

Specification for

**2.5 % nickel-chromium-
molybdenum (high carbon)
steel billets, bars, forgings and
parts (1230-1420 MPa: limiting
ruling section 150 mm)**

ICS 49.025.10

Foreword

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BS 5S 99:1994+A1:2015 supersedes BS 5S 99:1994, which is withdrawn.

The start and finish of text introduced or altered by Amendment No. 1 is indicated in the text by tags **[A1]** and **[A1]**. Minor editorial changes are not tagged.

The standard has been converted to the ASD-STAN format and conforms to BS EN 2500. The hardened and tempered condition has been added as an option for condition of supply of forgings, black bar and bright bar.

The units given in line 20 of the tables for Izod impact strength are ft·lbf because Izod testing machines are calibrated in imperial units.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard cannot confer immunity from legal obligations.

Contents

	Page
Foreword	Inside front page
Committees responsible	Back page
Specification	
1 Scope	2
2 References	2
3 Technical requirements	2
Tables	
1 Technical requirements for 2.5 % Ni-Cr-Mo (high carbon) steel forging stock and forgings	3
2 Technical requirements for 2.5 % Ni-Cr-Mo (high carbon) steel black bars	4
3 Technical requirements for 2.5 % Ni-Cr-Mo (high carbon) steel bright bars	5
List of references	Inside back page