

Specification for

Resistance seam welding of uncoated and coated low carbon steel

UDC 621.791.763.3:669.15 – 194

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This British Standard, having been prepared under the direction of the Welding Standards Committee, was published under the authority of the Board of BSI and comes into effect on 30 July 1982

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The following BSI references relate to the work on this standard:
Committee reference WEE/29
Draft for committee 81/71757 DC

ISBN 0 580 12832 6

Amendments issued since publication

Amd. No.	Date of issue	Comments

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Foreword

This British Standard has been prepared under the direction of the Welding Standards Committee. It forms one of a series relating to resistance welding processes. It supersedes BS 2937 “*General requirements for seam welding in mild steel*” and BS 3847 “*General requirements for mash seam welding in mild steel*” and updates the information set out in these standards which have both been withdrawn.

In a standard of this type, which covers a wide range of applications, it is not practicable to set out specific requirements for equipment or welding conditions to be used. However guidance is given on these subjects in the form of appendices. Nor is it possible to specify acceptance requirements; these are governed by the relevant application standard to which reference should be made or, where none exists, by agreement between the contracting parties.

This standard has extended the scope of the previous two standards to cover wide wheel resistance seam welding of uncoated and coated steel, narrow wheel resistance welding of coated steel and resistance mash seam welding of uncoated steel.

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Summary of pages

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This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.

