

Methods of test for **Adhesives —**

Part A1: Adherend preparation

UDC 665.93:620.1 + 665.93:620.115:621.792.02

Confirmed
January 2011

Foreword

The performance of the test specimen can be influenced by the prior preparation of the surfaces, as the bond strength between the layer of adhesive and the surface of the adherend depends on the adhesive being in good physical contact with the adherend. The surface of the adherend should therefore be free from dirt, dust, grease, moisture, corrosion products and other contaminants. Uniformity of surface should also be ensured.

Where priming is needed to seal the surface, or to react with it, for the purpose of this British Standard it is considered to be part of the adhesive system and reference should be made to the specific instructions of adhesive manufacturers.

The procedures listed have been selected on the basis of giving good reproducibility. To simplify reference to preparation processes, these have been given an identification code.

A British Standard does not purport to include all the necessary provisions of a contract. Users of British Standards are responsible for their correct application.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, pages 1 to 7 and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

Amendments issued since publication

Amd. No.	Date	Comments
6556	January 1991	Indicated by a sideline in the margin

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