

Application of hard cutting materials for machining by chip removal — Designation of the main groups of chip removal and groups of application

ICS 25.100.01

Committees responsible for this British Standard

The preparation of this British Standard was entrusted by the Machine, Engineers and Hand Tools Standards Policy Committee (MTE/-) to Technical Committee MTE/18, upon which the following bodies were represented:

- British Hardmetal Association
- Federation of British Engineers' Tool Manufacturers
- Coopted members

This British Standard, having been prepared under the direction of the Machine, Engineers and Hand Tools Standards Policy Committee, was published under the authority of the Standards Board and comes into effect on 15 May 1993

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National foreword

This British Standard has been prepared under the direction of the Machine, Engineers and Hand Tools Standards Policy Committee. It is identical with ISO 513:1991 *Application of hard cutting materials for machining by chip removal — Designation of the main groups of chip removal and groups of application*, prepared by Technical Committee ISO/TC 29, Small tools, Subcommittee S9, Inserts in cutting material, and published by the International Organization for Standardization (ISO).

Cross-reference. The Technical Committee has reviewed the provisions of ISO 504, to which normative reference is made in the text, and has decided that they are acceptable for use in conjunction with this standard.

A British Standard does not purport to include all the necessary provisions of a contract. Users of British Standards are responsible for their correct application.

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Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii, pages 1 to 6, an inside back cover and a back cover.

This standard has been updated (see copyright date) and may have had amendments incorporated. This will be indicated in the amendment table on the inside front cover.