry Committee and endorsed by the chairman of the Engineering Divisional Council, was published under the authority of the General Council on 17 April 1947

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First published February 1928
 First revision April 1947

ISBN 0 580 34071 6

Amendments issued since publication

Amd. No.	Date of issue	Comments
1895	May 1954	
4330	October 1961	
5904	August 1966	Indicated by a sideline in the margin

Amendment No. 3, published 11 August, 1966

to BS 325:1947

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At a fully representative conference held on 23rd November, 1965 consideration was given to the action to be taken in relation to the move to metric as far as British Standards for screw threads were concerned and it was decided that:

British industry should be strongly recommended to adopt the internationally agreed ISO metric threads¹⁾ or ISO inch threads²⁾ but that the ISO inch threads should be regarded as second choice. The implementation of this recommendation means that B.A., B.S.F. and B.S.W. threads should become obsolescent and should not be used in new designs.

ACCORDINGLY IT HAS BEEN AGREED THAT BS 325 BE RENDERED OBSOLESCEANT: IT WILL BE MADE OBSOLETE IN DUE COURSE.

NOTE An equivalent metric standard is in course of preparation.

¹⁾ BS 3643, "*ISO metric screw threads*".

²⁾ BS 1580, "*Unified screw threads*".

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