

Methods of test for

# Footwear and footwear materials —

Part 5: Testing of complete footwear —

Section 5.1: Adhesion of stuck-on and moulded-on soles

NOTE It is recommended that this Section should be read in conjunction with BS 5131-0, published separately.

|                           |
|---------------------------|
| Confirmed<br>January 2011 |
|---------------------------|

# Committees responsible for this British Standard

The preparation of this British Standard was entrusted by the Textiles and Clothing Standards Policy Committee (TCM/-) to Technical Committee TCM/39, upon which the following bodies were represented:

- British Footwear Manufacturers' Federation
- British Leather Confederation
- British Rubber Manufacturers' Association
- British Steel plc
- Consumer Standards Advisory Committee of BSI
- Cork Industry Federation
- Footwear Components Federation
- Footwear Distributors' Federation
- Institute of Trading Standards Administration
- Iron and Steel Trades Confederation
- Lancashire Footwear Manufacturers' Association
- Mail Order Traders Association of Great Britain
- Ministry of Defence
- National Union of Footwear, Leather and Allied Trades
- Office of Fair Trading
- SATRA Footwear Technology Centre

The following bodies were also represented in the drafting of the standard, through subcommittees and panels:

- British Adhesives and Sealants Association
- British Paper and Board Industry Federation
- British Plastics Federation
- Multiple Shoe Retailers' Association
- RAPRA Technology Ltd.

This British Standard, having been prepared under the direction of the Textiles and Clothing Standards Policy Committee, was published under the authority of the Board of BSI and comes into effect on 31 January 1991

© BSI 08-1999

First published February 1976  
Second edition January 1991

The following BSI references relate to the work on this standard:  
Committee reference TCM/39  
Draft for comment 89/36232 DC

ISBN 0 580 18920 1

## Amendments issued since publication

| Amd. No. | Date | Comments |
|----------|------|----------|
|          |      |          |
|          |      |          |
|          |      |          |
|          |      |          |

# Contents

|                                                                          | Page               |
|--------------------------------------------------------------------------|--------------------|
| Committees responsible                                                   | Inside front cover |
| Foreword                                                                 | ii                 |
| 1 Scope                                                                  | 1                  |
| 2 Principle                                                              | 1                  |
| 3 Apparatus                                                              | 1                  |
| 4 Procedure                                                              | 2                  |
| 5 Expression of results                                                  | 3                  |
| 6 Test Report                                                            | 3                  |
| Figure 5.1/1 — Sole adhesion tester, as set up for toe adhesion testing  | 2                  |
| Figure 5.1/2 — Sole adhesion tester, as set up for heel adhesion testing | 2                  |