

CONFIRMED
DECEMBER 2007

Method of

Presentation of lubrication instructions for machine tools

UDC 621.9-72:621.89.004.2

NO COPYING WITHOUT BSI PERMISSION EXCEPT AS PERMITTED BY COPYRIGHT LAW



Document Sharing Hub

Cooperating organizations

The Mechanical Engineering Standards Committee, under whose direction this British Standard was prepared, consists of representatives from the following Government departments and scientific and industrial organizations:

Associated Offices Technical Committee	Department of Transport
Association of Consulting Engineers	Electricity Supply Industry in England and Wales
Association of Hydraulic Equipment Manufacturers	Engineering Equipment Users' Association
Association of Mining Electrical and Mechanical Engineers	Federation of Manufacturers of Construction Equipment and Cranes
British Compressed Air Society	Health and Safety Executive
British Electrical and Allied Manufacturers' Association (BEAMA)	Institution of Gas Engineers
British Gas Corporation	Institution of Mechanical Engineers*
British Gear Manufacturers' Association	Institution of Plant Engineers
British Internal Combustion Engine Manufacturers' Association	Institution of Production Engineers*
British Pump Manufacturers' Association	London Transport Executive
British Steel Corporation	Machine Tool Trades Association*
Chartered Institution of Building Services	Ministry of Defence*
Crown Agents for Oversea Governments and Administrations	National Coal Board
Department of Industry (Mechanical Engineering)*	Process Plant Association
Department of Industry (National Engineering Laboratory)	Railway Industry Association of Great Britain
Department of the Environment	Society of Motor Manufacturers and Traders Limited
Department of Trade (Marine Division)	Telecommunication Engineering and Manufacturing Association (TEMA)
	Water-tube Boilermakers' Association

The organizations marked with an asterisk in the above list, together with the following, were directly represented on the committee entrusted with the preparation of this British Standard:

Ball and Roller Bearing Manufacturers' Association	University of Aston in Birmingham
Department of the Environment (PSA)	University of Manchester Institute of Science and Technology
Machine Tool Industry Research Association	
National Federation of Engineers' Tool Manufacturers	

This British Standard, having been prepared under the direction of the Mechanical Engineering Standards Committee, was published under the authority of the Executive Board and comes into effect on 31 May 1979

© BSI 12-1999

The following BSI references relate to the work on this standard:
Committee reference MEE/6
Draft for comment 76/72552 DC

ISBN 0 580 10786 8

Amendments issued since publication

Amd. No.	Date of issue	Comments

Contents

	Page
Cooperating organizations	Inside front cover
Foreword	ii
1 Scope	1
2 References	1
3 Definitions	1
4 Technical documentation	1
5 Data plates to be used on the machine	1
6 Lubrication time intervals	2
Appendix A Layout of lubrication instruction plate for a machine tool	3
Figure 1 — Examples of small data plates for individual action points	2
Figure 2 — Example of a lubrication instruction plate for a cylindrical universal grinding machine	3
Publications referred to	Inside back cover